

# Objectives and status of the ITER Project

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Science Division  
Science, Controls, and Operation Department  
ITER Organization

The views and opinions expressed herein do not necessarily reflect those of the ITER Organization

# Outline of talk

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- ☐ **Personal Journey**
- ☐ **ITER Mission, Basis, Goals, Scenarios and Overall Design**
- ☐ **ITER Project and Overview of Construction Status**
- ☐ **ITER Research Plan (IRP) and burning plasma physics**
- ☐ **Conclusions**

# Personal Journey

- ❑ Bachelor in Theoretical Physics (interested in Astrophysics) at UCM – Madrid
- ❑ PhD in fusion plasma theory at UCM → short stay at JET (2 → 6 months)
- ❑ Change of PhD topic : edge plasma experiments and modelling at JET
- ❑ Postdoc at JET 2-D edge modelling and experiment (detachment) → participation in ITER expert groups (International Tokamak Physics Activities)
- ❑ Move to ITER EU Home Team (IPP-Garching) → R&D for ITER (exp. + modelling - ELMs R&D), EU R&D PWI programme management, ITPA DivSOL
- ❑ Move to ITER Organization → Science, Controls and Operation Department
  - Edge/Pedestal physics and Edge-core plasma integration, Science and Technology Advisory Committee Secretary, ITPA Edge and Pedestal
  - Section Leader Confinement & Modelling, STAC Secretary, ITPA Transport & Conf.
  - Science Division Head :  
ITER Research Plan, Plasma Control System design, Integrated Modeling and Analysis Suite

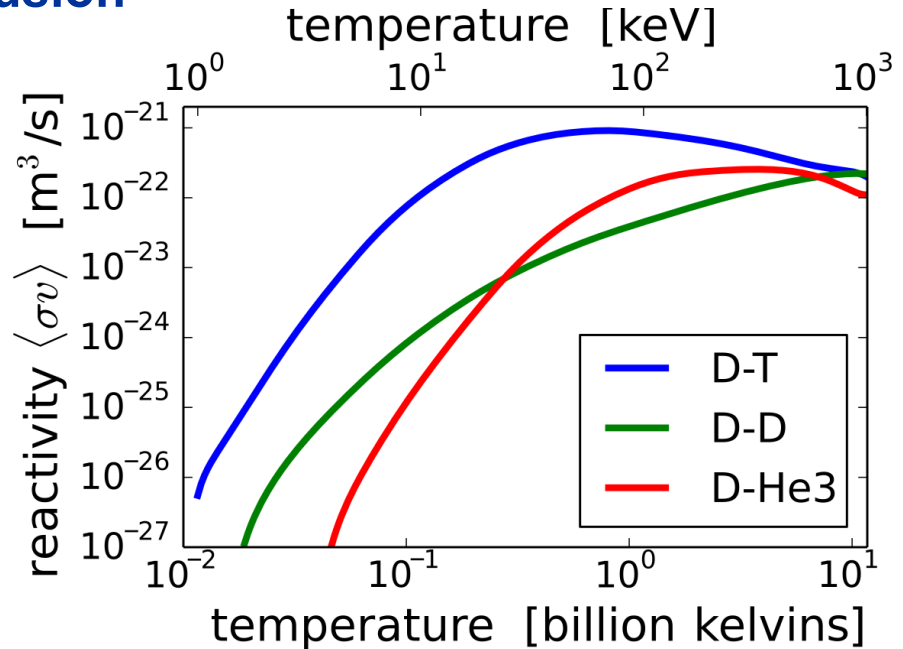
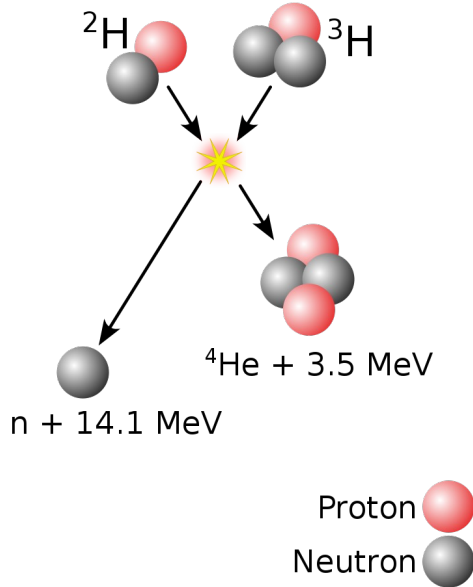
# ITER Mission, Basis, Goals and overall design



# ITER Mission

To demonstrate the scientific and technological feasibility of **fusion power** as energy source for humankind

D ( $^2\text{H}$ ) + T ( $^3\text{H}$ ) fusion



# ITER Basis: DT Fusion Power Production

## ➤ Net production of fusion energy

$$P_{\text{fusion}} (^4\text{He} + n) = P_{\alpha} + P_n > P_{\text{external-heat}}$$

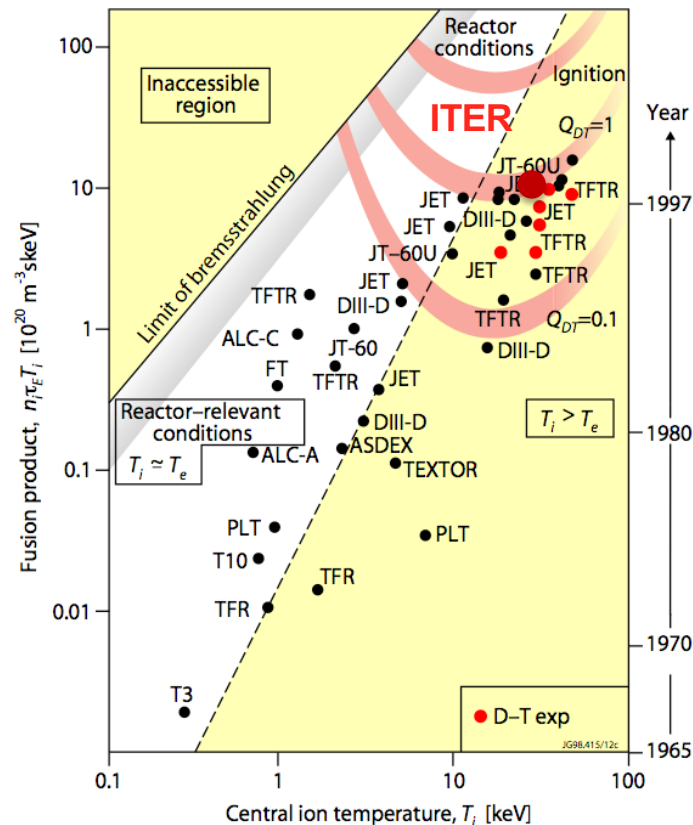
$$Q = P_{\text{fusion}} (^4\text{He} + n) / P_{\text{external-heat}}$$

$$P_{\text{total-heat}} = P_{\alpha} (^4\text{He}) + P_{\text{external-heat}}$$

$$P_{\alpha} / P_{\text{external-heat}} = Q/5$$

## ➤ To achieve high Q (> 5) requires hot (> 10 keV) plasmas with sufficient density that keep energy for sufficiently long time

$$n_i \tau_E T_i > 3 \times 10^{21} \text{ m}^{-3} \text{ s keV}$$

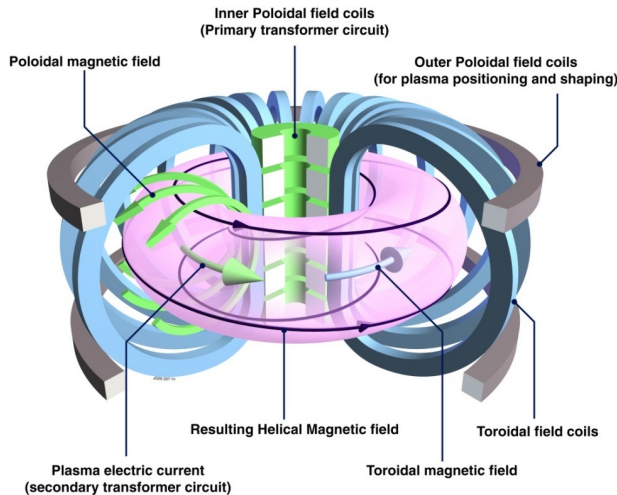


# ITER Basis: Magnetic Confinement

At high temperatures required for fusion D and T are ionized (“Plasma”) → hot DT can be contained by magnetic fields

Magnetic fields are used to :

- Reduce thermal losses across magnetic field
- Provide stabilizing compression force to compensate hot plasma expansion



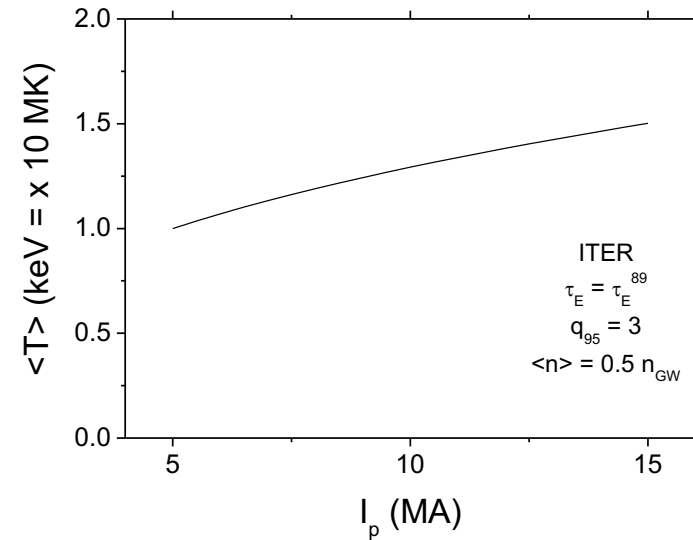
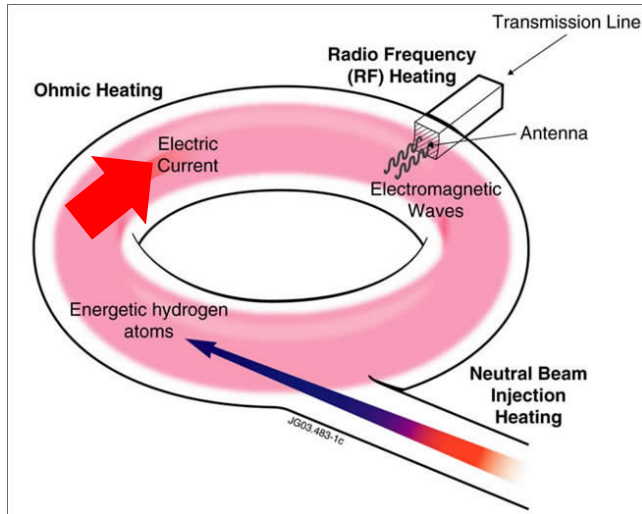
**Tokamak**

$$q = \frac{\text{Toroidal turns}}{\text{Poloidal turns}} \geq 2$$

# ITER Basis: Plasma Heating

To achieve fusion power production  $T \sim 10 \text{ keV} \rightarrow$  Heating of Plasma is required :

- Ohmic heating =  $I_p^2 R_p$ ;  $R_p \sim T^{-3/2} \rightarrow$  insufficient
- Radio Frequency Heating
- Injection of energetic atoms

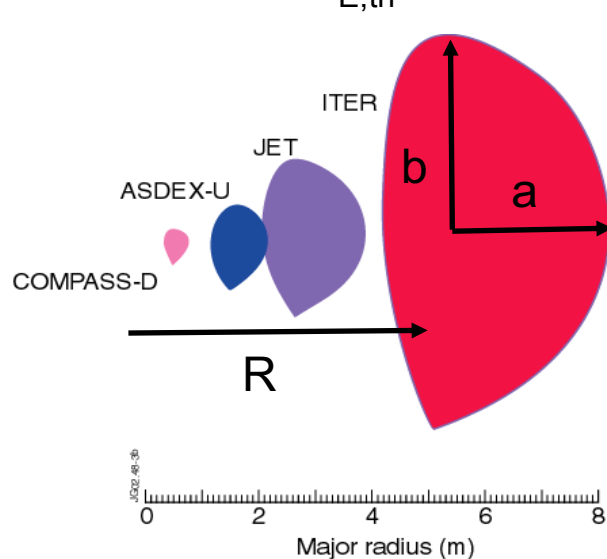




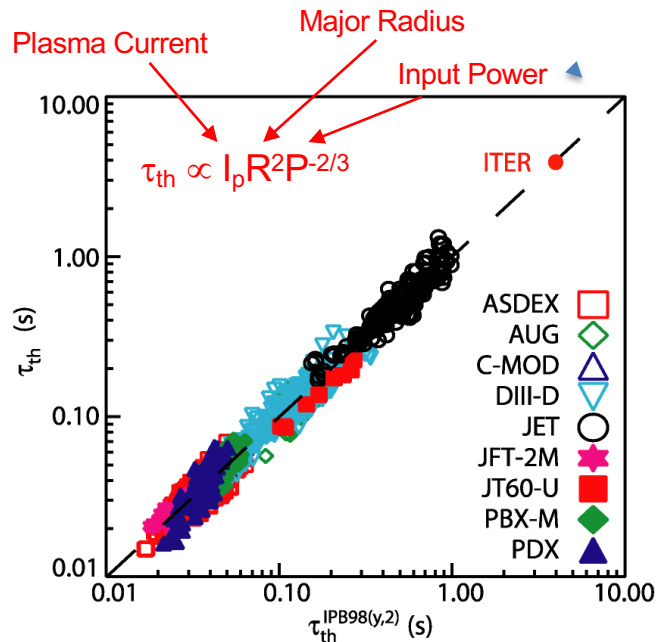
# ITER Basis: Energy Confinement ( $\tau_E$ )

- Energy confinement difficult to predict quantitatively → use scalings from experiments + plasma physics limits to dimension ITER to achieve its goals

$$\tau_{E,th}^{98(y,2)} = 0.144 I_p^{0.93} B^{0.15} P^{-0.69} n^{0.41} M^{0.19} R^{1.97} \epsilon^{0.58} \kappa^{0.78} \quad (s)$$



$$H_{98(y,2)} = \tau_{E,th}^{exp} / \tau_{E,th}^{98(y,2)}$$

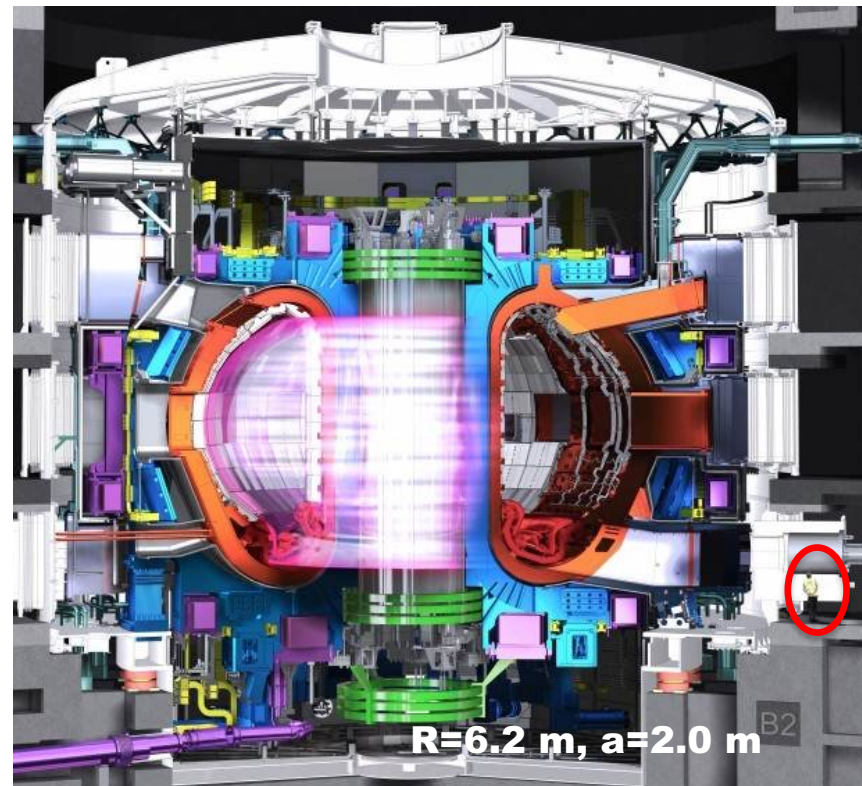


$$q_{95} = 3$$

$$q_{95} = 2.5 \frac{a^2 B}{R I} f(\epsilon, \kappa, \delta)$$

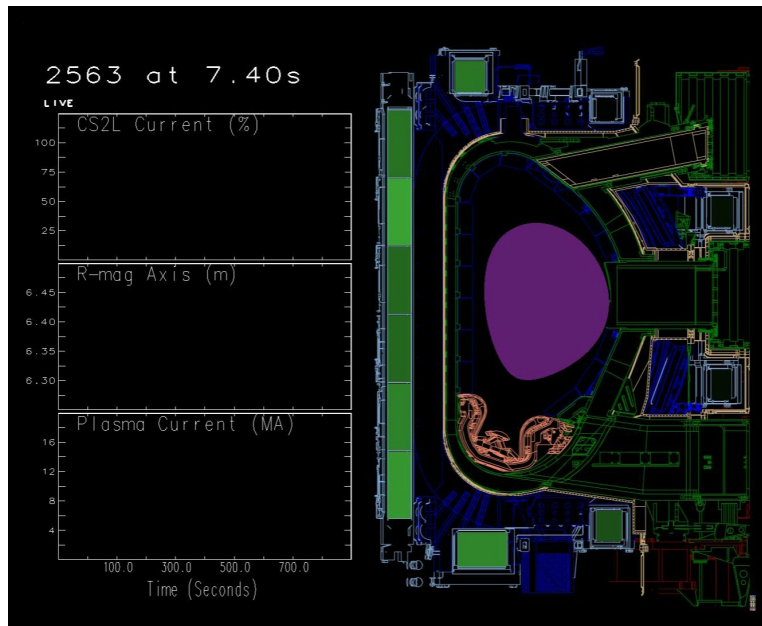
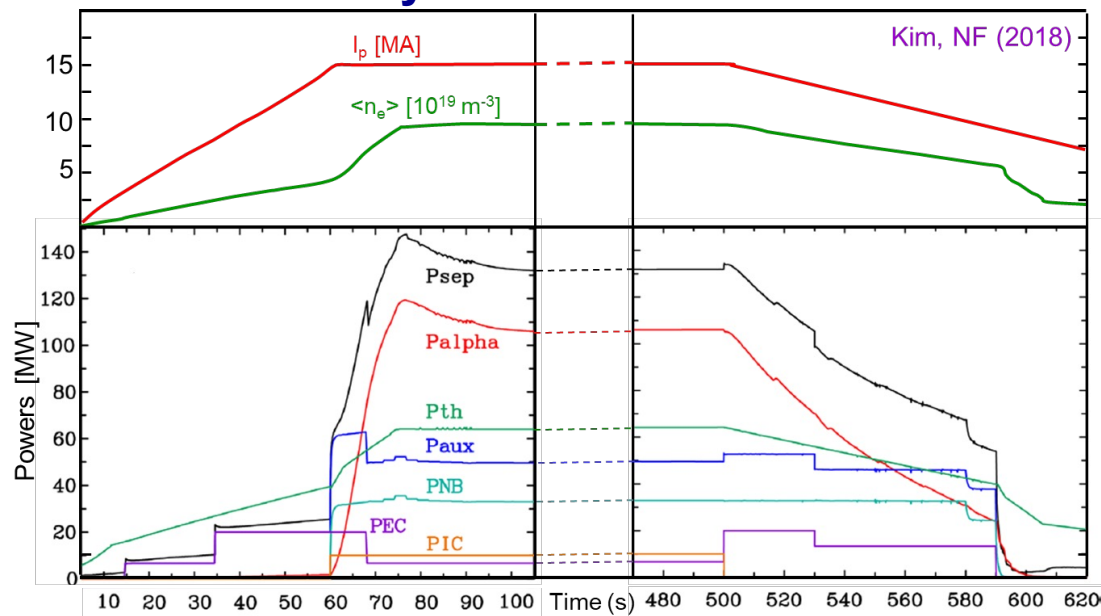
# ITER Goals

- Pulsed operation:  
 $Q \geq 10$  for burn lengths of 300-500 s  
inductively driven current  
→ Baseline scenario 15 MA / 5.3 T  
 $P_{\alpha} \geq 2 P_{\text{external-heat}}$
- Long pulse operation:  
 $Q \sim 5$  for long pulses up to 1000 s  
→ Hybrid scenario  $\sim 12.5$  MA / 5.3 T
- Steady-state operation:  
 $Q \sim 5$  for long pulses up to 3000 s, with  
fully non-inductive current drive  
→ Steady-state scenario  $\sim 10$  MA / 5.3 T



# ITER Q = 10 scenario (300 – 500 s burn)

- Based on conventional sawtoothing H-mode with  $H_{98} = 1 \rightarrow$  scenario used for the design of magnets and components (15 MA/5.3 T)
- $P_{\text{aux}} = P_{\text{NBI}} + P_{\text{ECH}} (+ P_{\text{ICH}}) \sim 50 \text{ MW} \rightarrow$  Alpha-heating dominant scenario with non-inductively driven current  $\sim 35\%$



# Few key ingredients to achieve ITER's fusion goals - I

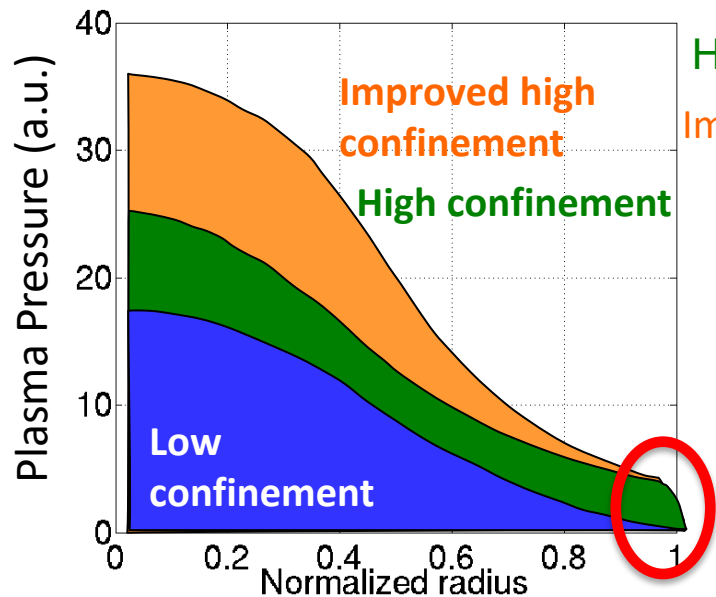
## □ Achievement of high energy confinement plasmas

$$P_{\text{fusion}} \sim W_{\text{plasma}} \cdot \tau^2$$

Low confinement (L-mode): pulsed operation ( $H \sim 0.5$ )

High confinement (H-mode): pulsed operation ( $H \sim 1$ )

Improved high confinement: long pulse ( $H \sim 1.2$ ) / steady-state ( $H \sim 1.6$ )



Power threshold for transition from L to H-mode:

$$P_{L-H} \propto n_e^{0.7} \times B^{0.8}$$

(empirical basis)

$$P_{L-H}(T) < P_{L-H}(D) < P_{L-H}(H)$$

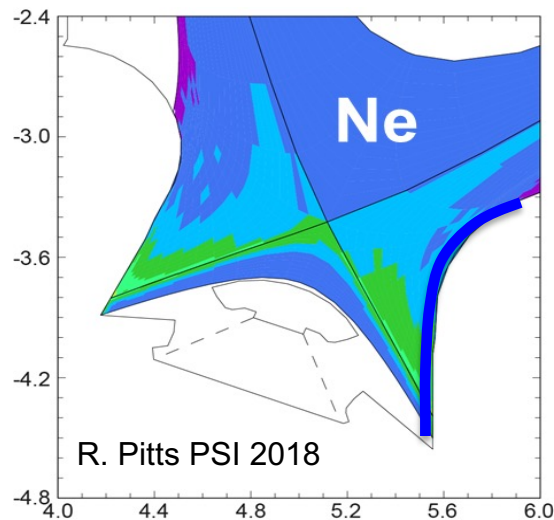
$$P_{L-H}(He) \sim P_{L-H}(H) / 1.5$$



# Few key ingredients to achieve ITER's fusion goals - II

## □ Edge-core integration : stationary and ELM transient power fluxes

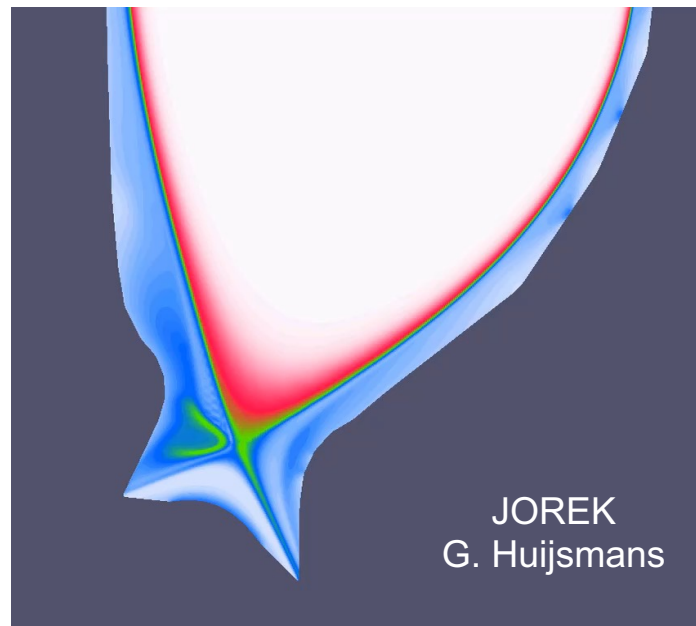
### Radiative Dissipation



$$P_{\text{RAD,DIV}} = 56.6 \text{ MW}$$

$$q_{\text{div}} < 10 \text{ MWm}^{-2}$$

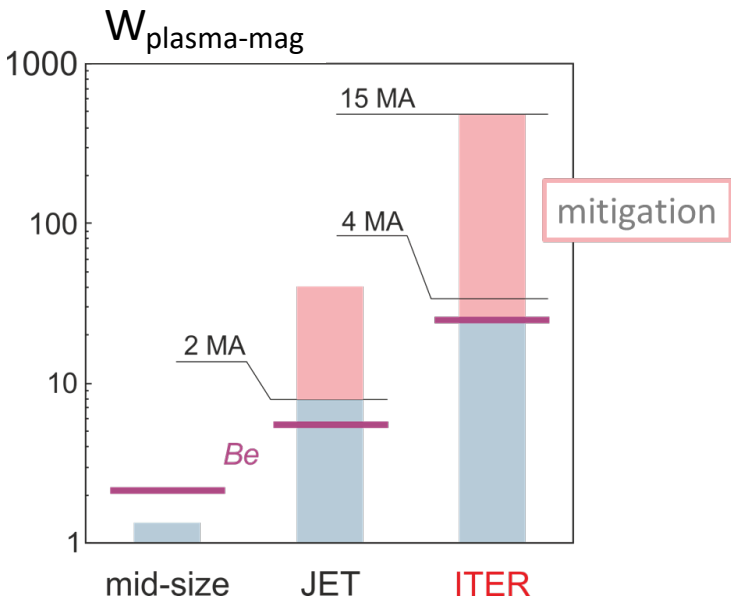
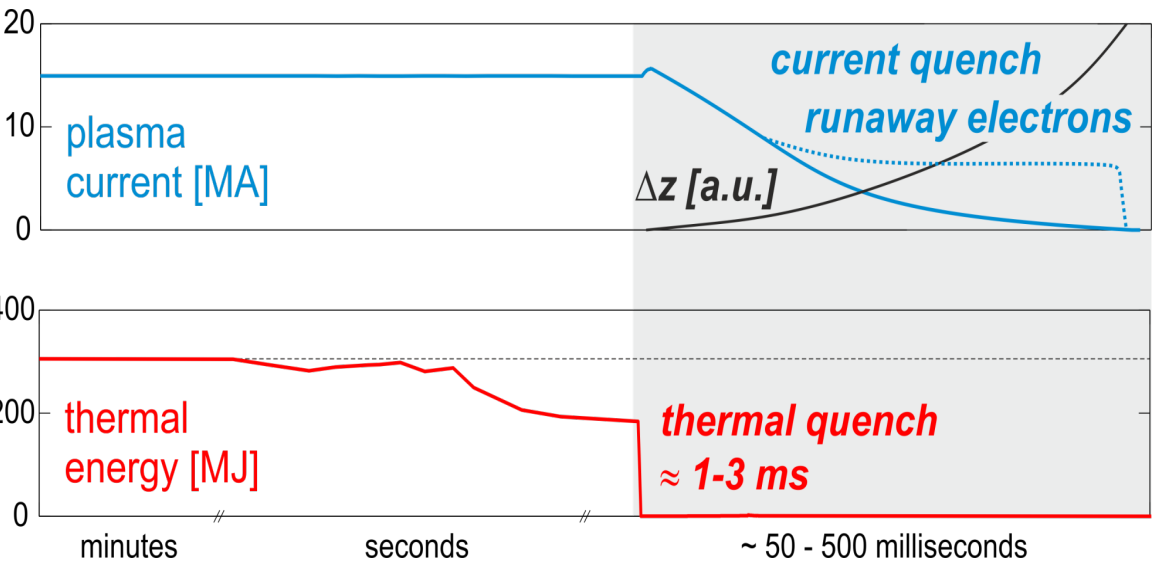
### ELM control : Mitigation by $f_{\text{ELM}}$ increase and suppression



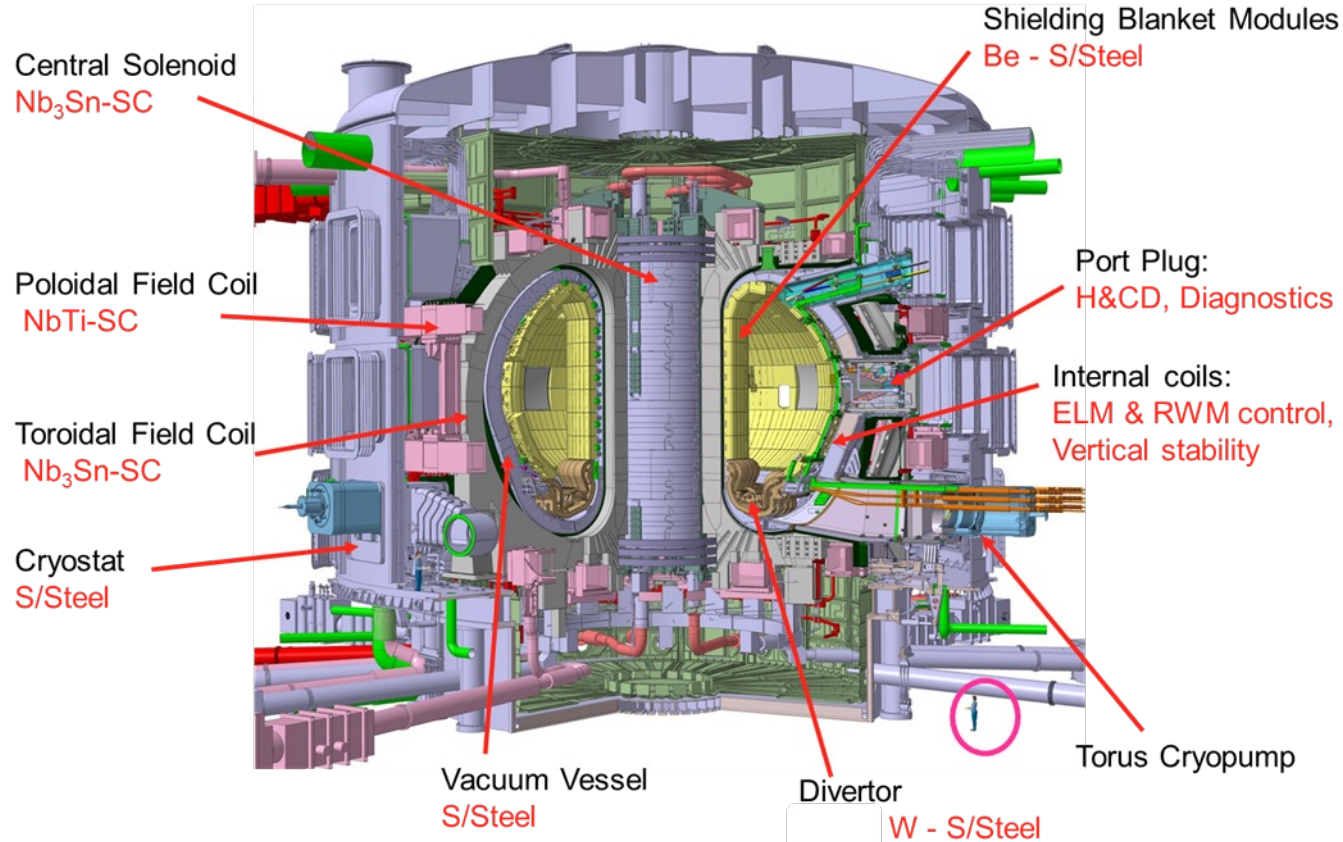
# Few key ingredients to achieve ITER's fusion goals - III

❑ MHD stable plasma operation + mitigation if global instabilities develop (disruptions)

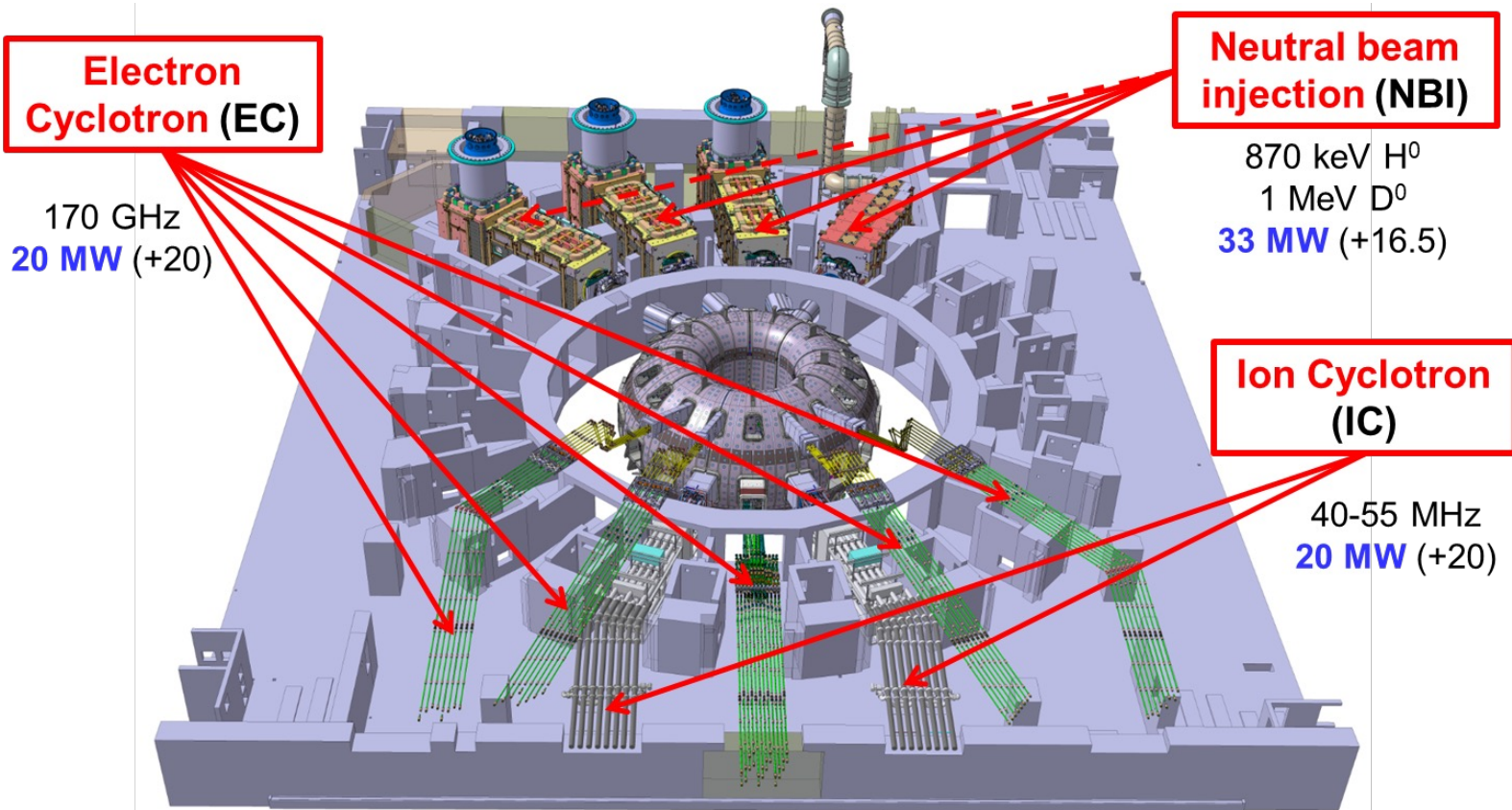
M. Lehnen EPS 2017



# ITER Main Design Features



# ITER Heating and Current Drive systems

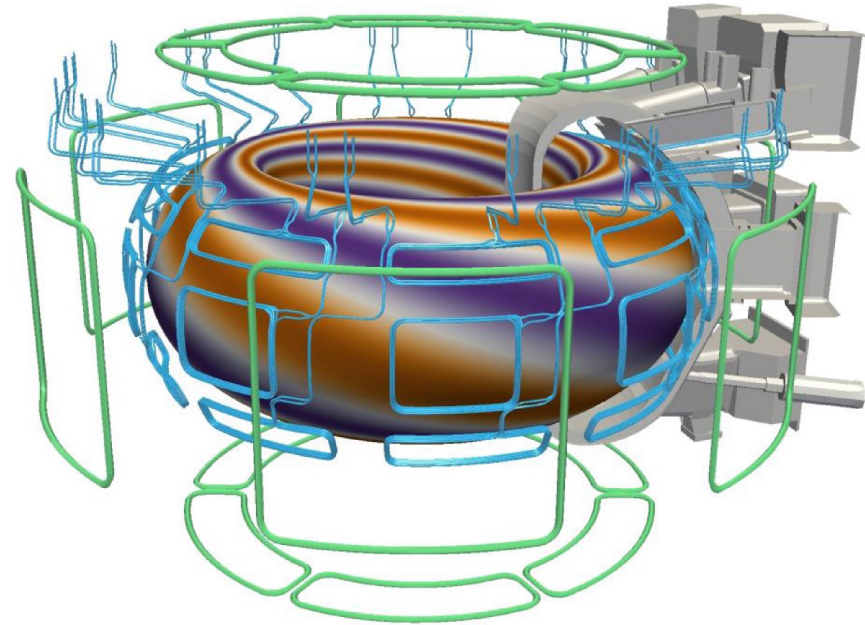
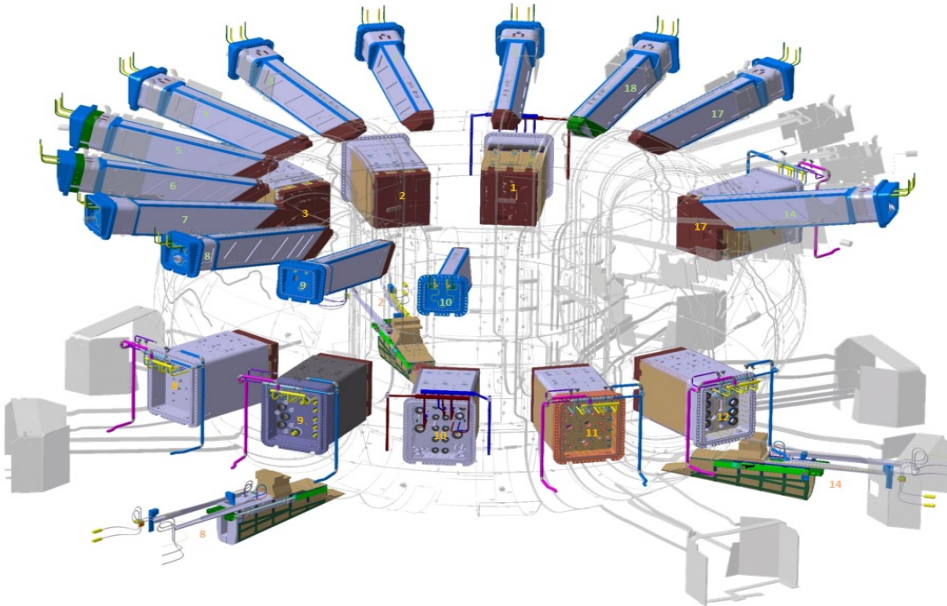




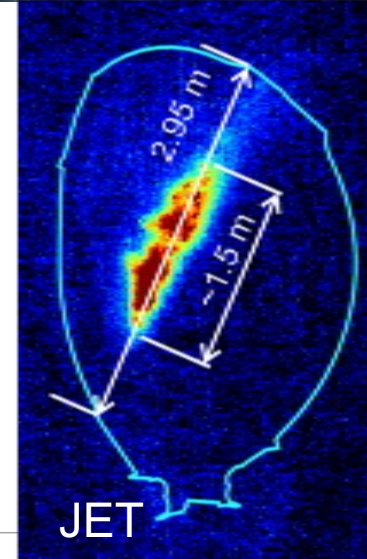
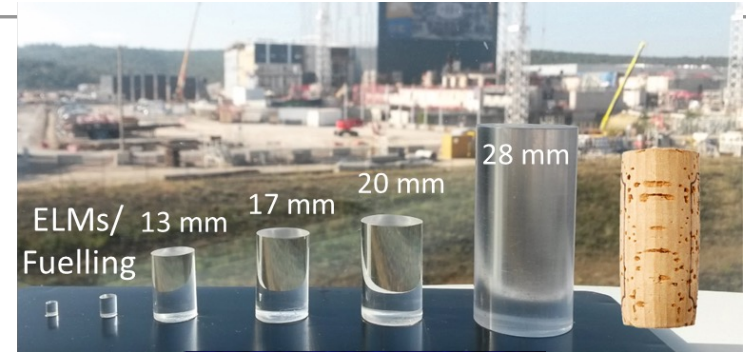
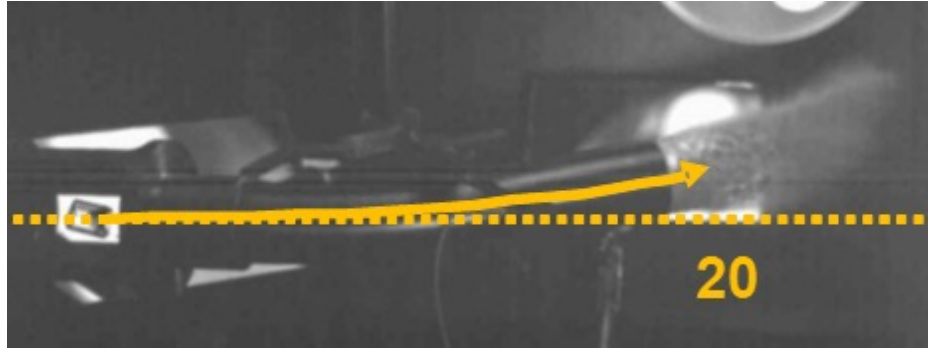
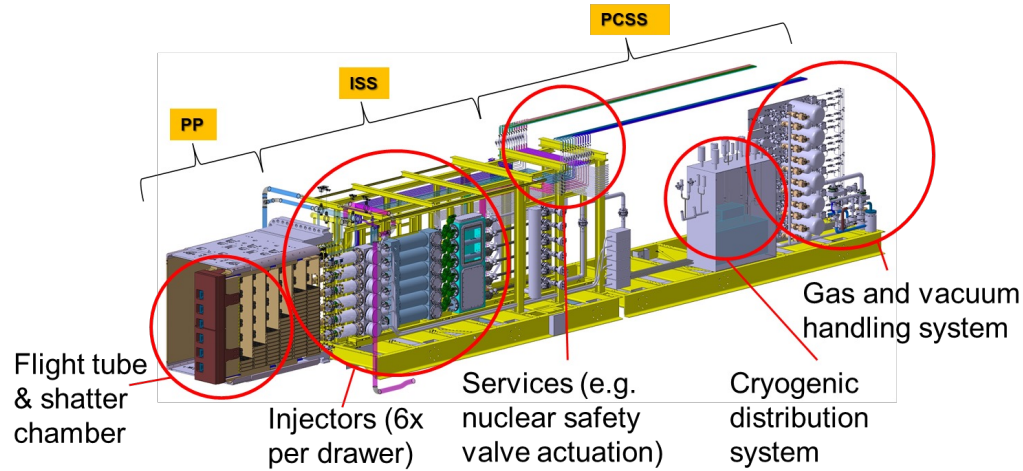
# ITER Diagnostics and 3-D coils (Error Field, ELM control)

□ Diagnostics: ~ 60 instruments measuring ~ 100 parameters

□ External error field correction coils + internal ELM control coils



# ITER Disruption Mitigation System



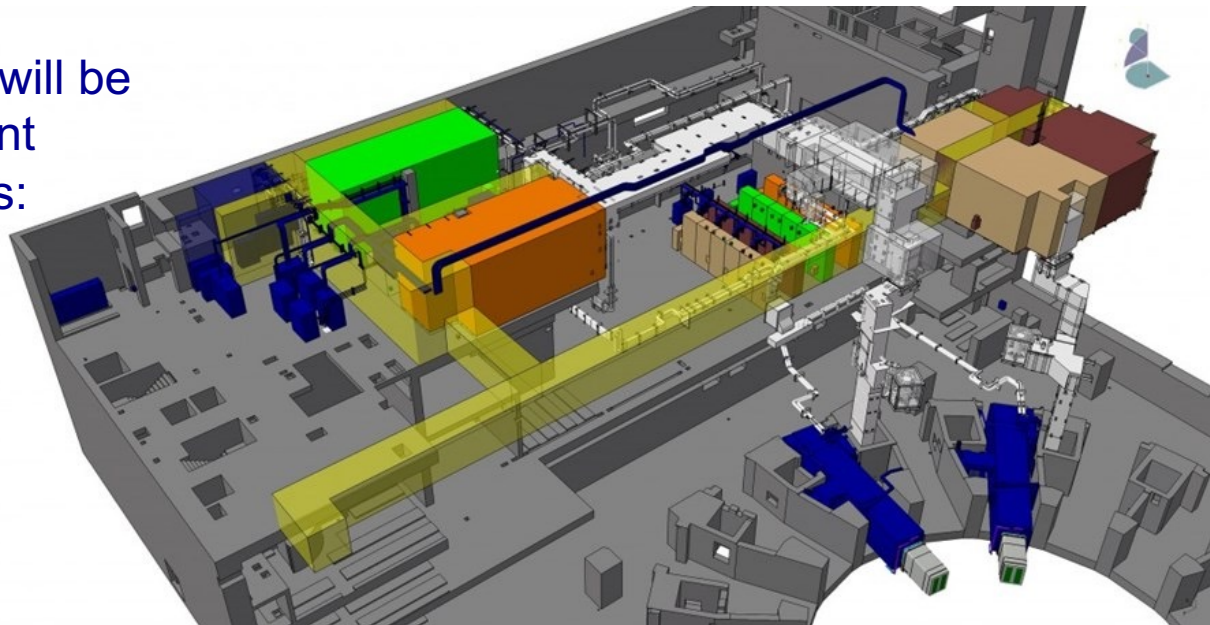
# Tritium Breeding : Test Blanket Systems

Tritium not available in sufficient amounts for large scale nuclear fusion energy production → Tritium needs to be produced in-situ ( $n + \text{Li}$ )

T production schemes will be demonstrated in ITER (at small scale)

Different test blanket systems will be installed in ITER to test different combinations of design options:

- Liquid metal breeder
- Solid breeder
- Helium coolant
- Water coolant



# ITER as a Project and overview of Construction Status



# ITER

## Global challenge, global response

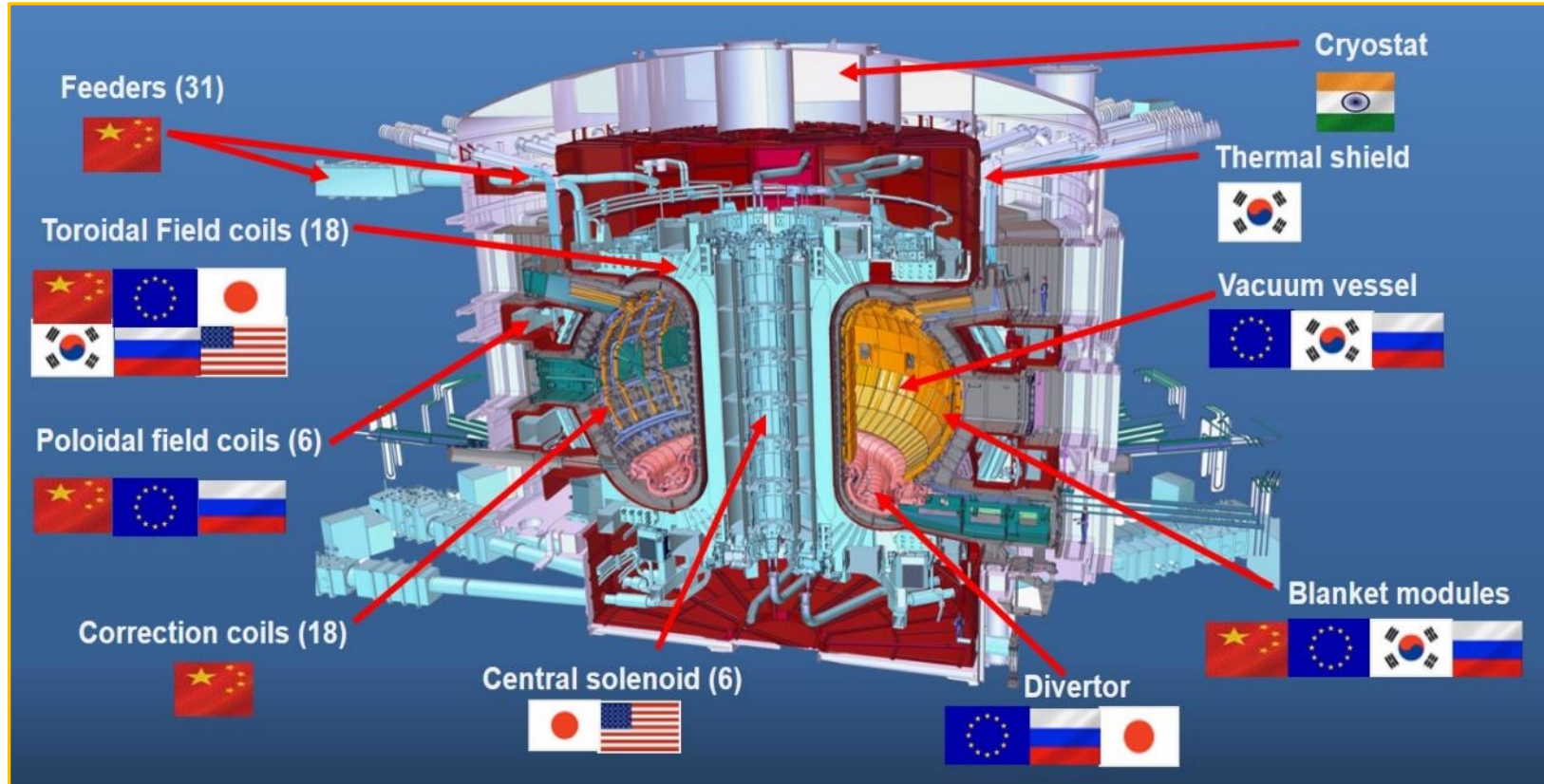


- 28 June 2005: The ITER Members unanimously agreed to build ITER on the site proposed by Europe
- 21 November 2006: The ITER Agreement is signed at the Élysée Palace, in Paris.

The seven ITER Members represent more than 50% of the world's population and about 85% of the global GDP

**China EU India Japan Korea Russia USA**

# Construction ITER – Who manufactures What ?



# ITER Cryostat



Largest stainless steel high-vacuum pressure container ever built

Provides high-vacuum and ultra-cool environment

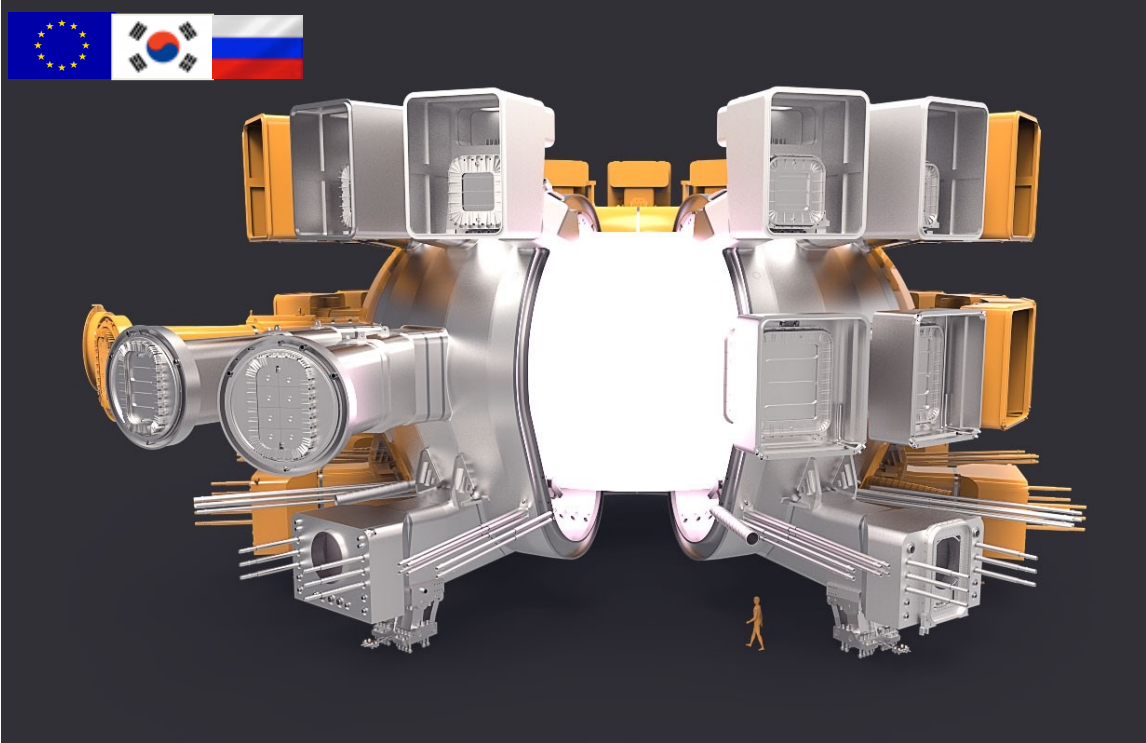
Height: 30 m

Diameter: 30 m

Weight: 3,850 t



# ITER Vacuum Vessel



Double wall steel container  
blanket modules  
cooling water

High-vacuum environment

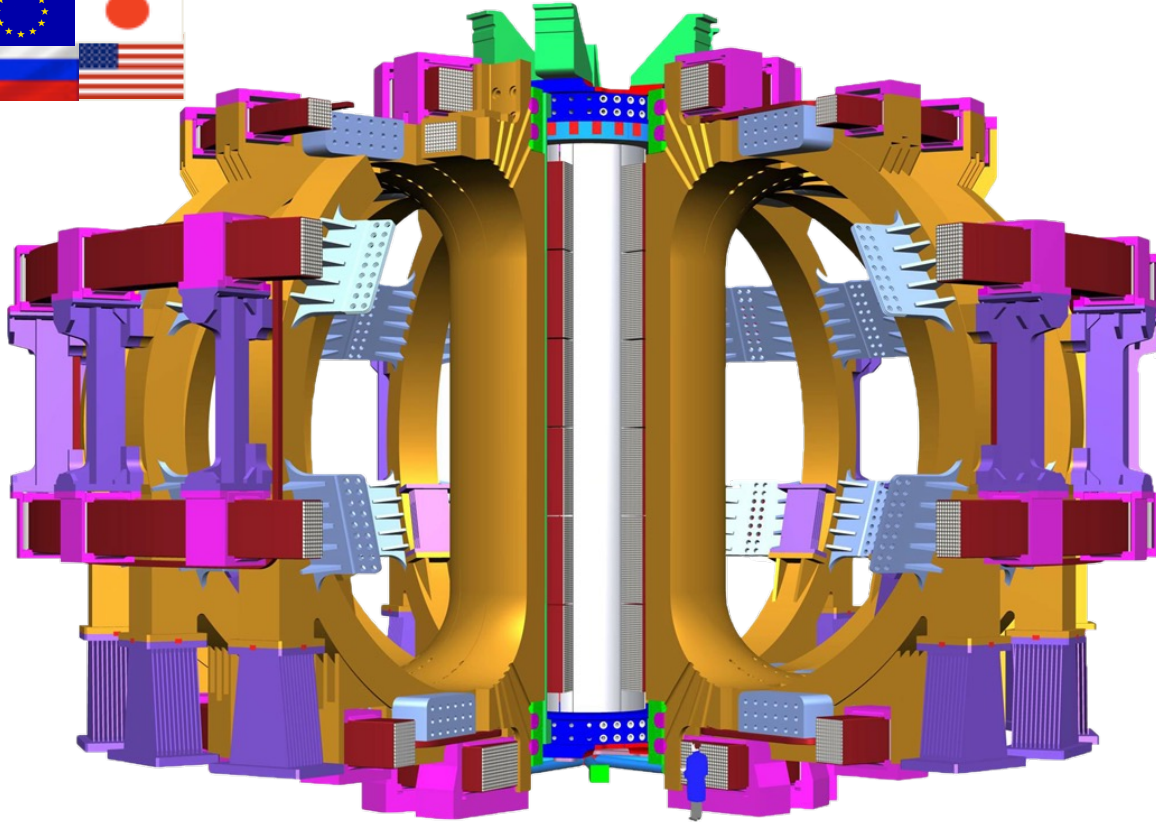
Primary containment barrier

Volume: 1,400 m<sup>3</sup>

Plasma volume: 840 m<sup>3</sup>

Weight: 8,500 t

# ITER Magnet System



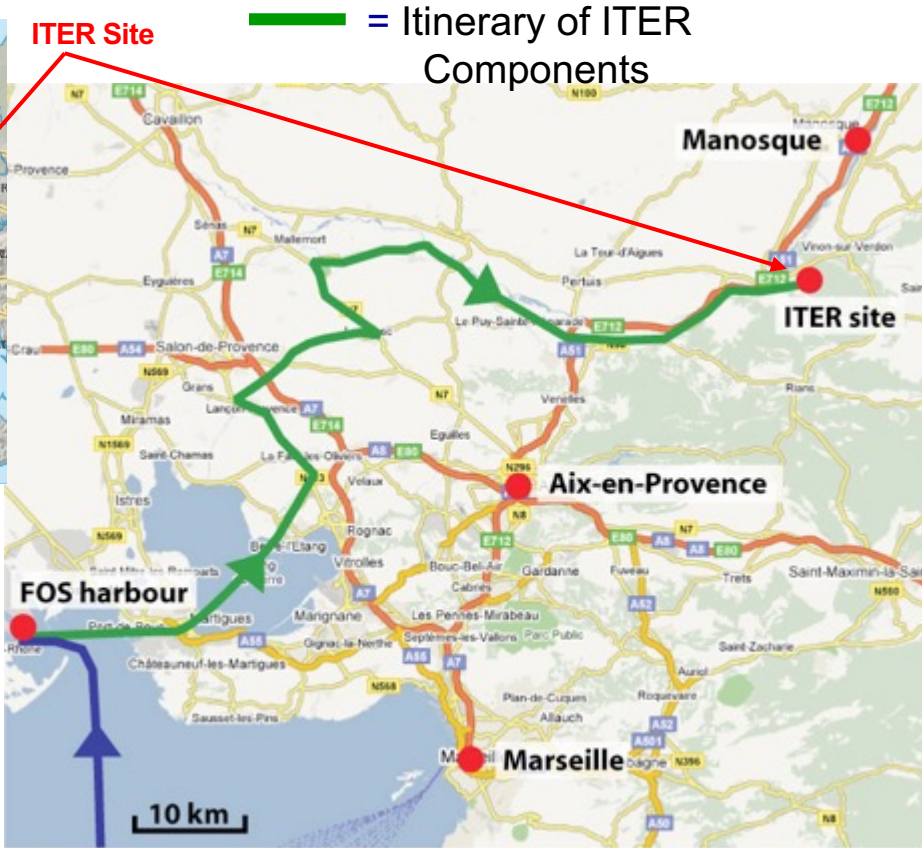
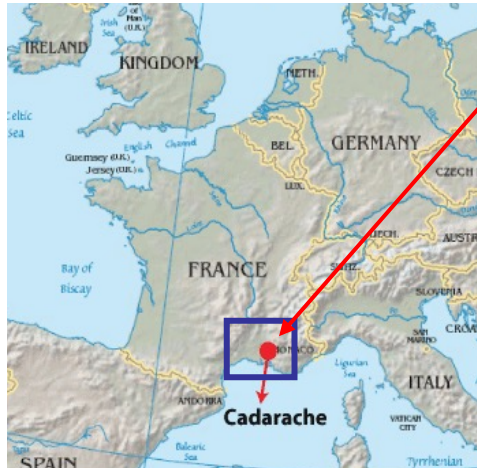
Central solenoid  
13 m high  
1,000 tons

18 toroidal field coils  
17 m high  
360 tons each

6 poloidal field coils  
8-24 m in diameter  
200-400 tons



# Itinerary of ITER Components



# Many massive arrivals in 2020-23 (few shown)



# ITER Site Construction Status







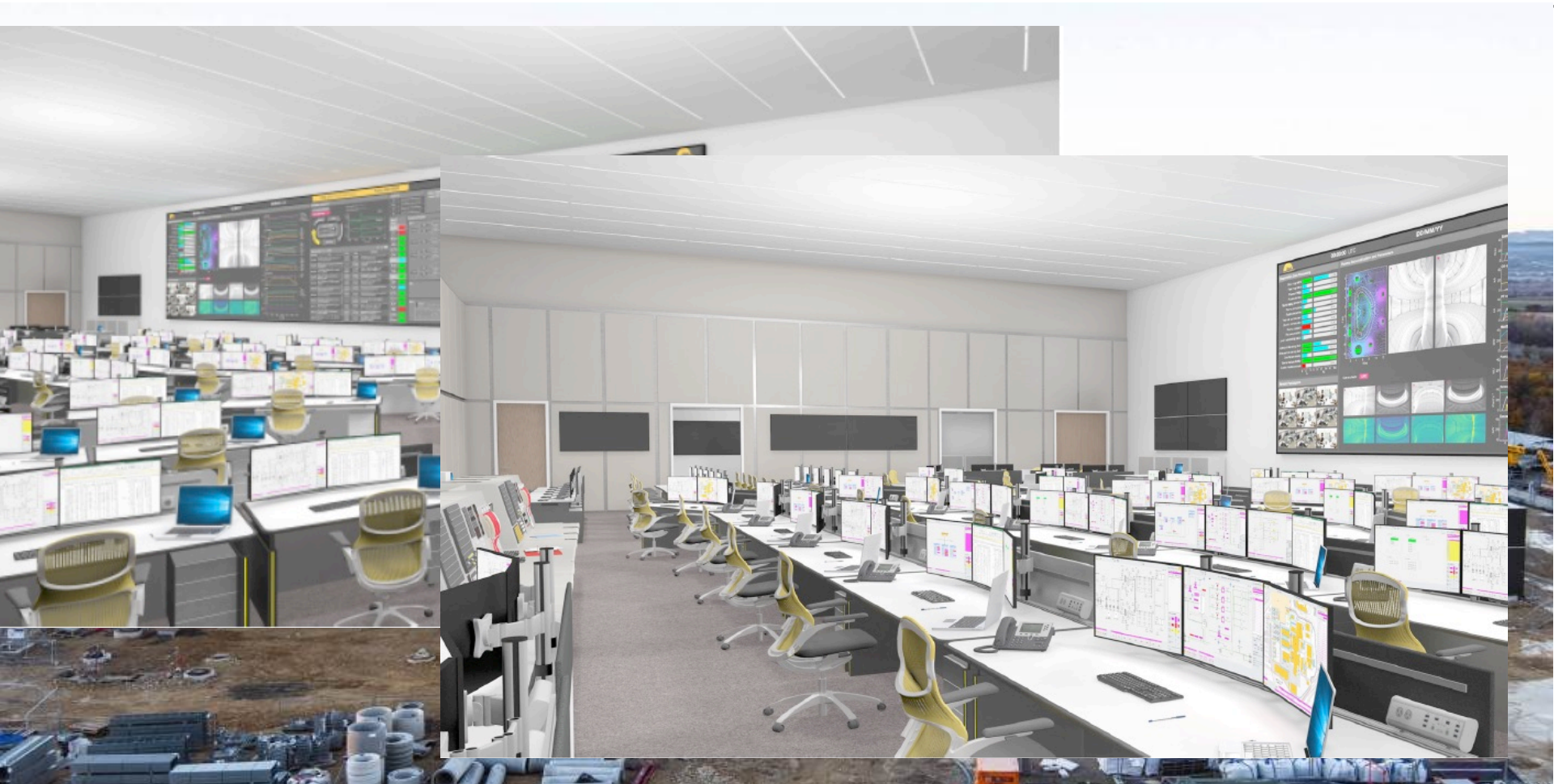
# Worksite progress

RTE (France) 400 kV switchyard





# ITER Control Room



# Balance of plant

## Towards commissioning



**Cryoplant:**  
**5 000 tonnes of equipment**  
**LHe: 25 t**  
**Cooling Power:**  
**75 kW at 4.5 K (Helium)**  
**1300kW at 80 K (Nitrogen)**



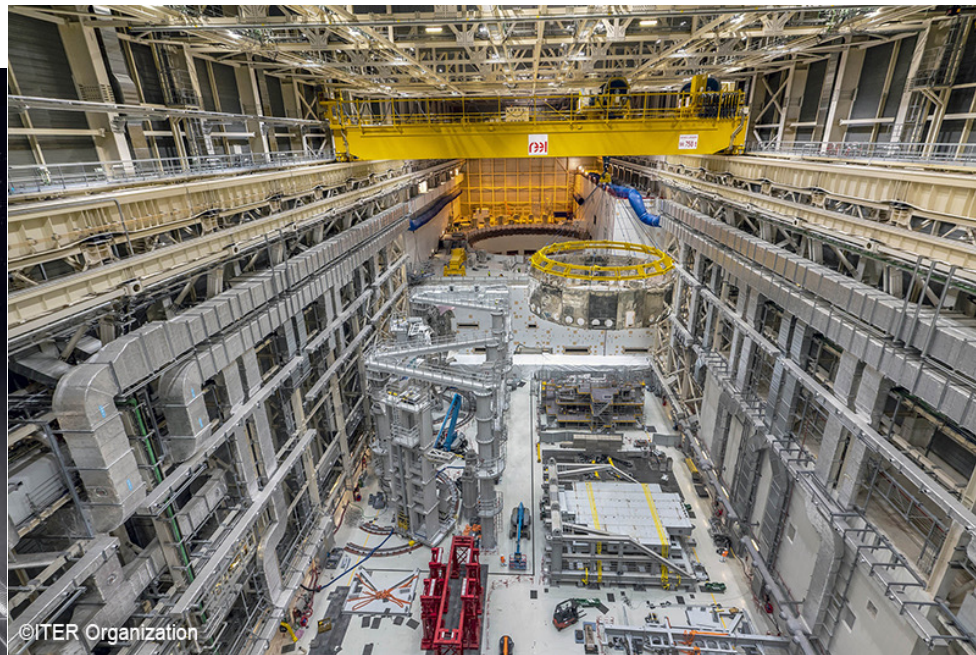
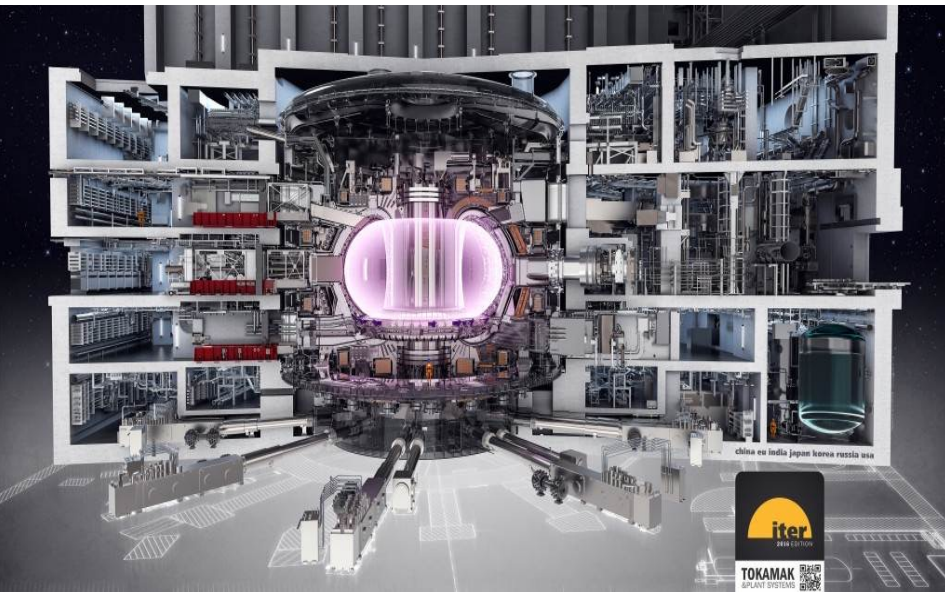
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# ITER Tokamak Assembly Status



# Assembly Hall and Tokamak building

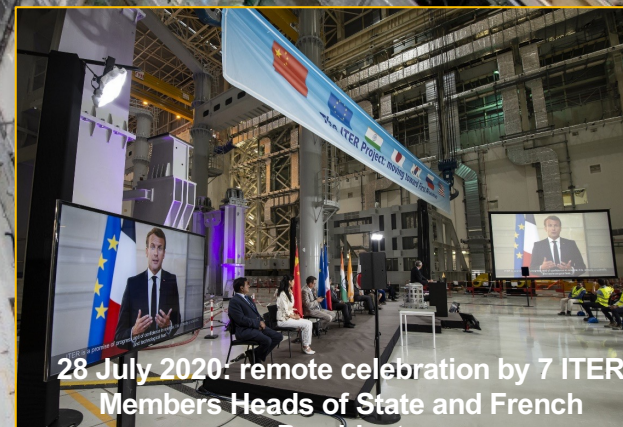
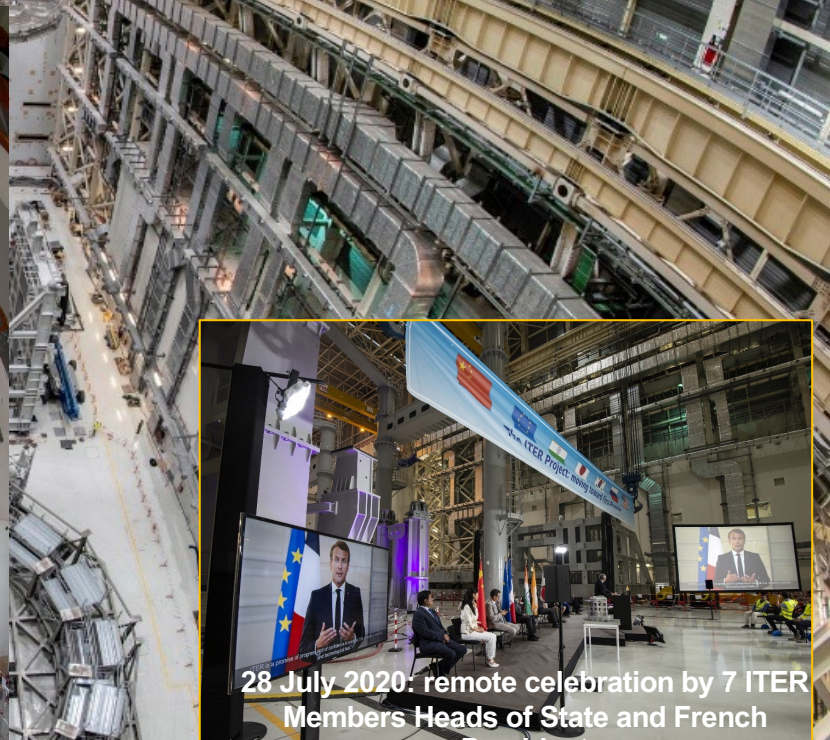
- Tokamak components assembled in assembly hall and lifted by cranes into tokamak pit







# A crucial milestone

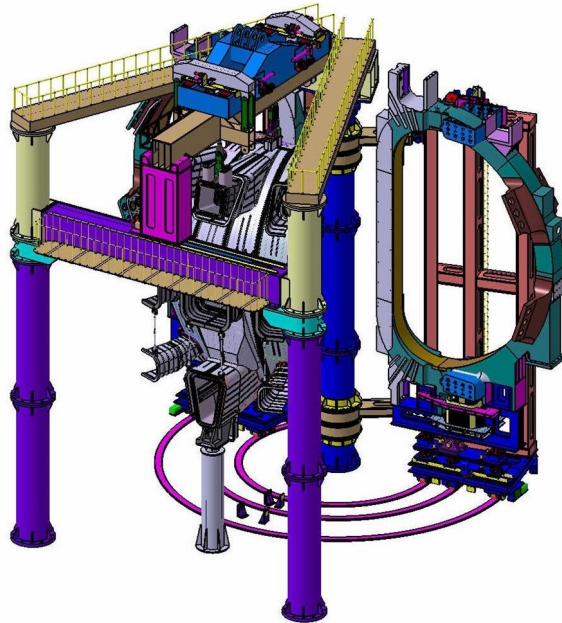


28 July 2020: remote celebration by 7 ITER Members Heads of State and French

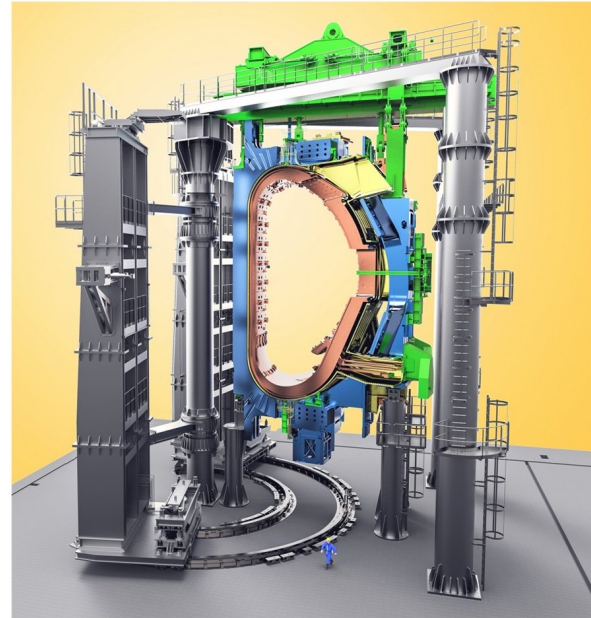


# Sub-sector assembly

- Assembly of Vacuum Vessel, Thermal Shield and 2 Toroidal Field coils

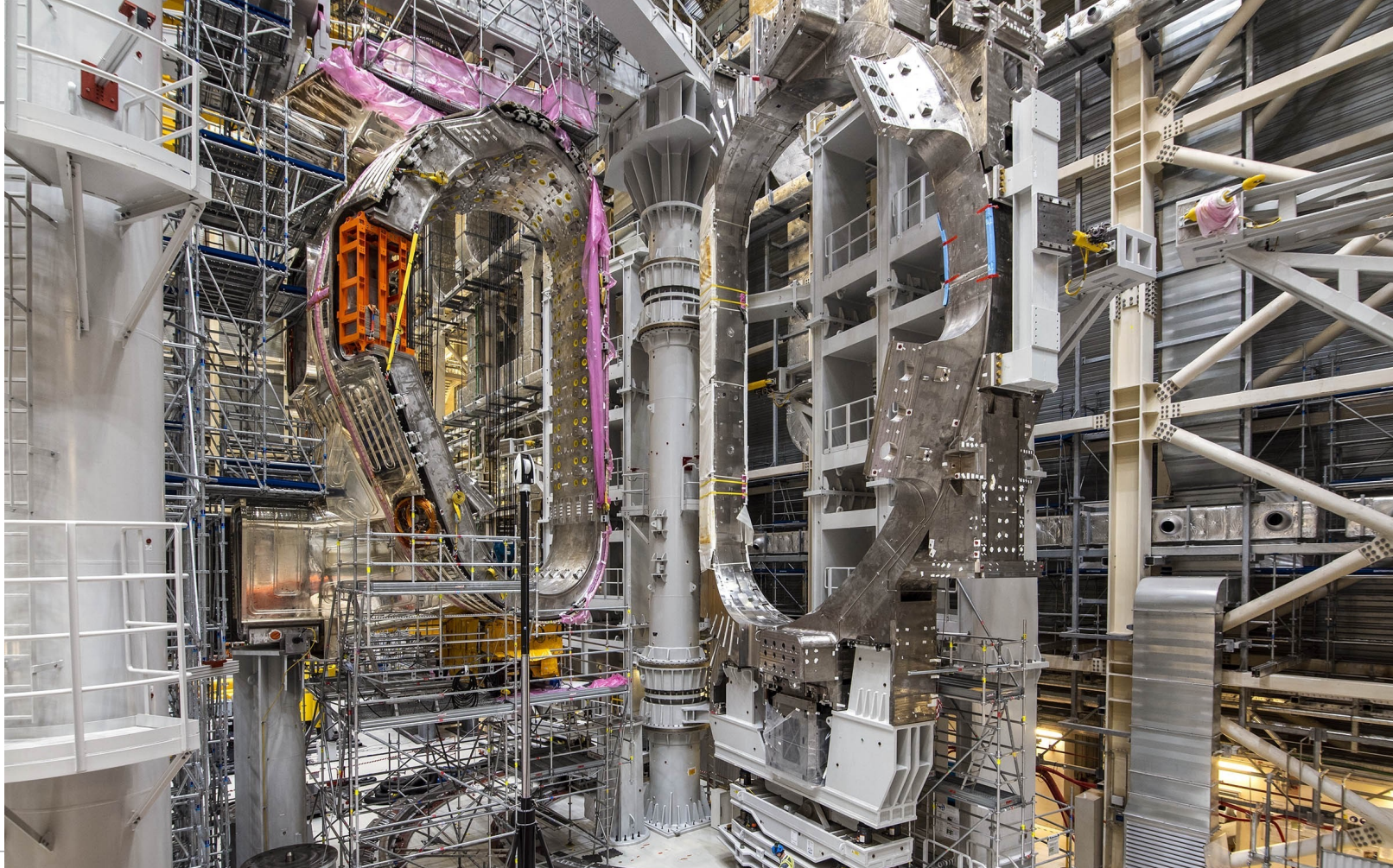


TF Coil Assembly



Finalized Sector Assembly before transfer to pit





VV Sector 7 with TF coil 9 on right arm of SSAT-1



11 May  
2022



Sector 6 fully lifted out of SSAT-2 and rotated 90°

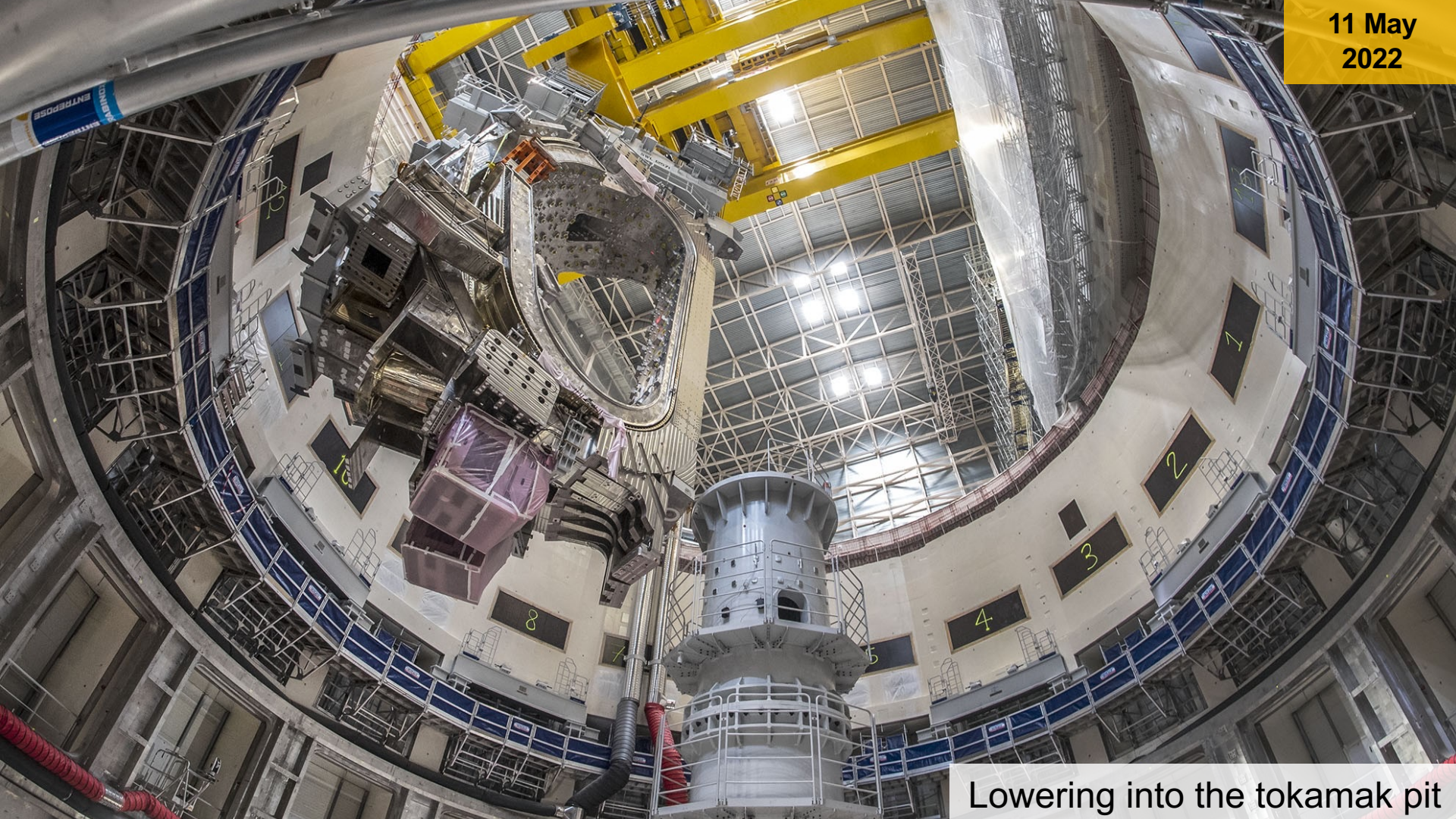




Over the tokamak pit wall: 20 cm gap



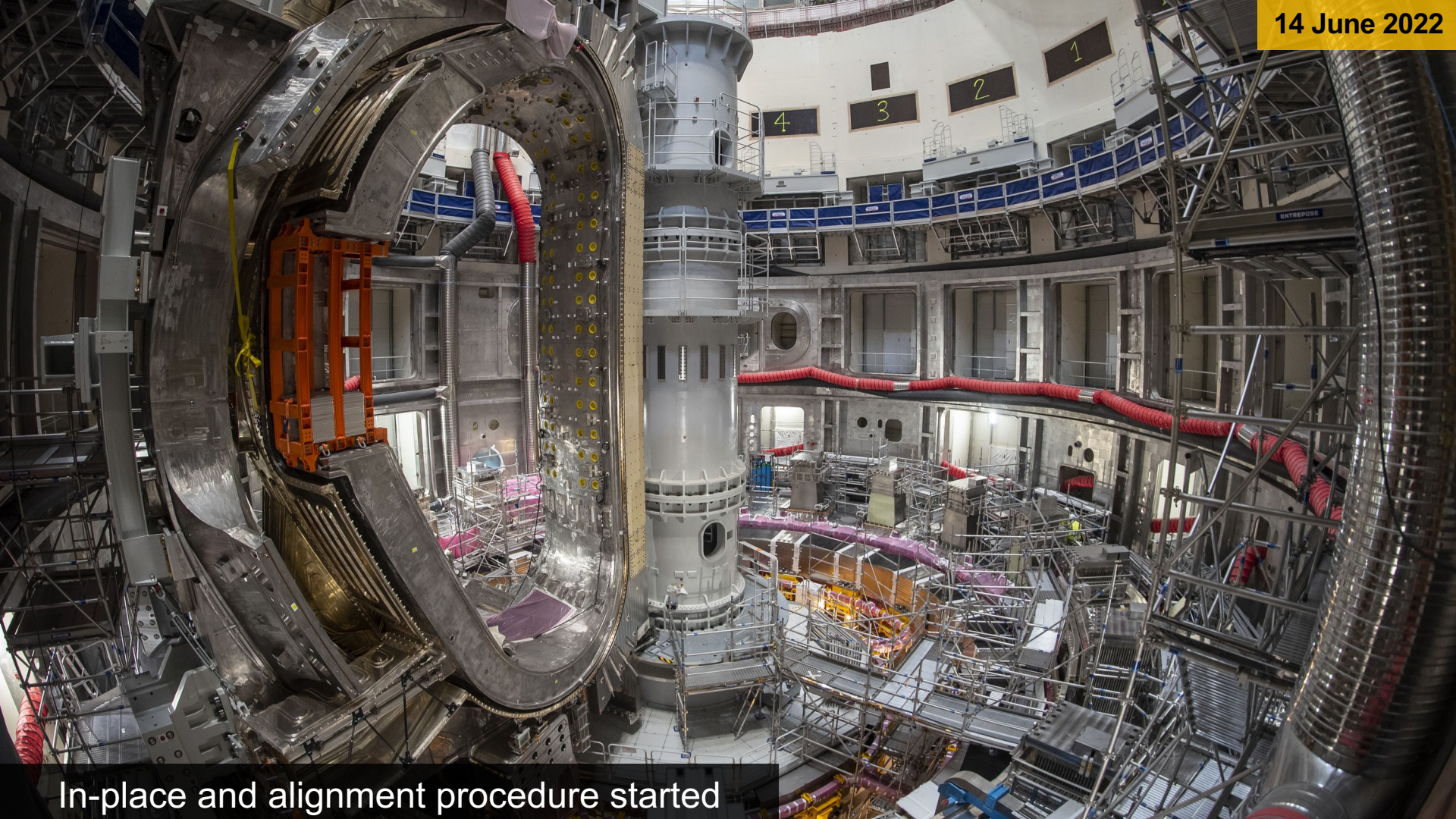
11 May  
2022



Lowering into the tokamak pit



14 June 2022

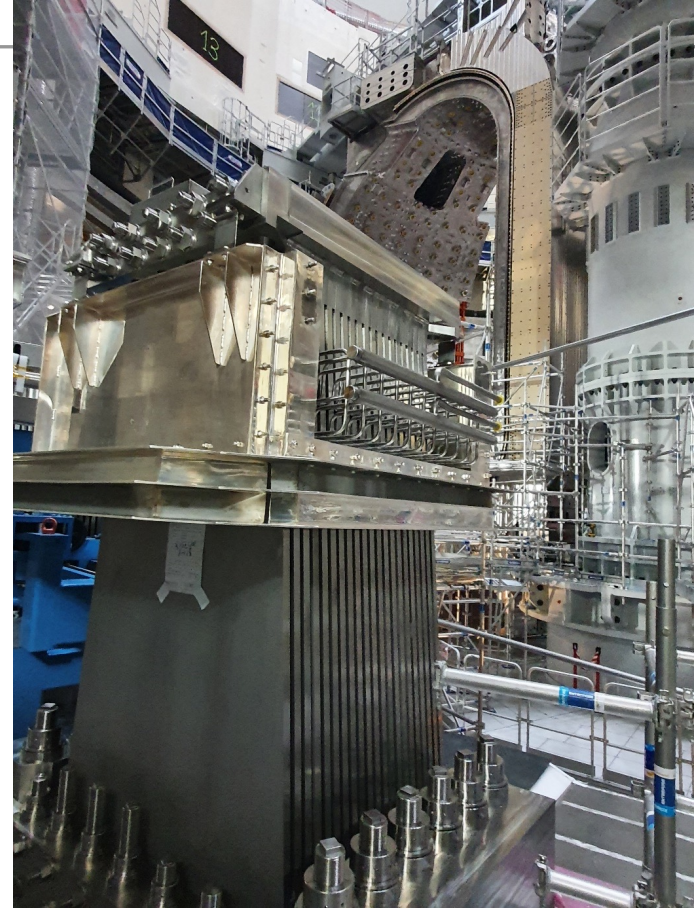
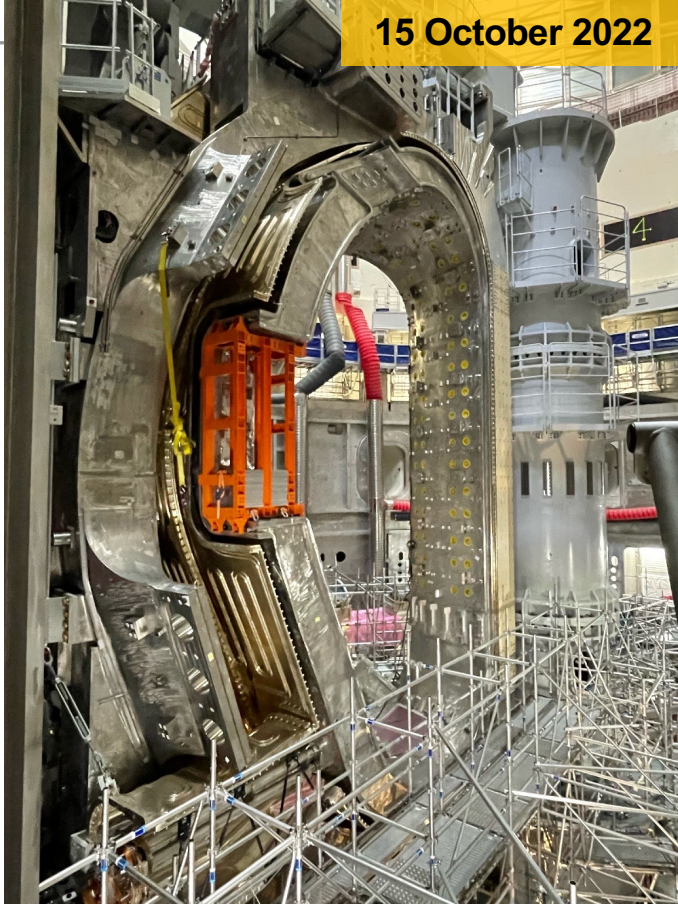


In-place and alignment procedure started



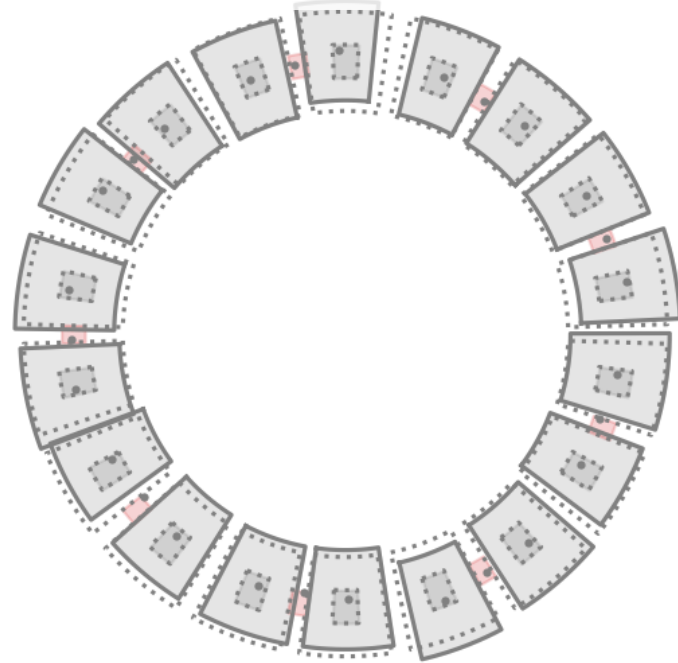
# Alignment procedure completed

15 October 2022

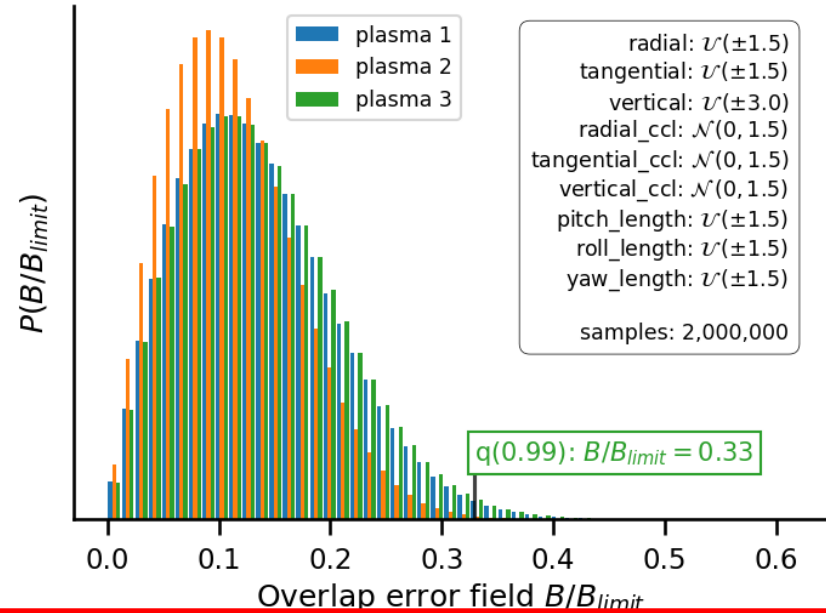


# Alignment procedure guided by physics assessment of error fields

Alignment targets ensure that for 99% of the cases TF assembly will contribute less than 33% of the  $n = 1$  overlap field (ITPA scaling)



(15 MA/5.3T : plasma 1 SOF, plasma 2 EOB)



TFC error field analysis will be extended to other coils and components

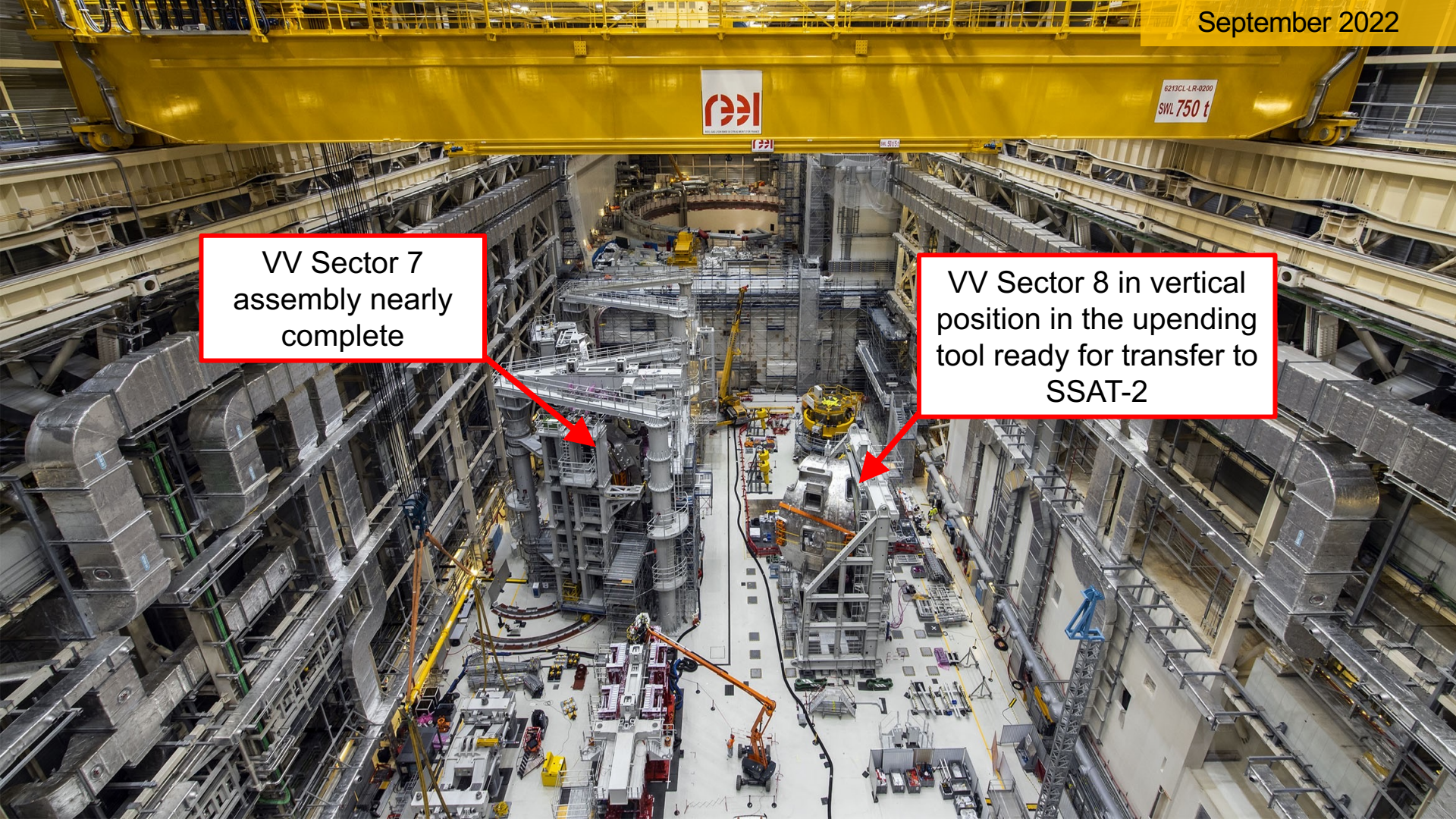




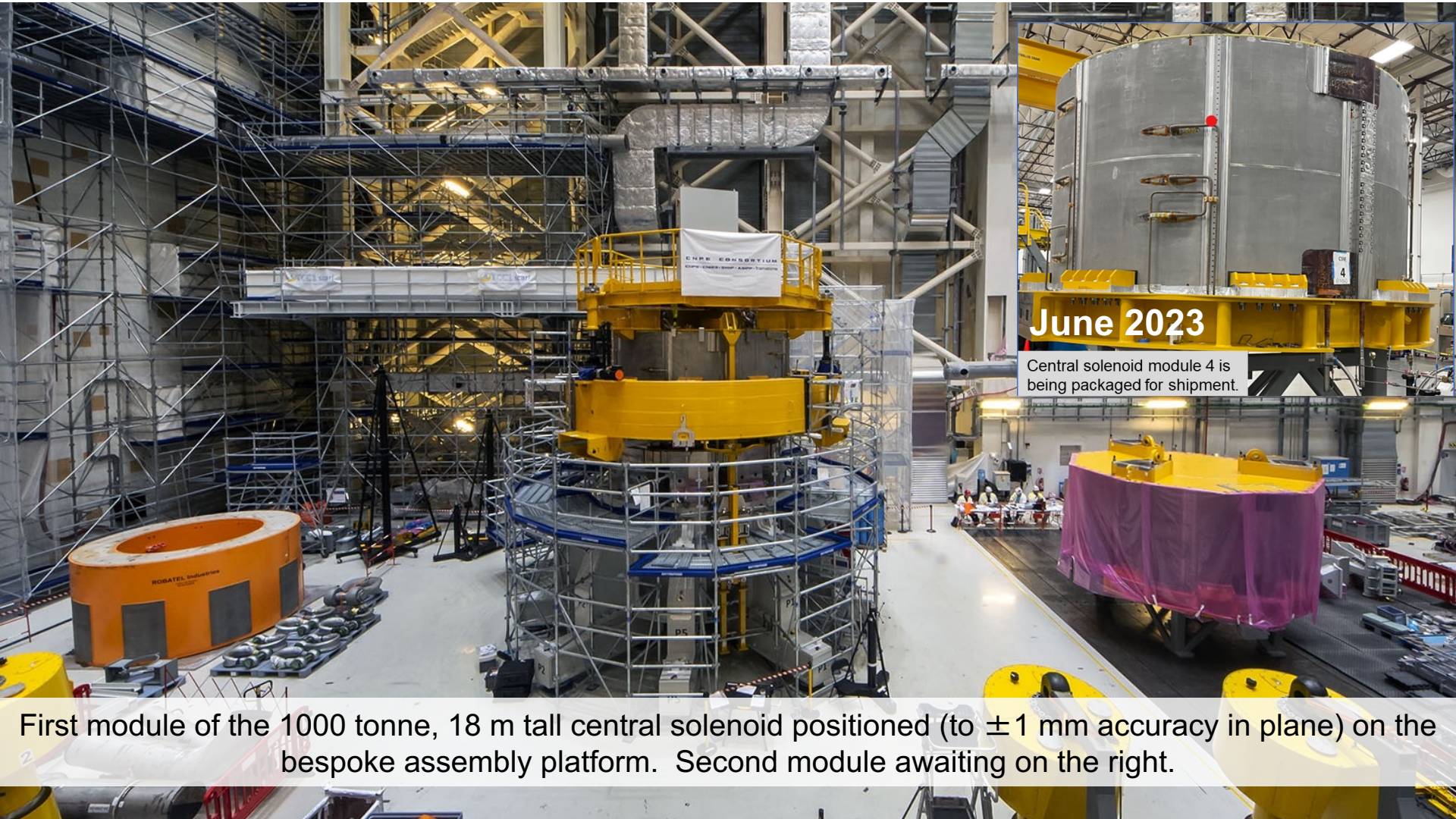
0213CL-LR-0200  
SWL 750 t

VV Sector 7  
assembly nearly  
complete

VV Sector 8 in vertical  
position in the upending  
tool ready for transfer to  
SSAT-2







June 2023

Central solenoid module 4 is being packaged for shipment.



First module of the 1000 tonne, 18 m tall central solenoid positioned (to  $\pm 1$  mm accuracy in plane) on the bespoke assembly platform. Second module awaiting on the right.



# Issues found and solutions

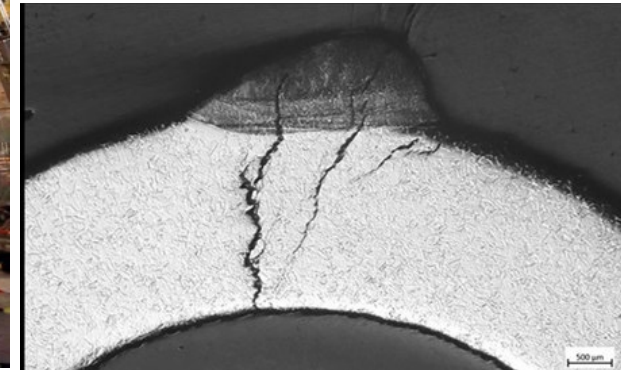
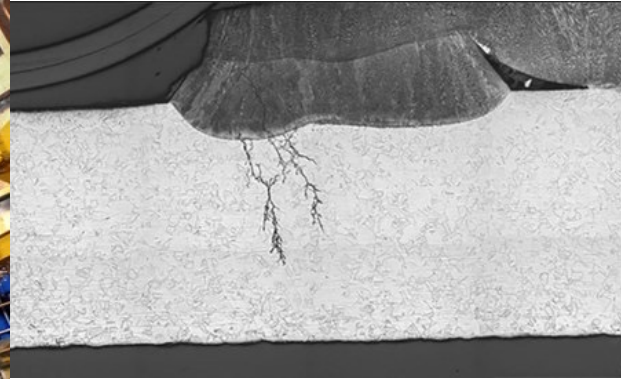
more details in

<https://www.iter.org/newsline/-/3818>

and

<https://www.iter.org/newsline/-/3830>

# Corrosion of cooling pipes in thermal shields



# Dimensional non-conformities of VV sectors impacting sector-to-sector welding



- **Solution for VV thermal shield → remove old pipes and re-weld new pipes (different steel and welding process/material) + re-manufacture of few panels → requires removal of installed shields from sectors**
- **Solution for Cryostat thermal shield → leave old pipes (unused) and re-weld new pipes (different steel/welding process/material) on-site**
- **Solution to VV non-conformity → remove and add material to meet required dimensions (73 - 400 kg per octant)**

***Repairs to about to start (contracts will be signed soon) → duration of repairs cannot be precisely estimated at this time***



# ITER Research Plan (IRP) and burning plasma physics

# ITER Research Plan (IRP)

**IRP describes strategy for R&D to achieve Project goals starting from First Plasma to  $Q = 10$  (300-500 s),  $Q = 5$  (1000 s) &  $Q = 5$  steady-state**

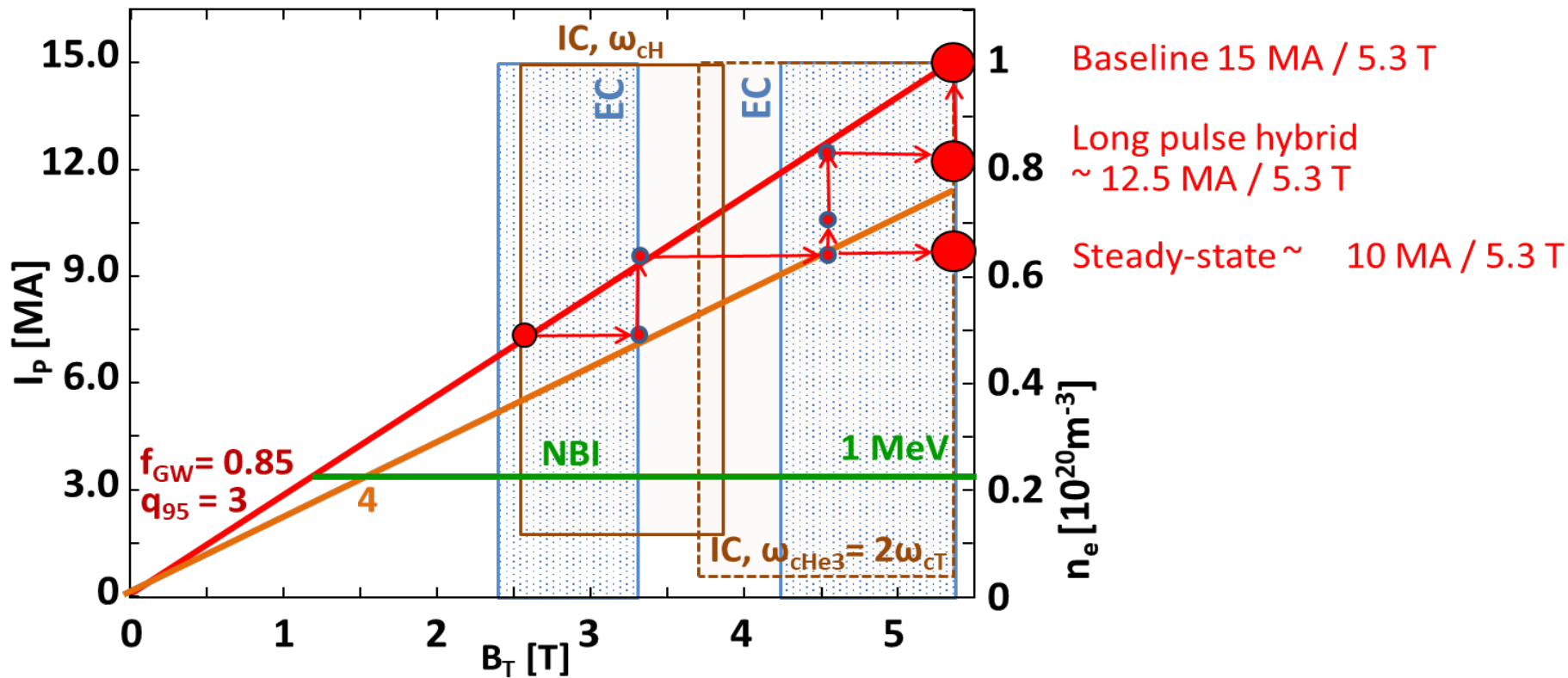
**Proposed R&D is supported by available systems in each phase**

- **Initial phase H/He (and D) to demonstrate :**
  - **15 MA/5.3 T plasmas in L-mode**
  - **Low/Medium current plasmas ( $I_p = 5 - 7.5$  MA) in H-mode**
- **Main phase (D and DT) to demonstrate :**
  - **Burning  $Q = 10$  plasmas**
  - **Long Pulse  $Q = 5$  plasmas**



*Details under  
reconsideration*

# Fusion Power Operation (D/DT)



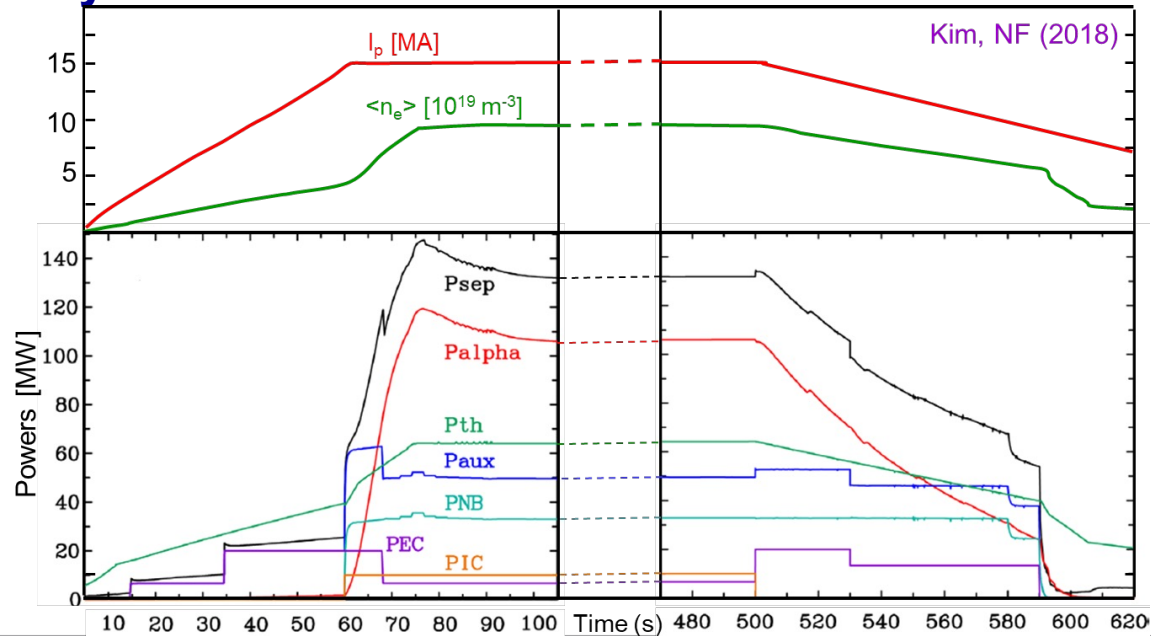


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# ITER burning plasma scenarios

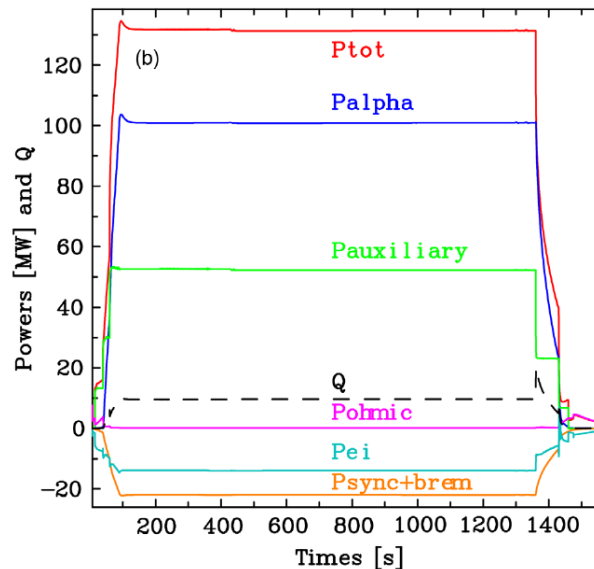
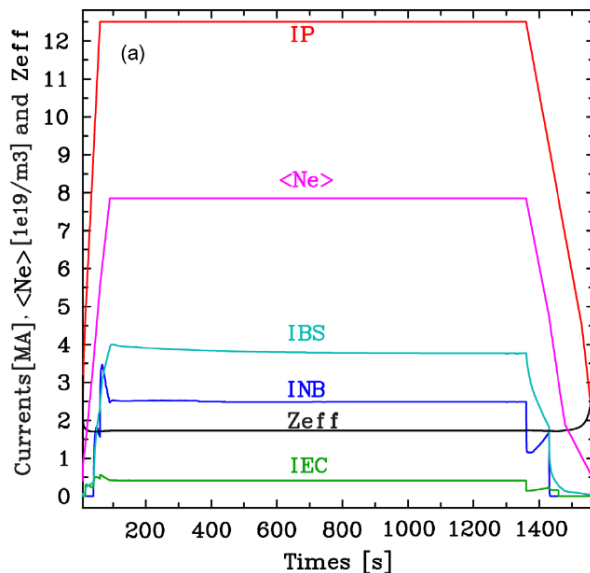
# ITER Q = 10 scenario (300 – 500 s burn)

- Based on conventional sawtoothing H-mode with  $H_{98} = 1 \rightarrow$  scenario used for the design of magnets and components (15 MA/5.3 T)
- $P_{\text{aux}} = P_{\text{NBI}} + P_{\text{ECH}} (+ P_{\text{ICH}}) \sim 50 \text{ MW} \rightarrow$  Alpha-heating dominant scenario with non-inductively driven current  $\sim 35\%$



# ITER Q ≥ 5 scenario (1000s burn)

- Main option is based on improved H-mode/hybrid scenario with  $q(0) > 1$  and  $H_{98} > 1.2$  with burn length limited by  $q(0)$  reaching 1 (12.5 MA/5.3 T)
- Obtained with  $P_{\text{aux}} = P_{\text{NBI}} + P_{\text{ECH}} (+ P_{\text{ICH}}) \geq 50$  MW with non-inductively driven current ~ 55%

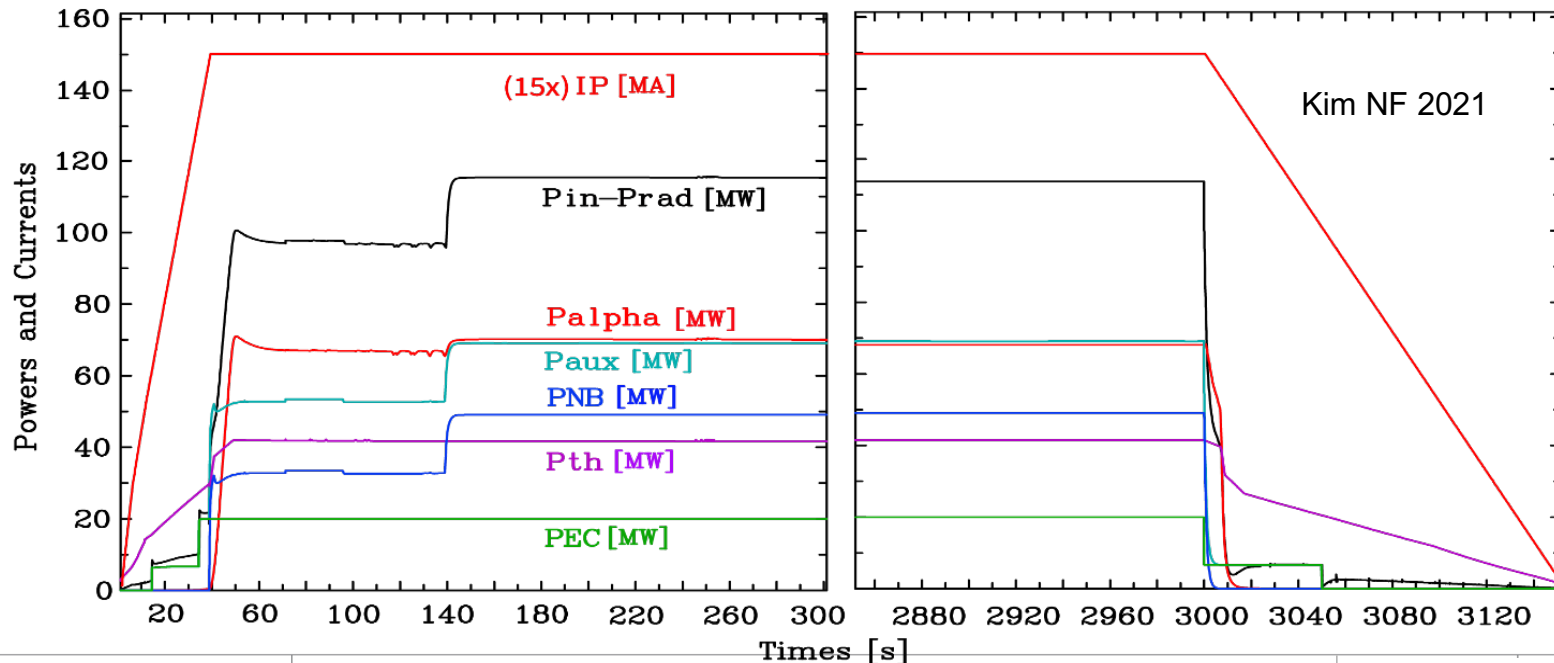


Kim NF 2016



# ITER Q ~ 5 scenario (steady-state)

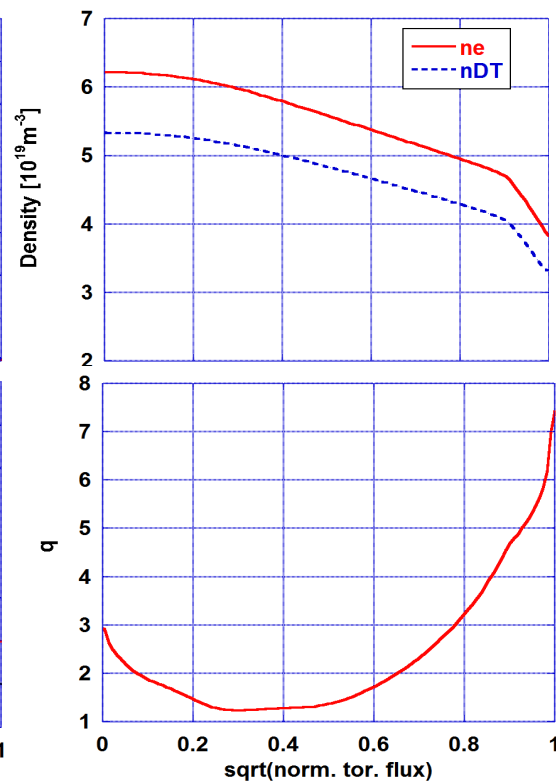
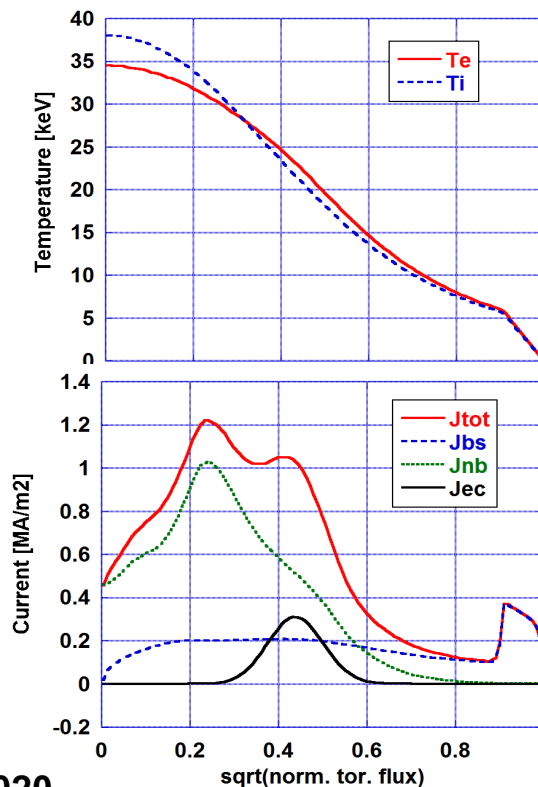
- Based on improved H-mode/hybrid scenario with stationary q profile ( $q > 1$ ) and  $H_{98} > 1.5$  length limited to 3000s by hardware design (10 MA/5.3 T)
- Obtained with  $P_{\text{aux}} = P_{\text{NBI}} + P_{\text{ECH}} \geq 70$  MW with non-inductively driven current ~ 100%



# Q = 5 steady steady-state plasma at 10 MA

## □ Conditions identified by 1.5-D ASTRA modelling

- ✓ EPED1+SOLPS used for pedestal and boundary
- $Q=5.02$ ,  $f_{GW}=0.69$
- $H_{98}=1.52$ ,  $\beta_N=3.02$
- $q_{min}=1.23$
- Relatively high  $I_i(3)\sim 0.87$  mainly due to 50 MW NBI (+ 20-30 MW ECH)
- Improved confinement is essential

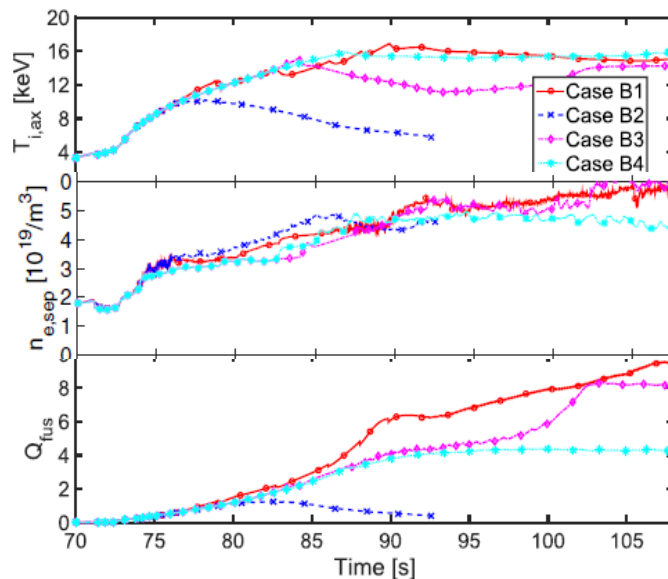
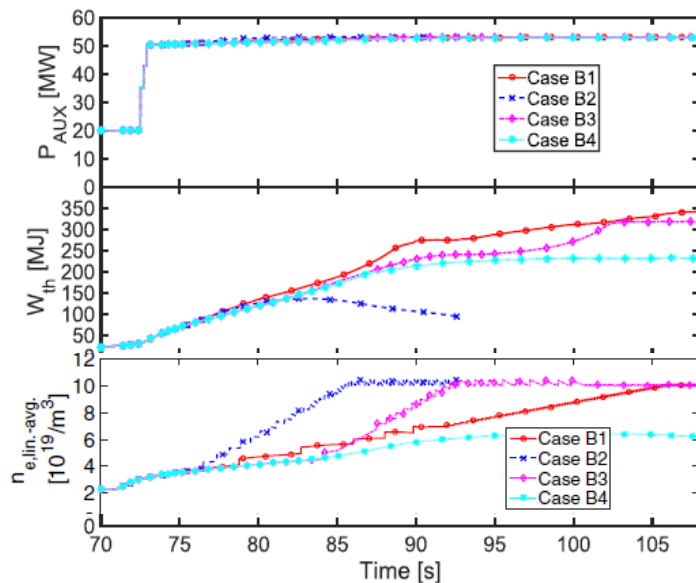


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# Access to high Q conditions

- Access to high Q requires build-up of  $P_{\alpha}$  since  $P_{\text{aux}}$  is moderate and  $P_{\text{L-H}}$  is high
- Key to high Q access is density control (gas fuelling for  $n_{\text{sep}}$  and pellet fuelling for  $n_{\text{core}}$ )

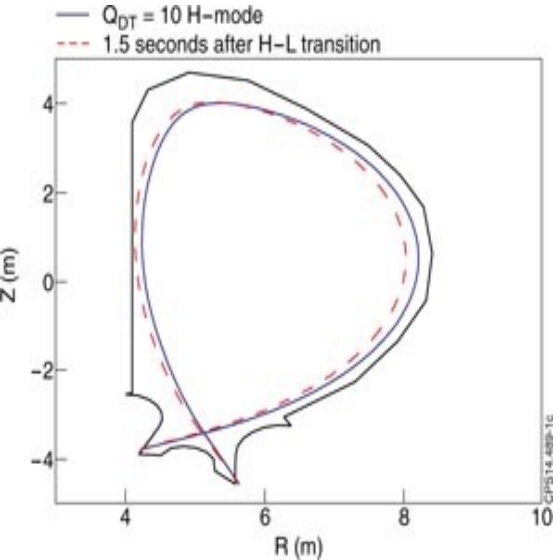
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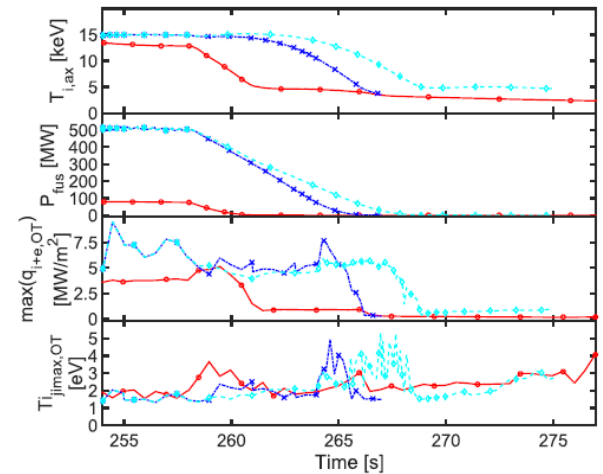
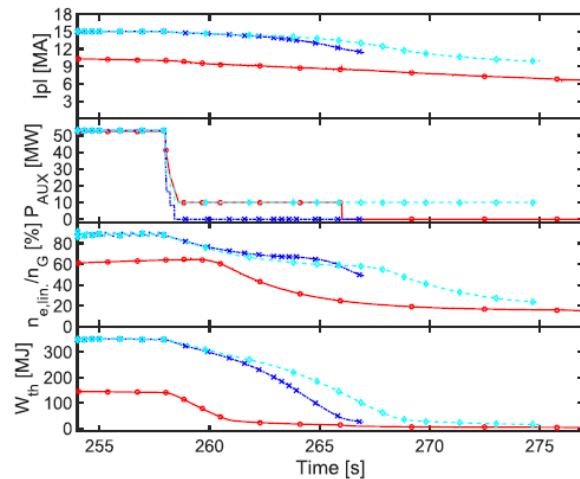


# Exit from high Q conditions

- Main issue in exit from high Q is to avoid fast H-L transitions  
→ radial plasma movement difficult to control and large power fluxes to divertor
- Adjustment of  $P_{\text{aux}}$ , fuelling and Ne seeding required to lengthen  $W_{\text{plasma}}$  decrease phase and avoid too high  $q_{\text{div}}$  or too deep detachment



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# Energetic ions in ITER scenarios - I

## □ Energetic ions impact on ITER burning plasmas

- Can drive MHD Alfvén eigenmodes → energetic ion loss  $P_\alpha \downarrow$  😞
- Can reduce anomalous transport level → higher  $\tau_E \rightarrow P_\alpha \uparrow$  😊
- Can increase core plasma  $\beta$  and thus Shafranov shift → increased edge stability/pressure → increased  $\tau_E \rightarrow P_\alpha$  😊
- Alfvén eigenmodes can reduce plasma turbulence → higher  $\tau_E$  but energetic ion loss →  $P_\alpha$  ? 😐

## □ Coupling between all effects difficult to predict in quantitative way for ITER burning plasmas since $P_\alpha$ is dominant

# Energetic ions in ITER scenarios - II

## ❑ Consequences of EP-driven Alfvén eigenmodes range from

- Benign saturation → significant high-amplitude bursting and transport

## ❑ Extrapolation from present machines difficult due to small $\rho_\alpha / a \cong 10^{-2}$

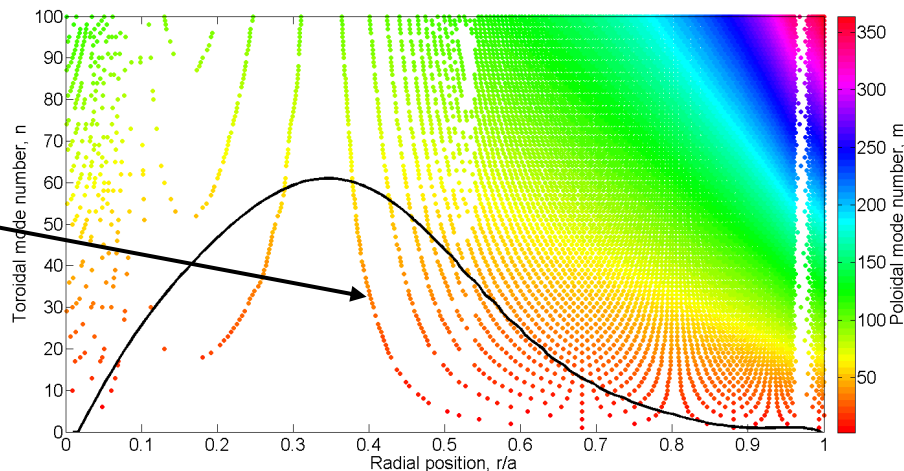
- Besides loss of heating, ITER first wall loads acceptable for fast ion losses of a few %

- Max power transfer from  $\alpha$ 's occurs when drift orbit width  $\sim$  mode width  
→  $n \sim 30$

- Many overlapping AE

**ITER will quantify impact of fast ion instabilities in Q = 10 plasmas and explore means for mitigation and control**

Radial localisation of TAE gaps in ITER Q = 10 plasmas





# Conclusions

- ❑ ITER will demonstrate the scientific and technological feasibility of fusion power as energy source for humankind
- ❑ ITER construction is progressing despite challenges → commitment from ITER Organization and its Members
- ❑ ITER Research Plan provides experimental strategy to progress from First Plasma through to achievement of Project's goals:  $Q = 10$  (300-500 s),  $Q = 5$  (1000 s) &  $Q = 5$  steady-state
- ❑ ITER high  $Q$  scenarios will address key burning plasma issues for reactors:
  - ✓ Coupling of physics processes in self-heated plasmas
  - ✓ Integration of core-edge physics to achieve burning plasma conditions with acceptable edge plasma conditions
  - ✓ Effectiveness of actuators and control schemes for burning plasmas → high  $Q$  disruption-free operation
  - ✓ In addition many fusion reactor technologies will be demonstrated (Tritium cycle, TBMs, H&CD, PFCs, etc.)



Thanks for your attention