

HTS magnets and SPARC: Paving a pathway towards faster, smaller, and economical high-field fusion energy

Presented by Dr. Erica Salazar Commonwealth Fusion Systems

Presenting to PPPL Introduction to Fusion Energy and Plasma Physics Course 6.20.2022

Commonwealth Fusion Systems

Research sponsored by Commonwealth Fusion Systems

A little bit about me...

- B.S./M.S. Mechanical Engineering
 - Stanford University
- Engineering, Process Manager
 - General Atomics
- PhD Nuclear Science and Engineering
 - MIT
- Magnet Systems Lead, R&D
 - CFS









High field path to commercial fusion energy





High field path to commercial fusion energy





Outline



- 1. Our Motivation: Rapid Global Warming Requires Rapid Solutions
- 2. The Future of Fusion with High Temperature Superconductors (HTS)
- 3. The Design Challenges of Using HTS
- 4. De-risking the Challenges and Proving Technical Feasibility
- 5. Marching towards a SPARC era

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Decarbonization will be the largest macro trend this century



- The verdict is unanimous, we need to decarbonize to netzero as soon as possible
- This is the largest story in the world and is only growing
- The world is going to act to do what it takes
- Climate, the Energy Transition, and Sustainability are going to be the dominant issue for the next 30 years
- This will require a massive shift in the way we generate and consume energy and will transform ~5-6% of World GDP







The world needs a fundamental new energy generation technology

- We're not going to get to all our commitments without it
- ~100GW of power plants/yr are required - order of \$T of sales/yr
- This is the largest problem and opportunity facing humanity
- Innovation at the source is the highest leverage way to get there



Tokamaks Demonstrated Enormous Progress in their first 3 decades





Progress Exceeded Moore's Law for 30 years



HT-7 (CN)



JT-60U (JP)



KSTAR (KR)







MAST-U (UK)

NSTX-U (US)

Tore Supra (FR)





COMPASS (CZ) Alcator C-Mod (US) ASDEX-U (DE)



+ 160 other tokamaks across 60 years

Enormous technical and scientific base

We Need To Consider Another Approach



fusion triple product [10²⁰ m⁻³ keV s]



We Need To Consider Another Approach



fusion triple product [10²⁰ m⁻³ keV s]



We Need To Consider Another Approach



fusion triple product [10²⁰ m⁻³ keV s]



• Focused on fusion power plants that are practical and economical 6/19/2022 Copyright 2021 • Commonwealth Fusion Systems • All Rights Reserved

In the 2010s the HTS industry started to build serious HTS magnets



Maturing HTS industry

- Producing REBCO (rare-earth barium copper oxide) hightemperature superconductor at the needed performance
- Scalability and cost reductions within reach

Opened a completely new path to SC magnets



People building high-field HTS magnets

- Ultra-high field, compact HTS magnets were being built for nuclear magnetic resonance (NMR) spectroscopy
- Successful results demonstrated substantial risk retirement in HTS magnet technology

Some big steps on a new path of high-field SC magnets



Seungyong Hahn and SuNAM team



Huub Weijers, Denis Markiewicz, and team

Fusion has pushed to the limits of magnets since the beginning...



1950-1960s: Copper wire The pioneers



1960-1980s: Cryogenic Bit

Cryogenic Bitter plates The Alcators at MIT



1980-2000s:atesNbTi superconductorsTFirst SC fusion devices



1990s-2010s: Nb₃Sn for higher field Reactor-class devices



2010-2020s:

REBCO: very high magnetic fields











??? B_{coil} > 20 T

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ENERGY GAIN: (science feasibility)

$$nT\tau_E \sim \frac{\beta_N H}{q^2} R^{1.3} B^3$$

$$\frac{P_{fusion}}{S_{wall}} \sim \frac{{\beta_N}^2 \varepsilon^2}{q^2} RB^4$$



 P_{fusion} = Fusion power *S_{wall}* = *plasma wall surface area* n = density*T* = *Temperature*

 $\beta_N = Normalized Beta$ *H* = *confinement factor* $\tau_E = Energy \ confinement \ time$ *R* = *Major radius q* = *safety factor* B = Magnetic field Copyright 2021 • Commonwealth Fusion Systems • All Rights Reserved

B. Sorbom and e. al., "ARC: A compact, high-field, fusion nuclear science facility anddemonstration power plant with demountable magnets," Fusion Engineering and Design, vol. 100, pp. 378-405, 2015. 16





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power plant with demountable magnets," Fusion Engineering and Design, vol. 100, pp. 378-405, 2015.









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What is a superconductor?

A superconductor is an electric conductor that does not exhibit any resistance. If the superconductor exceeds its critical current, temperature or magnetic field, the superconductor becomes a "normal" or resistive conductor.



High Temperature Superconductors are a Game-changer





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High Current Density + Magnetic Field Higher operating temperature + larger margin

New manufacturing form factors































2-12mm

~0.1mm











New insulated cable designs



G. Celentano and e. al., *IEEE Trans. on App. Superconductivity*,, 2014.



3 channel cable Courtesy of M. Takaya



LTS Cable-in-Conduit



https://nationalmaglab.org

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Innovative non-insulated HTS "pancake" magnet designs



Courtesy of MIT-PSFC, CFS



ourtesy of MIT-PSFC, CFS



Z. Hartwig, MT27, 2021







High Current Density + Magnetic Field Higher operating temperature + larger margin

New manufacturing form factors









LTS

(Insulated)

Slower Quench



High Current Density + Magnetic Field

Higher operating temperature + larger margin

LTS

0.2 → 1.0 nohm-m

(Non-Insulated)

Passive Quench

Protection?

New manufacturing form factors



High Stresses/Strains (Lorentz Loads)

Copper (~20um) Silver

Unknown manufacturing feasibility and scalability
HTS provides superior performance for fusion, but brings new challenges







Nikolay Bykovsky et al, EUCAS 2017

6/19/2022

3 channel cabl

Courtesy of M.

CORC cable. https://www.advancedconductor.com

HTS provides superior performance for fusion, but brings new challenges



Z. Hartwig et al, SUST, 2020

Developed for a *specific* SPARC application:

DC magnet: SPARC TF magnet -> The TFMC

applications:

(w/ modifications)



HTS provides superior performance for fusion, but brings new challenges

VIPER HTS CABLE

New Technology

(HTS)



Developed for *multiple* SPARC applications:

- High current feeder cables
- AC magnets: SPARC CS, PF
 (w/ modifications)
- DC magnets: back-up for SPARC TF



New

Scientific

Challenges

Z. Hartwig et al, SUST, 2020

Developed for a *specific* SPARC application:

 DC magnet: SPARC TF magnet -> The TFMC

Z. Hartwig, MT27, 20

De-risking:

Testing +

Modeling

No Insulation No

Twist (NINT) Coils

Design overview of the VIPER HTS cable





Z. Hartwig et al, SUST, 2020

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HTS provides superior performance for fusion, but brings new challenges



Test prototype in operating conditions under expected Lorentz loads, fatigue cyclic loads, and strain



Quench test prototype in operating conditions to determine cryostability and feasibility tests of novel quench detection systems.



Fabricate prototypes then perform bending tests, scalability tests, etc.







HTS provides superior performance for fusion, but brings new challenges



High Current Density + Magnetic Field Higher operating temperature + larger margin

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Slower Quench Propagation



High Stresses/Strains (Lorentz Loads)

Fabrication at increasing scale built confidence

Small-scale R&D was done to verify key elements of VIPER design

Tape level \rightarrow Cable level



HTS tape Ic characterization test setup



HTS tape oven test rig







12 meter cable tested in LN2 at MIT

VIPER fabrication proved feasible through prototyping

- Complex 3-D bend tests (20 cm bend radius) tested at LN2
 - 5-cable assembly (1 main cable + 4 current leads)
 - intended for in-field testing in largebore magnet







VIPER fabrication proved feasible through prototyping

- Complex 3-D bend tests (20 cm bend radius) tested at LN2
 - Measured Ic closely matched our predicted Ic!









HTS provides superior performance for fusion, but brings new challenges



Test prototype in operating conditions under expected Lorentz loads, fatigue cyclic loads, and strain



Higher operating temperature + larger margin



Slower Quench Propagation Fabricate prototypes then perform bending tests, scalability tests, etc.



Overview of the VIPER cable tests at SULTAN



Four SULTAN tests (2 identical cables per test) were carried out between Feb 2019 and June 2020

- Operating Temperatures: 4.5 K 20 K
- Operating Currents : up to 50 kA
- Background Magnetic Fields: up to 10.9 T



Z. Hartwig et al, SUST, 2020

Overview of the VIPER cable tests at SULTAN



Four SULTAN tests (2 identical cables per test) were carried out between Feb 2019 and June 2020

Test Alpha:
Test Bravo:

IxB per HTS stack for loading and cycling

- *Test Charlie*: IxB per HTS stack **PLUS axial strain on HTS**

Quench tests and qualification of quench

• Test Delta:

detection techniques



Cable	HTS channels filled with:
Alpha	1 of 4 w/ low Ic HTS
Bravo	1 of 4 w/ high Ic HTS
Charlie	1 of 4 w/ high Ic HTS; 3 w/ dummy
Delta	4 of 4 w/ with low Ic HTS

Z. Hartwig et al, SUST, 2020

Overview of the VIPER cable tests at SULTAN



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Test Alpha: *IxB per HTS stack* for loading and cycling *Test Bravo*:

• Test Delta:

• *Test Charlie*: IxB per HTS stack **PLUS axial strain on HTS**

Quench tests and qualification of quench detection techniques





Bravo: Proving minimal degradation with high IXB loading



Minimal degradation under SPARC-relevant IxB per HTS stack for loading and cycling

- Cycling load: IxB = 382 kN/m (10.9T x 35.0 kA)
- Total cycles: 1550 •
- Total Ic degradation ~3.8 4.1% •



Charlie: Novel approach for IxB + strain in straight cables

Total external strain applied:

Cable A = 0.51%, Cable B 0.53% → ~0.4% HTS strain

After DC Characterization, IXB and cyclic loading applied:

- Cycling load: IxB = 382 kN/m (10.9T x 35.0 kA)
- Total cycles: 500
- ~3.4 % Ic degradation

Observations:

- Charlie cables showed similar Ic degradation to Bravo cables
- SEM imaging showed no significant difference in HTS-solder interface between unloaded and IxB+strained regions
- Best joint resistance of 1.9 nΩ (self-field, 5 K)







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Z. Hartwig et al, SUST, 2020

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Test prototype in operating conditions under expected Lorentz loads, fatigue cyclic loads, and strain



Quench test prototype in operating conditions to determine cryostability and feasibility tests of novel quench detection systems.



Fabricate prototypes then perform bending tests, scalability tests, etc.







Quench – a sudden loss of superconductivity which may result in a thermal runaway event



Normal Conductor vs Superconductor





Quench – a sudden loss of superconductivity which may result in a thermal runaway event





R. G. Sharma, Superconductivity : basics and applications to magnets., vol. 214, Cham: Springer, 2015.

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Challenge for HTS: Quench Propagation Velocity

- HTS *tape-level* studies show that Quench Propagation Velocity (QPV) can be 2-3 orders of magnitude slower than LTS
- Slow QPV → Serious Quench
 Detection Challenge!



Wei Pi Yinshun Wang Lei Chen Chengrong Li, "Numerical Study of Current Distribution and Stability of LTS/HTS Hybrid Superconductor", IEEE Trans. Appl. Supercond. volume 20 issue 3 (2010)



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Alternative quench detection methods worth considering!

Conventional: Voltage-based method

Electromagnetically induced signal
 → False positive filtering will be challenging





Alternative quench detection methods worth considering!

Alternative: Temperature-based method

- Not a lot of large-scale magnet testing with fiber
- Fibers are fragile

New VIPER cable design and testing opportunity can answer these questions!

 Q_{z} Q_{Diss} Hot Zone Q_{Diss} Heat Dissipation Bragg grating G_{z} G_{z}

Working principle of fiber Bragg grating technology







Delta: High-fidelity quench test and fiber optic validation



Instrumentation suite installed to measure and induce a quench:

- Resistive surface heaters installed on copper jacket to induce a quench
- Voltage taps were installed to measure quench propagation velocity
- Cernox sensors installed along cable to measure temperature propagation and compare to fiber measurements
- Two different fiber technologies were integrated into the copper former
 - Fiber Bragg Grating (FBG) from CERN
 - Ultra-Long FBG (ULFBG) from RRI



Delta: High-fidelity quench test and fiber optic validation



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Delta: Both FBG and ULFBG fibers rapidly detect quench initiation



- Both fibers able to detect temperature deviation as small as 2-3 K
- Fiber signal response either before or at similar time as voltage measurement



Delta: Both FBG and ULFBG fibers rapidly detect quench initiation



- Both fibers able to detect temperature deviation as small as 2-3 K
- ULFBG and nearest FBG (A72) exhibit rise in signal either before or at similar time as voltage measurement



Delta: Both FBG and ULFBG fibers rapidly detect quench initiation



- Both fibers detect temperature deviation as small as 2-3 K
- ULFBG and nearest FBG show signal response either before or at similar time as voltage measurement
- Fibers show high sensitivity to mechanically induced strain ightarrow specialized coatings will reduce
- The fiber signal-to-noise ratio (SNR) increase as the quench energy increases
- → FBG and ULFBG's are a promising quench detection technology!


Roadmap to de-risking HTS Cables for Fusion





IXB loads per stack up to 382 kN/m, with max ~4% Ic degradation • high confidence to operate HTS with high loads

Fiber optic technology shows ability to detect slow propagating quench → increased confidence in developing QD tech Fabricated complex 3D bends (20 cm bend radius), scaled up lengths to 12m
→ high confidence in manufacturability

HTS provides superior performance for fusion, but brings new challenges



Z. Hartwig et al, SUST, 2020

Developed for a *specific* SPARC application:

DC magnet: SPARC TF magnet -> The TFMC

applications:

SPARC TF

(w/ modifications)



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Developed for *multiple* SPARC applications:

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HTS provides superior performance for fusion, but brings new challenges



- Specialized magnet testing facilities not available for large scale magnets
- De-risk manufacturing and operation of innovative designs

New innovative design → in-house testing!

No Insulation No Twist (NINT) Coils



Z. Hartwig, MT27, 2021

Developed for a *specific* SPARC application:

 DC magnet: SPARC TF magnet -> The TFMC

A new magnet test facility has been established at MIT



Facility provides substantial test capabilities for the TFMC and future magnet R&D



Courtesy of MIT-PSFC

The TFMC is the first NI large-scale high-field fusion magnet



Targeting peak fields >20 T with simple manufacturing, novel cooling, passive quench handling



6/19/2022

The TFMC has established a solid foundation to design and operate large-scale, large-bore HTS magnets exceeding 20 tesla











World's strongest HTS magnet demonstrated



The Boston Globe Cambridge startup takes big step toward clean fusion power

By Hiawatha Bray Globe Staff, Updated September 8, 2021, 1:50 p.m.



A team of engineers and scientists from CFS and MIT's PSFC lower the superconducting magnet into the test stand in which the magnet was cooled and powered to produce a magnetic field of 20 tesla. COMMONWEALTH FUSION SYSTEMS

The scientists from MIT and Commonwealth Fusion Systems said they may have a device ready for everyday use in the early 2030s.

"This was designed to be commercial," said MIT Vice President Maria Zuber, a prominent physicist. "This was not designed to be a science experiment."

MCNBC

Fusion gets closer with successful test of new kind of magnet at MIT start-up backed by Bill Gates

BIZ & IT TECH SCIENCE POLICY CARS GAMING & CULTU

ars TECHNICA

Fusion startup builds 10-foot-high, 20-

tesla superconducting magnet

Calculations indicate the magnet should allow fusion to break even, energy-wise.

"Because we've been able to go to very high magnetic field, we've relieved a lot of the constraints that push all those other aspects up against some really tough technical challenges," Mumgaard said. "We really pushed hard on the magnet side so that we could get some relief on these other types of issues."

USNEWS Los Angeles Times

Magnet milestones move dream of nuclear fusion closer

AP

The high temperature superconducting magnet demonstrated on Sunday will be used in CFS and MIT's test fusion device, called SPARC, which is already under construction in Devens, Mass., and is and on track to demonstrate net energy from fusion by 2025, the teams said.

Importance of HTS magnets for fusion is well established



2020 DOE FESAC Report on Fusion

 "Important technological breakthroughs include high-temperature superconductors (HTS) that enable the advances in magnet technology required to achieve that confinement." – <u>Page 2</u>





- 2021 National Academies of Science Report on Fusion
 - "... the higher magnetic field made possible by the development of demountable high temperature superconducting magnets was identified as a key enabling technology that provides a potential path, when combined with advanced operating scenarios, to a compact fusion pilot plant with high fusion power density." – <u>Page 59</u>

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Fusion continues to push the limits of magnets!



1950-1960s: Copper wire The pioneers



1960-1980s: Cryogenic Bitter plates The Alcators at MIT



1980-2000s:latesNbTi superconductorsTFirst SC fusion devices



1990s-2010s: Nb₃Sn for higher field Reactor-class devices



2010-2020s:

REBCO: very high magnetic fields













High field path to commercial fusion energy





Domestic burning plasma by 2025

- Acquired land: Spring 2021
- Total size: 47 acres
- Location: Devens, MA
- Initial magnet manufacturing facility: 160,000 sf
- Manufacturing operations: 2022
- SPARC operations: 2025



Construction is underway





Acknowledgements



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I also thank the CFS and MIT personnel for their efforts on designing and manufacturing the VIPER cable.

Thanks to our fiber collaborators: Robinson Research Institute (ULFBG) and CERN (FBG).

The implementation of the SULTAN tests would not be possible without the hard work and efforts of the SULTAN team at PSI.

And last but not least...



All credit to the exceptional team that delivered the TFMC Project

Project Head: Zach Hartwig

Chief Engineer: Rui Vieira

Group leaders: Brian LaBombard (E&M), Chris Lammi (Analysis), Joy Dunn (Manufacturing), Ted Golfinopoulos and Phil Michael (Test)

Team:

Sue Agabian **Dave Arsenault** Raheem Barnett Mike Barry **Bill Beck Dave Bellofatto** Willie Burke Jason Burrows Bill Byford **Charlie Cauley** Sarah Chamberlain David Chavarria Jessica Cheng Jim Chicarello Karen Cote **Corinne** Cotta Mary Davenport

Van Diep Eric Dombrowski Jeff Doody Raouf Doos **Brian Eberlin** Jose Estrada Vinny Fry Matt Fulton Sarah Garberg **Bob** Granetz Aliya Greenberg Sam Heller Amanda Hubbard Ernie Ihloff Jim Irby Mark Iverson **Peter Jardin**

Sergey Kuznetsov **Rich Landry** Ed Lamere **Rick Lations Rick Leccacorvi** Matt Levine George MacKay **Kristen Metcalfe** Phil Michael Kevin Moazeni **Bob Mumgaard** John Mota Theodore Mouratidis JP Muncks **Rick Murray** Tesha Myers Dan Nash

Ben Nottingham Andy Pfeiffer Sam Pierson **Clayton Purdy** Alexi Radovinsky **DJ** Ravikumar Veronica Reyes Ron Rosati Mike Rowell **Dior Sattarov** Wayne Saunders **Pat Schweiger** Shane Schweiger **Maise Shepard** Syunichi Shiraiwa Maria Silveira **Brandon Sorbom**

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CFS path to commercial fusion energy



