

# Materials Science in Fusion Devices

Angela M. Capece  
Department of Physics  
The College of New Jersey

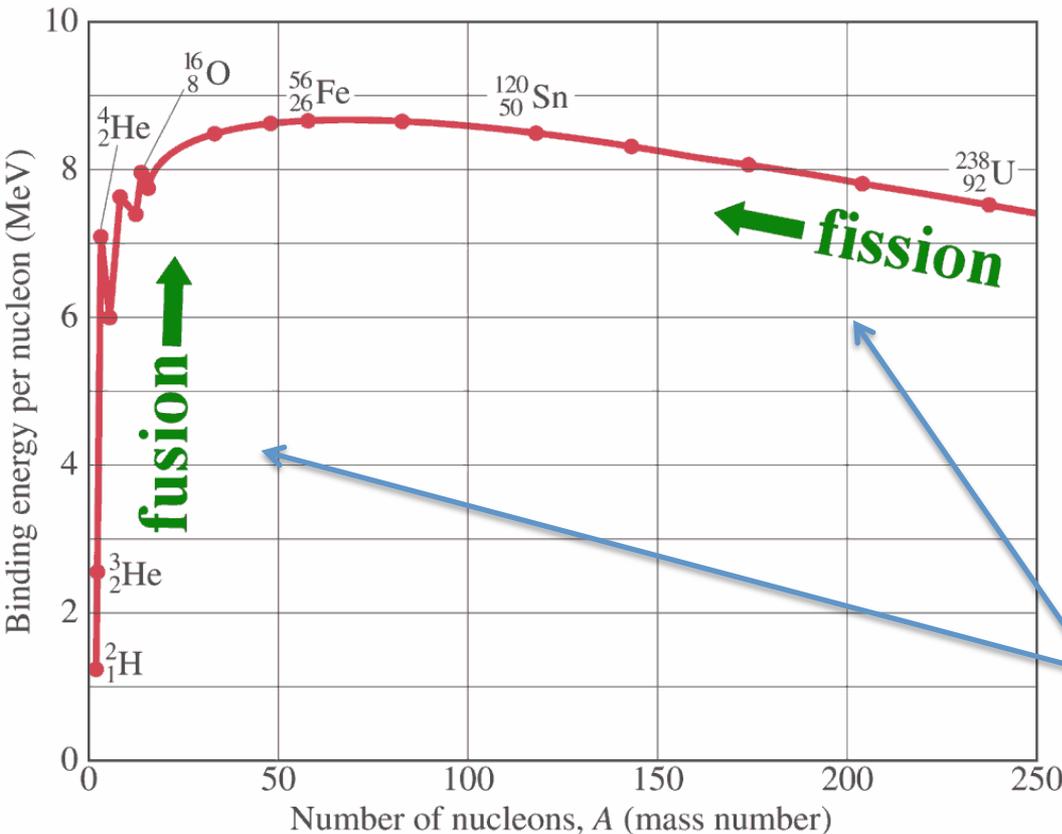
SULI Introductory Course  
in Plasma Physics, PPPL

June 12, 2018

# Nuclear energy (fission & fusion) comes from the mass defect of the nucleus

## Advantages of fusion energy:

- Clean
- Green
- Safe
- Abundant



Copyright © 2005 Pearson Prentice Hall, Inc.

## MASS DEFECT:

The whole < the sum of the parts!  
(e.g., mass of He nucleus is less than mass of 2p + 2n)

Larger mass defect  $\rightarrow$  greater BE

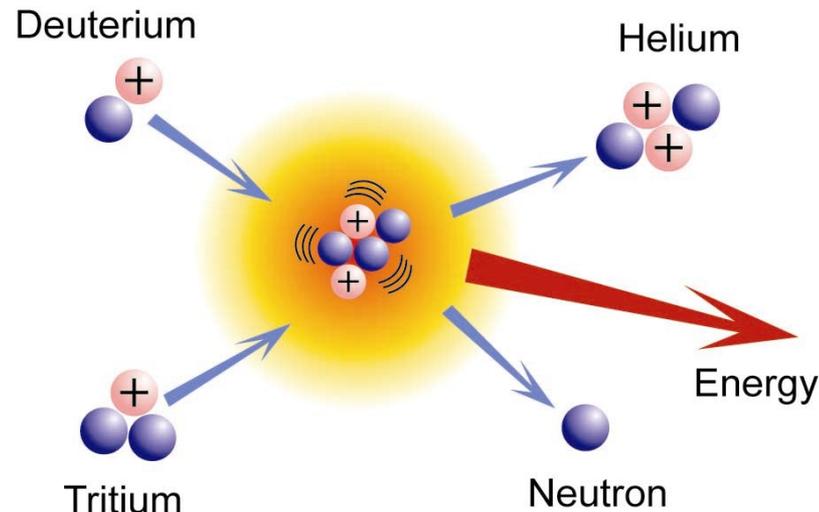
Going from low BE to higher binding energy releases energy

# We need fusion to survive

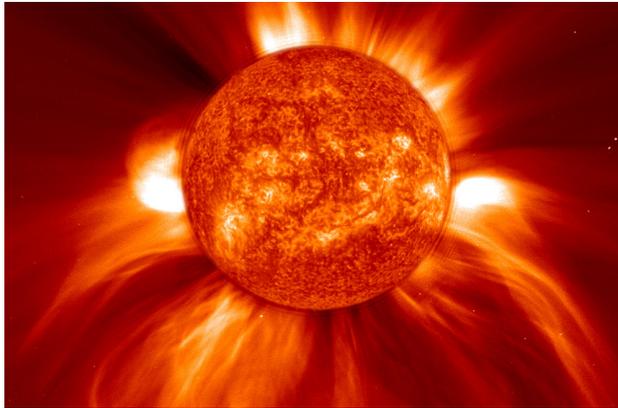
- H fuel extracted from seawater
- D-D fusion can power the world for  $2 \times 10^9$  yr
  - Coal: 200 yr
  - Natural gas: 20 yr
  - U235/Th232 breeder reactors: 20,000 yr
- Fuel efficient
  - City of 1 million, need 60 kg of H<sub>2</sub>

## Advantages of fusion energy:

- Clean
- Green
- Safe
- Abundant



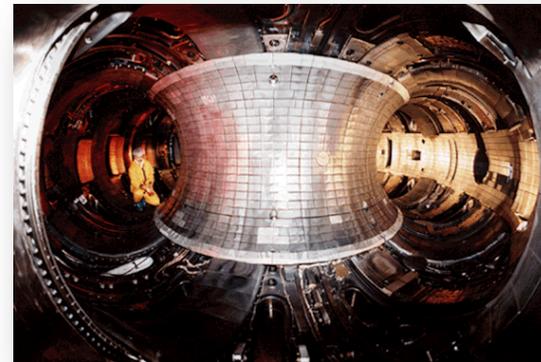
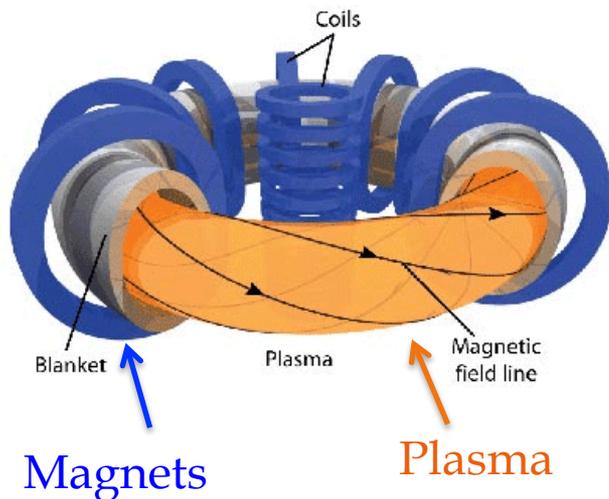
# Hydrogen fusion requires high temperature & pressure → Plasma!



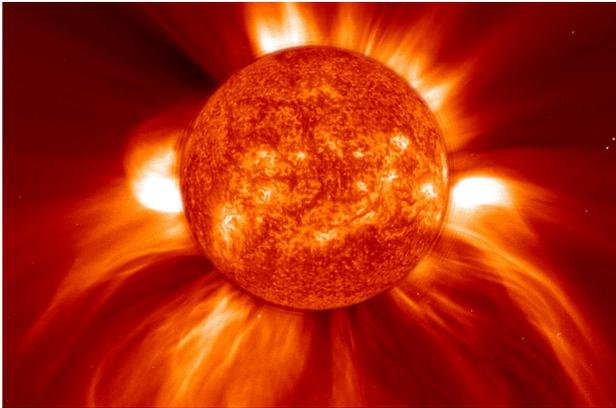
- Temperatures of 100 million K are required (and have been achieved!)
- The sun uses gravity to confine the plasma
- We use magnetic fields

## Is it possible on Earth?

YES! We've done it before. In fact, we did it here.  
(Nov 2, 1994 – 10 megawatts of fusion power)



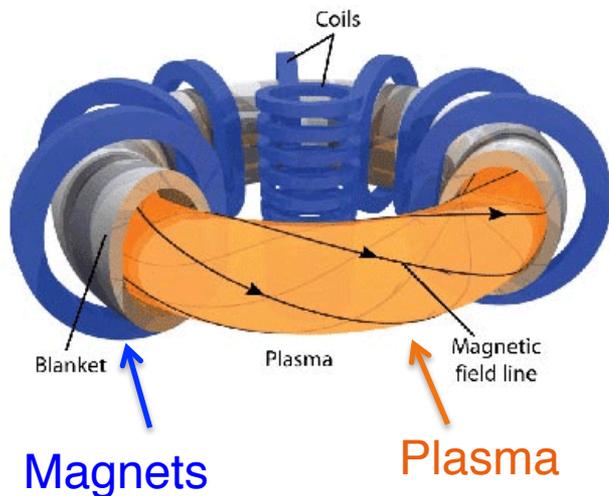
# Hydrogen fusion requires high temperature & pressure → Plasma!



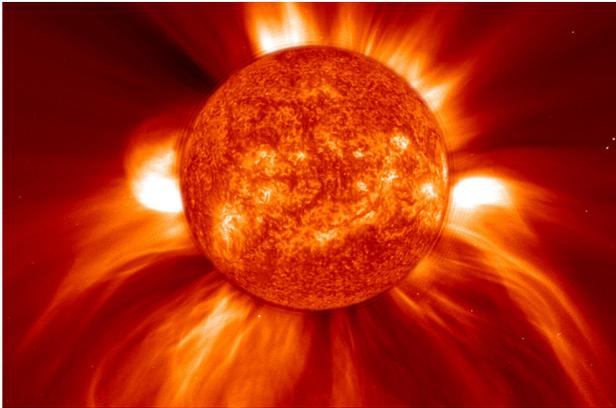
So why don't we have it yet?

The trouble with fusion is...

- Confining enough hydrogen
- For long enough times
- At sufficiently high temperatures



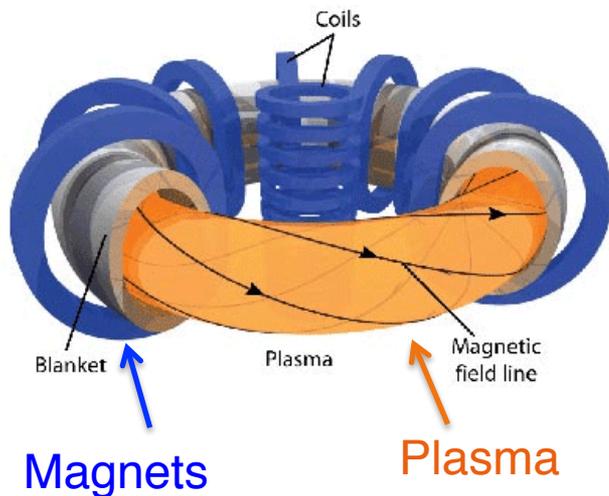
# Hydrogen fusion requires high temperature & pressure → Plasma!



So why don't we have it yet?

The trouble with fusion is...

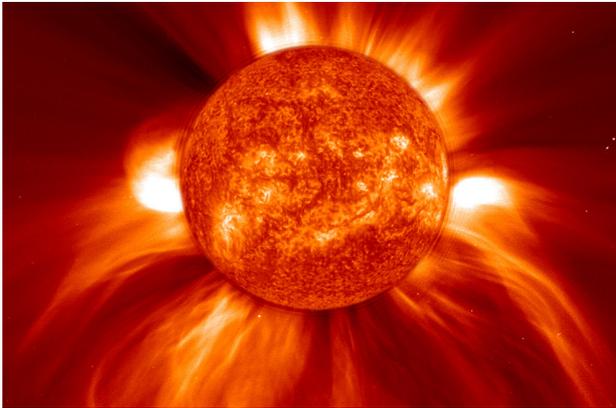
- Confining enough hydrogen
- For long enough times
- At sufficiently high temperatures



We need...

1. **Better magnets**
2. **Better materials**

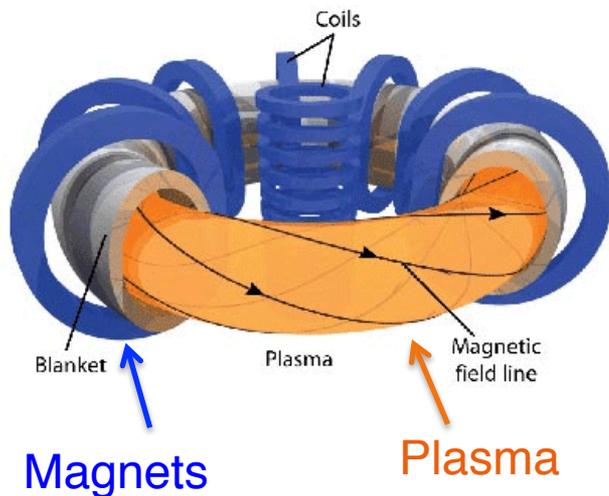
# Hydrogen fusion requires high temperature & pressure → Plasma!



So why don't we have it yet?

The trouble with fusion is...

- Confining enough hydrogen
- For long enough times
- At sufficiently high temperatures

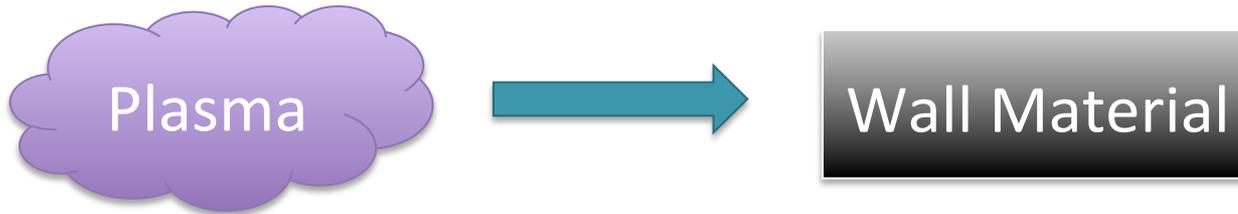


We need...

1. Better magnets
2. Better materials

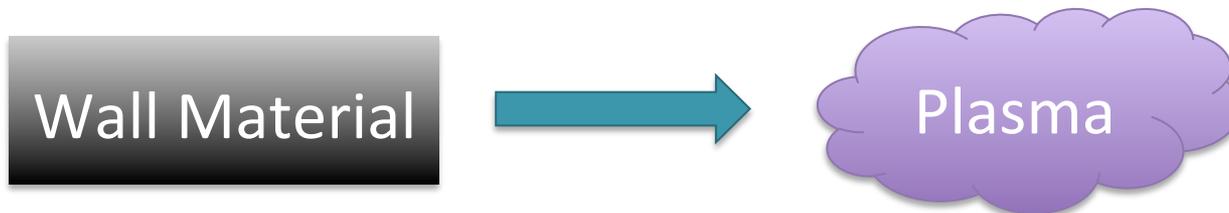
# What happens when you try to contain a plasma?

1. The plasma affects the surface



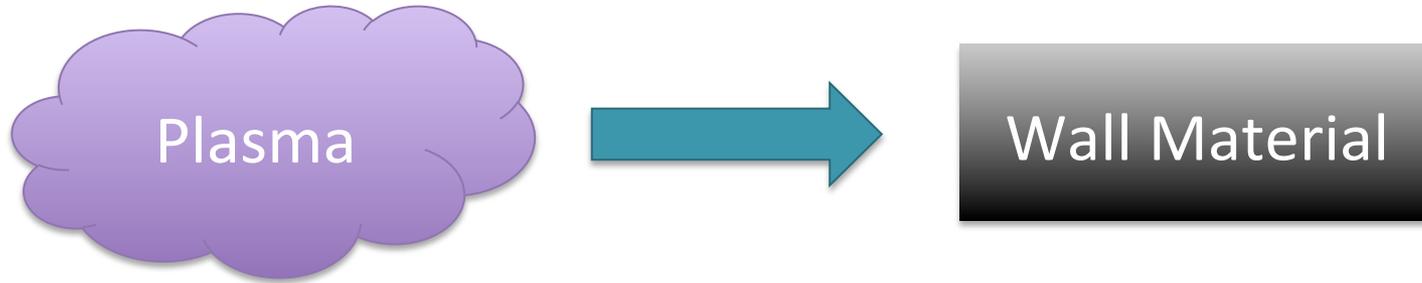
Physical & chemical properties of the material can change

2. The surface affects the plasma



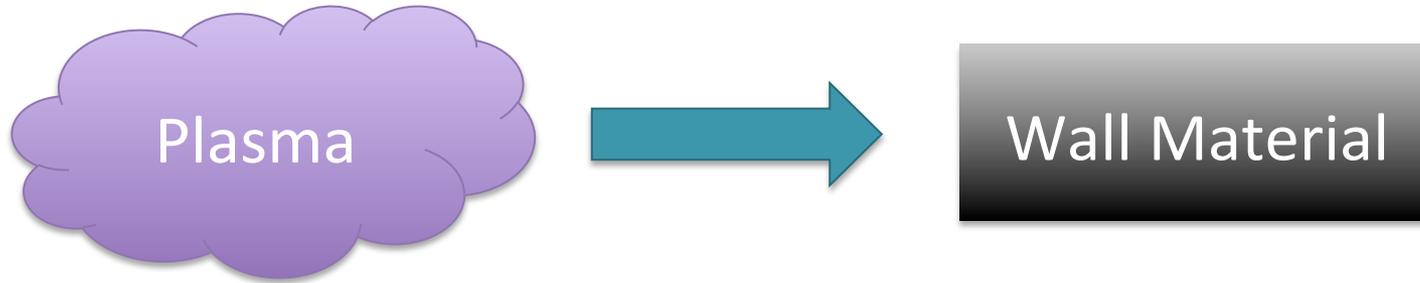
Chemical composition of the plasma can change

# How plasma affects the surface:



What do we have in the plasma?

# How plasma affects the surface:

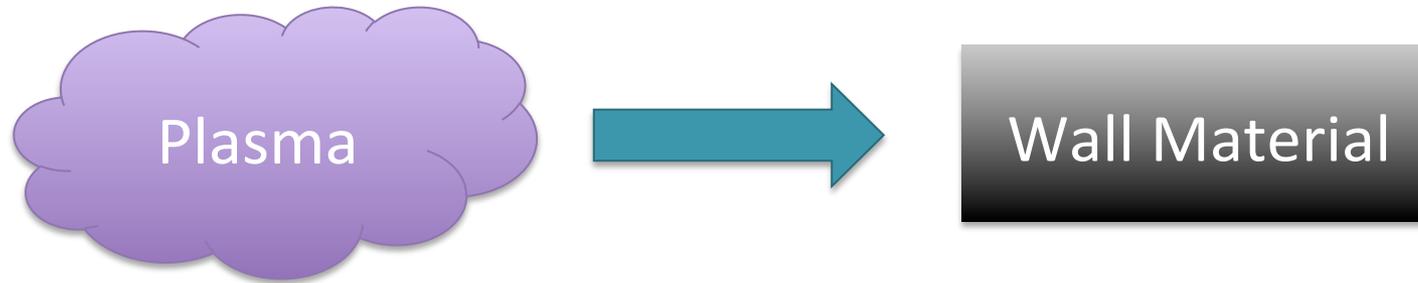


## What do we have in the plasma?

- High energy electrons
- $\text{H}_2$ ,  $\text{H}$ ,  $\text{H}_2^+$ ,  $\text{H}^+$ ,  $\text{He}$ ,  $\text{He}^+$
- neutrons

**We have high energy particles & reactive species**

# How plasma affects the surface:



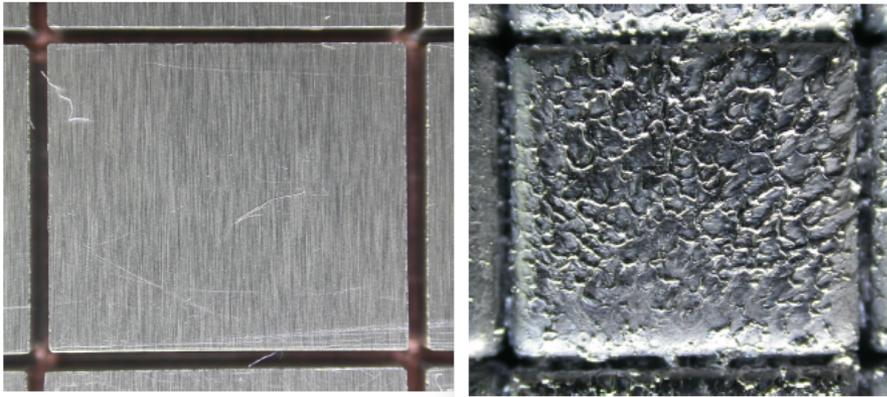
What do we have in the plasma?

- High energy electrons,  $H_2$ ,  $H$ ,  $H_2^+$ ,  $H^+$ ,  $He$ ,  $He^+$ , neutrons

## What do these species do?

- **Impart energy** to the wall (heating): ave loads are  $10 \text{ MW/m}^2$
- **Erode** the wall material
- **Implant** themselves in the wall – Limit on tritium retention!
- Do **chemistry** on the wall – form different compounds
- Can **weaken** the material – material swelling / embrittlement from neutrons, fuzz formation

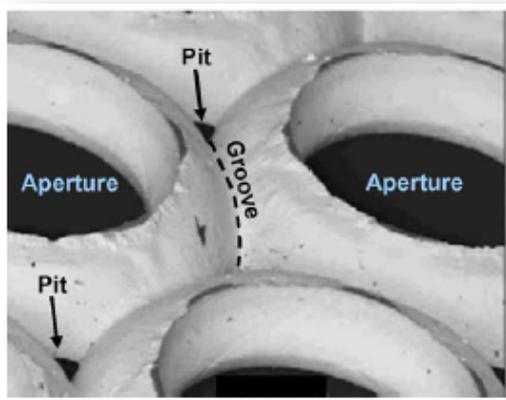
# Plasmas can be spectacularly destructive!



Tungsten tile in fusion device, before & after plasma exposure *Z. Hartwig, MIT*

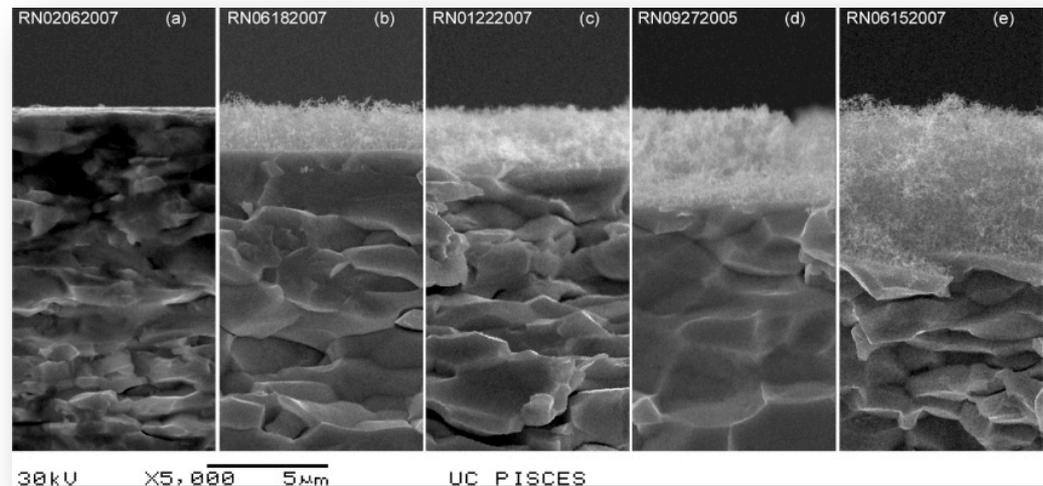


Melted tungsten tile  
*B. Lipschultz, Nucl. Fusion (2012)*



Erosion of molybdenum ion thruster grid

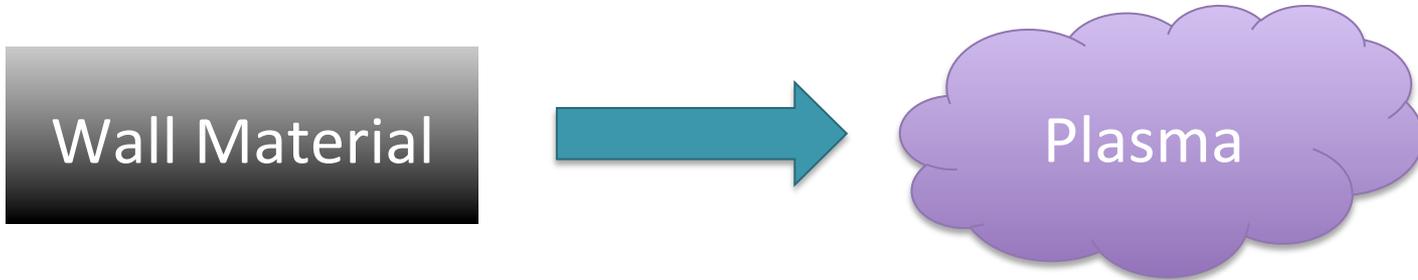
*R.E. Wirz, IEEE Trans. Plasma Sci. (2008)*



Tungsten fuzz

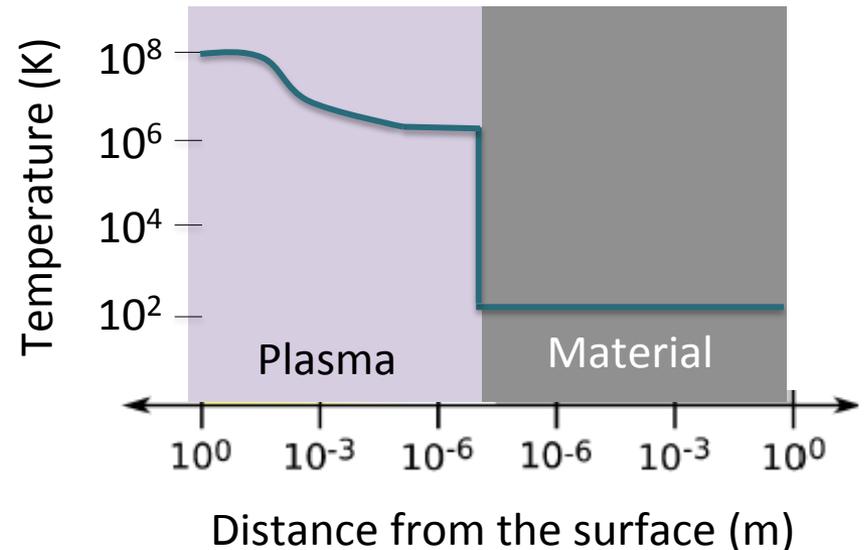
*M.J. Baldwin & R.P. Doerner, Nucl. Fusion (2008)*

# How the surface affects the plasma:

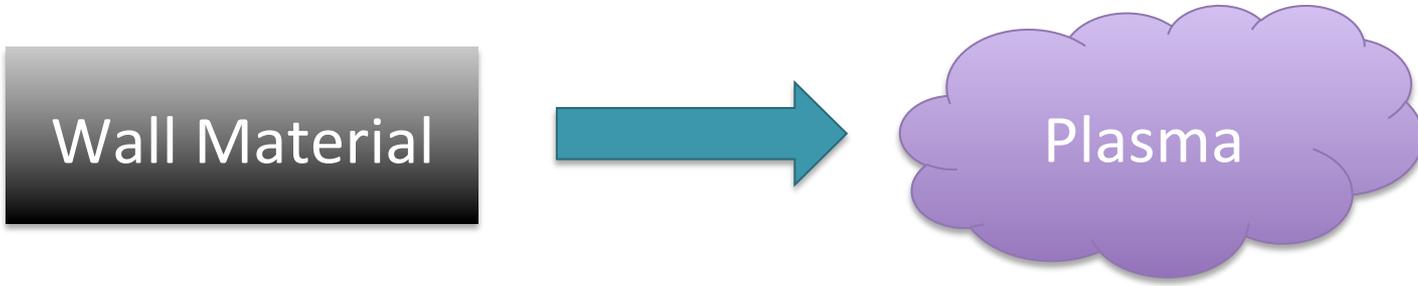


## What do we have at the surface?

- A thermal sink (results in temperature gradients near the wall)



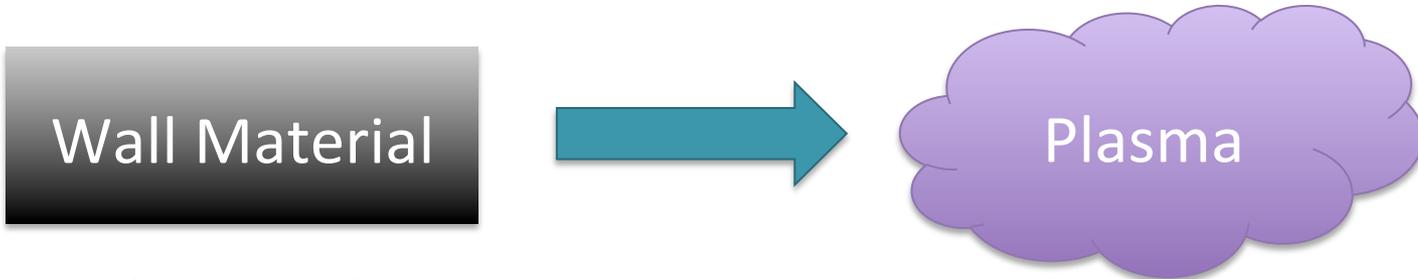
# How the surface affects the plasma:



## What else do we have at the surface?

- A **thermal sink** (results in temperature gradients near the wall)
- A nearly infinite source of **impurities**
- A source of **electrons** (from the atoms in the surface)

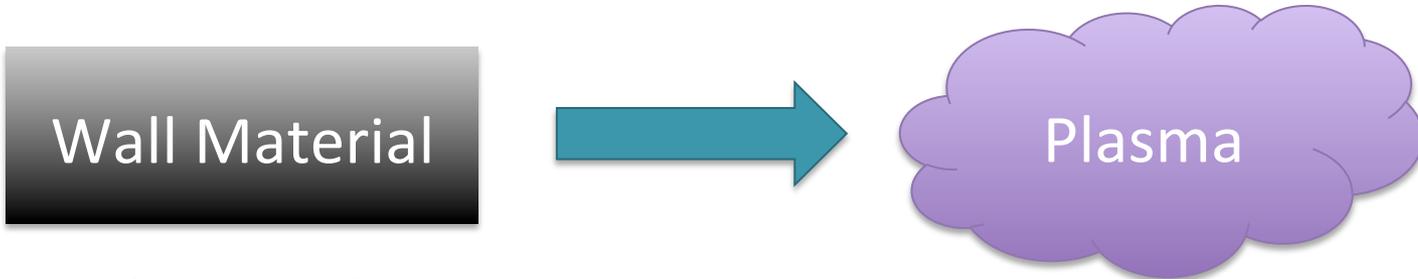
# How the surface affects the plasma:



What do we have at the surface?

- A thermal sink (results in temperature gradients near the wall)
- **A nearly infinite source of impurities**
  - Impurities enter at low temps → reduction in plasma temperature!
  - Dilute the fuel → leads to reduction in fusion power!
  - Material deposited where it is not wanted (e.g., on an expensive diagnostic)

# How the surface affects the plasma:



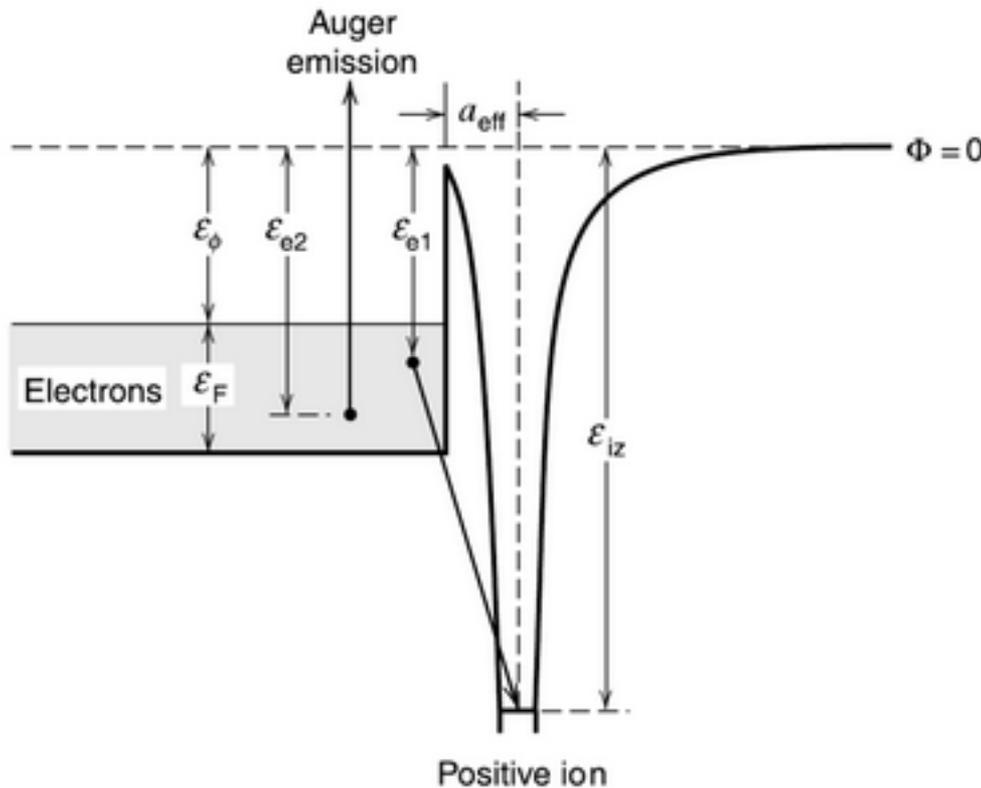
What do we have at the surface?

- A thermal sink (results in temperature gradients near the wall)
- A nearly infinite source of impurities
- **A source of electrons (from the atoms in the surface)**
  - Electron emission from the wall: cools the edge plasma & changes electric potential
  - Results in gradients in temperature and potential → drives instabilities & reduced confinement

# Five main processes that occur at the plasma-materials interface

# Five main processes that occur at the plasma-materials interface

## 1. Positive Ion Neutralization (Recombination)



Occurs for all energies (10-1000 eV, typical)

All ions immediately neutralized

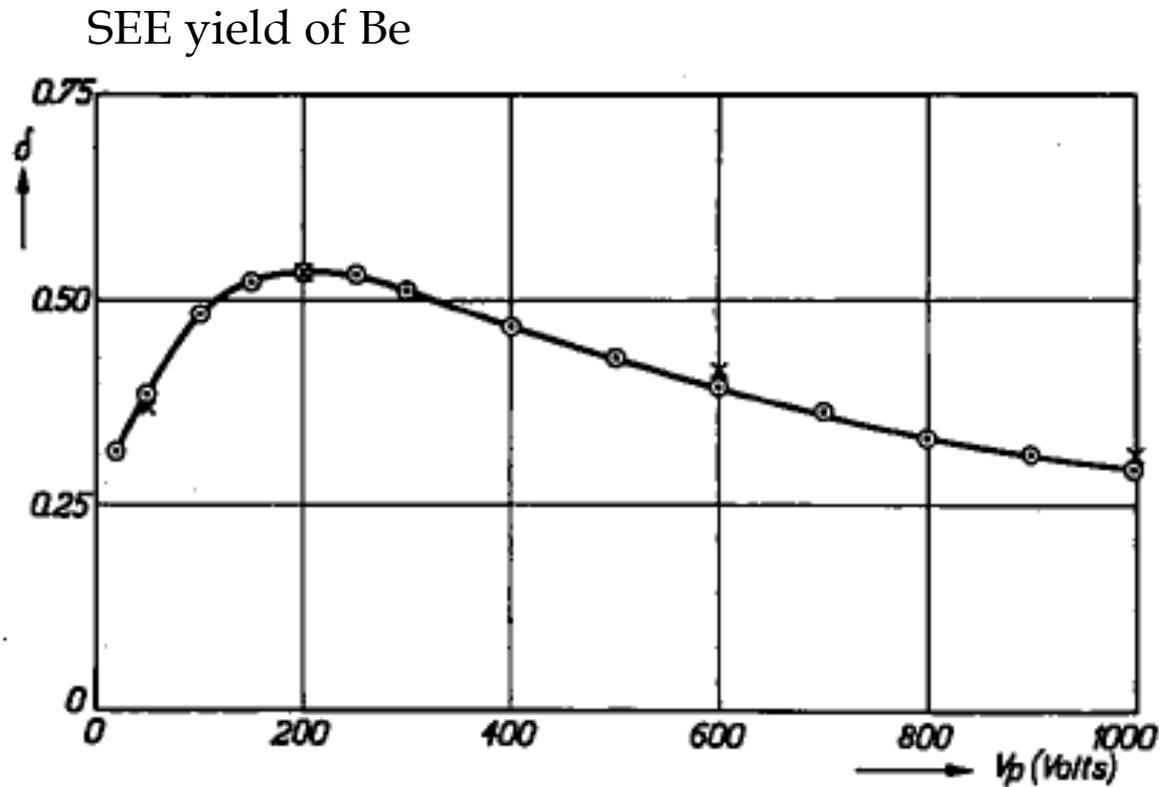
2 options:

-Electron enters excited state (radiates a photon as it transitions to lower state)

-Electron enters ground state & 2<sup>nd</sup> electron absorbs excess energy – Auger Neutralization also called secondary electron emission (SEE)

# Five main processes that occur at the plasma-materials interface

## 1. Positive Ion Neutralization (Recombination)



SEE depends on the **ion species** and the **composition** of the solid

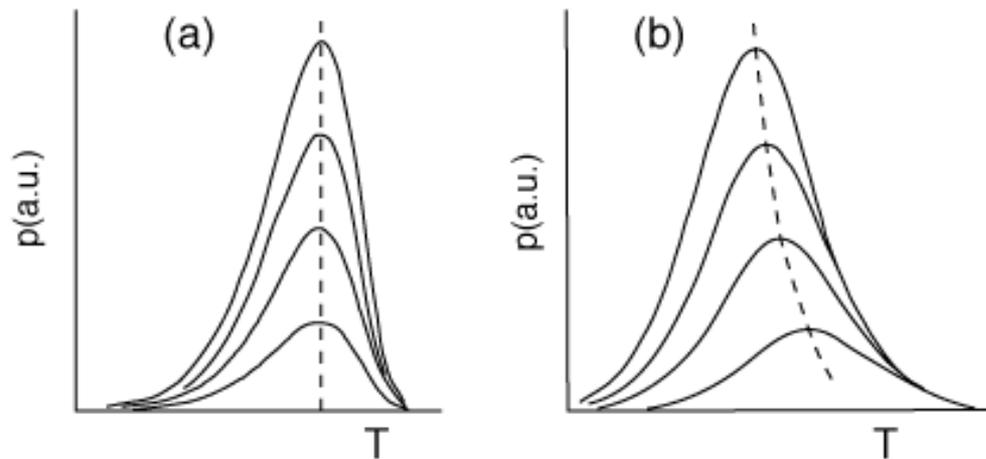
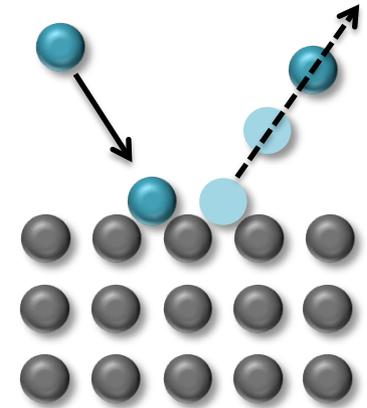
Bruining, Physica 5 (1938) 17.

# Five main processes that occur at the plasma-materials interface

## 2. Adsorption/Desorption (low energy, 1 eV)

Rate equation for desorption:  
(dependent on binding energy & temperature)

$$R = \frac{dN}{dt} = -\nu N^a e^{-\frac{E}{RT}}$$



Desorption of 1<sup>st</sup> order (a) & second order process (b)

<http://users-phys.au.dk/philip/pictures/physicsfigures/node18.html>

# Five main processes that occur at the plasma-materials interface

## 3. Physical Sputtering (10-1000 eV)

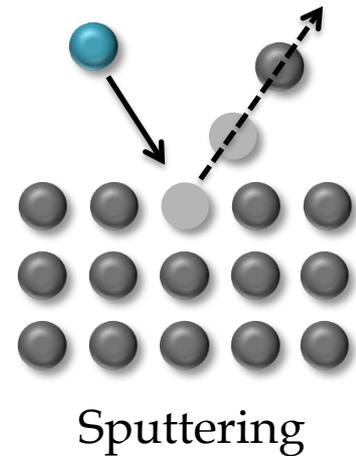
Higher energy transfer when masses are similar:

$$E = E_i \frac{4m_i m_t}{(m_i + m_t)^2}$$

Rate equation:

$$R = \frac{dN}{dt} = -\frac{N}{N_0} Y \Gamma_i$$

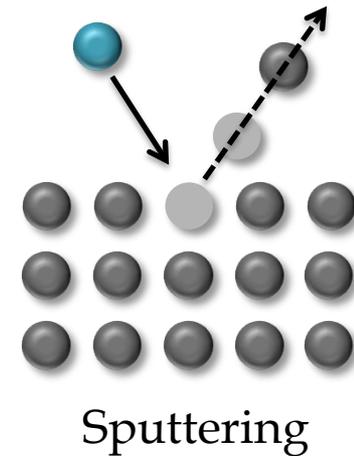
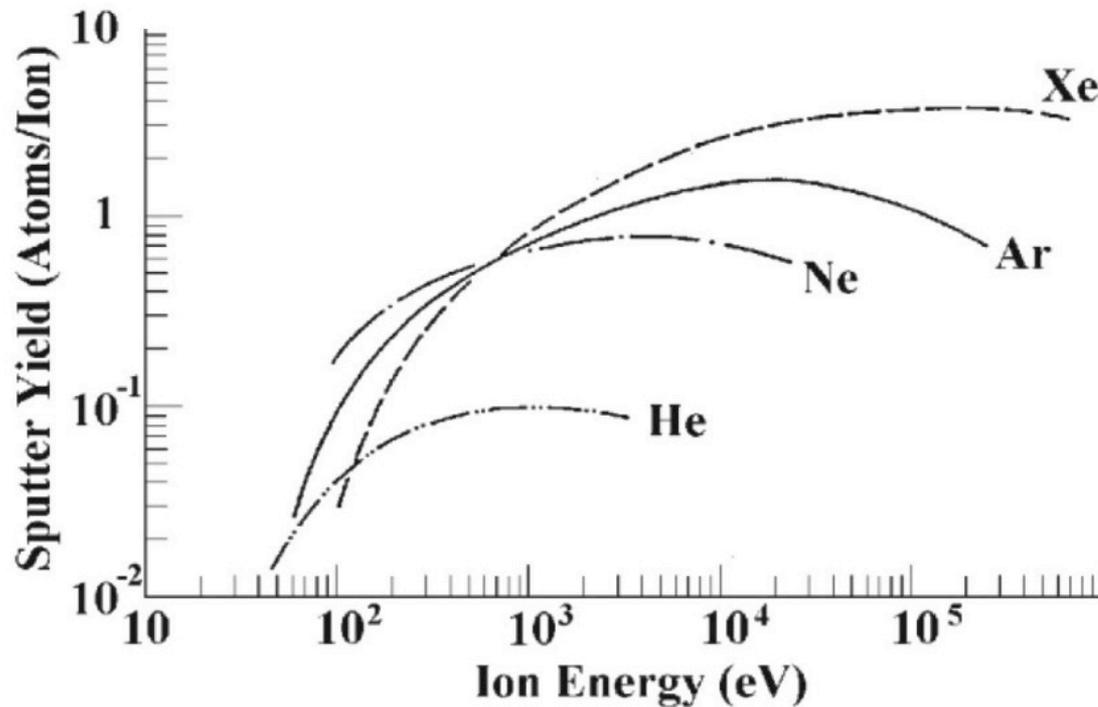
Yield (empirical) = number sputtered per incident ion



# Five main processes that occur at the plasma-materials interface

## 3. Physical Sputtering (10-1000 eV)

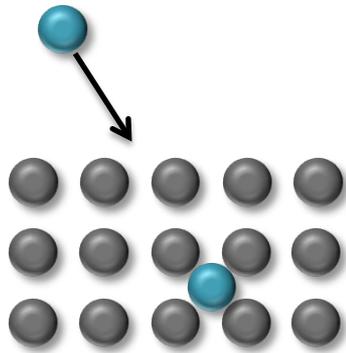
Sputter yields of silicon as a function of ion energy for noble gas ions:



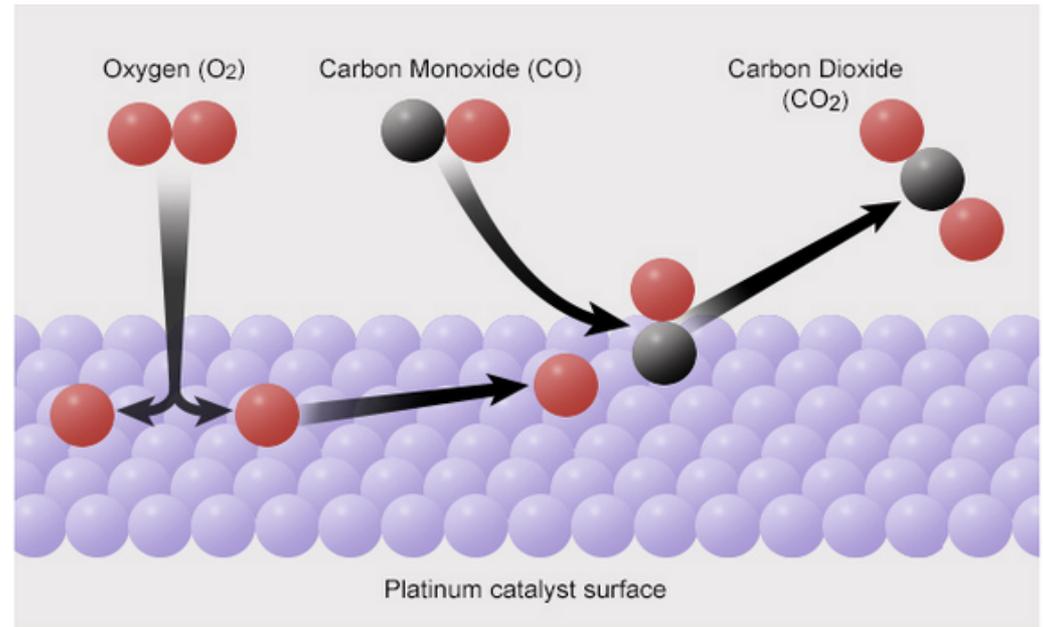
[http://xpssimplified.com/depth\\_profiling.php](http://xpssimplified.com/depth_profiling.php)

# Five main processes that occur at the plasma-materials interface

## 4. Implantation (1000 eV)



## 5. Reactions with/on a surface



<http://www.abc.net.au/science/articles/2015/05/25/4229949.htm>

# Five main processes that occur at the plasma-materials interface

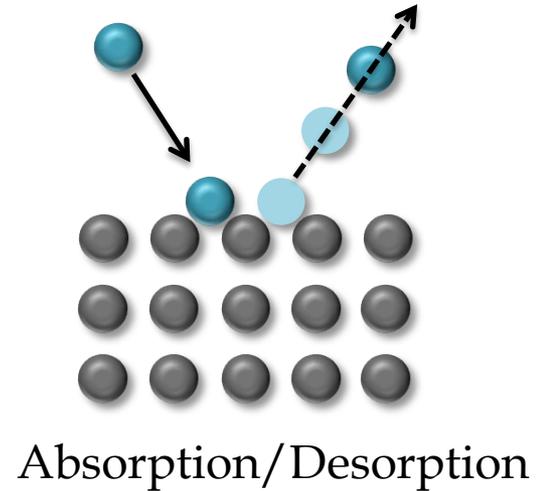
## 1. Positive Ion Neutralization (Recombination)

- Ions that hit the surface are neutralized



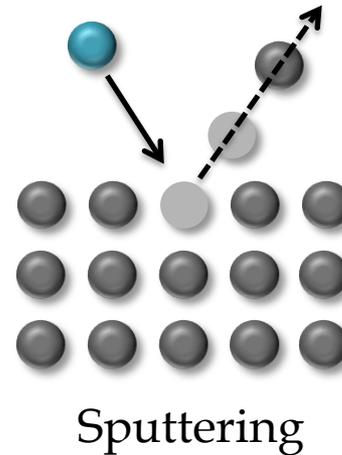
## 2. Absorption/Desorption (**low energy, 1 eV**)

- Evaporation rate increases exponentially with temperature

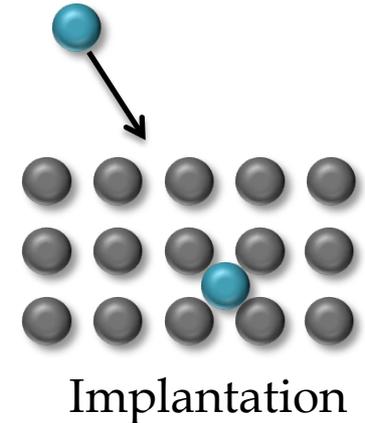


## 3. Physical Sputtering (**10-1000 eV**)

- Independent of surface temperature



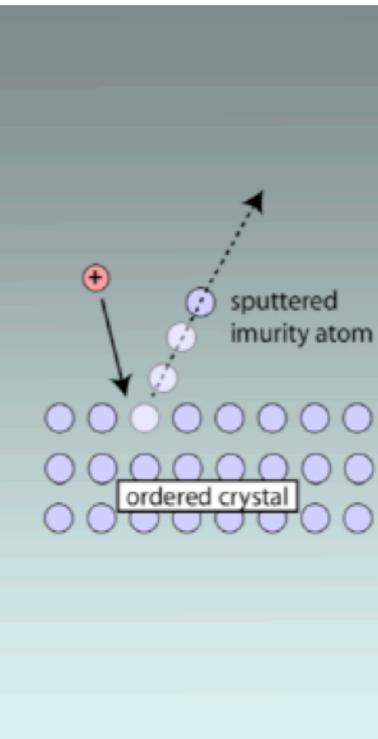
## 4. Implantation (**1000 eV**)



## 5. Reactions with/on a surface

- Dependent on surface temperature

# Simplified Picture



# Reality is much more complex!

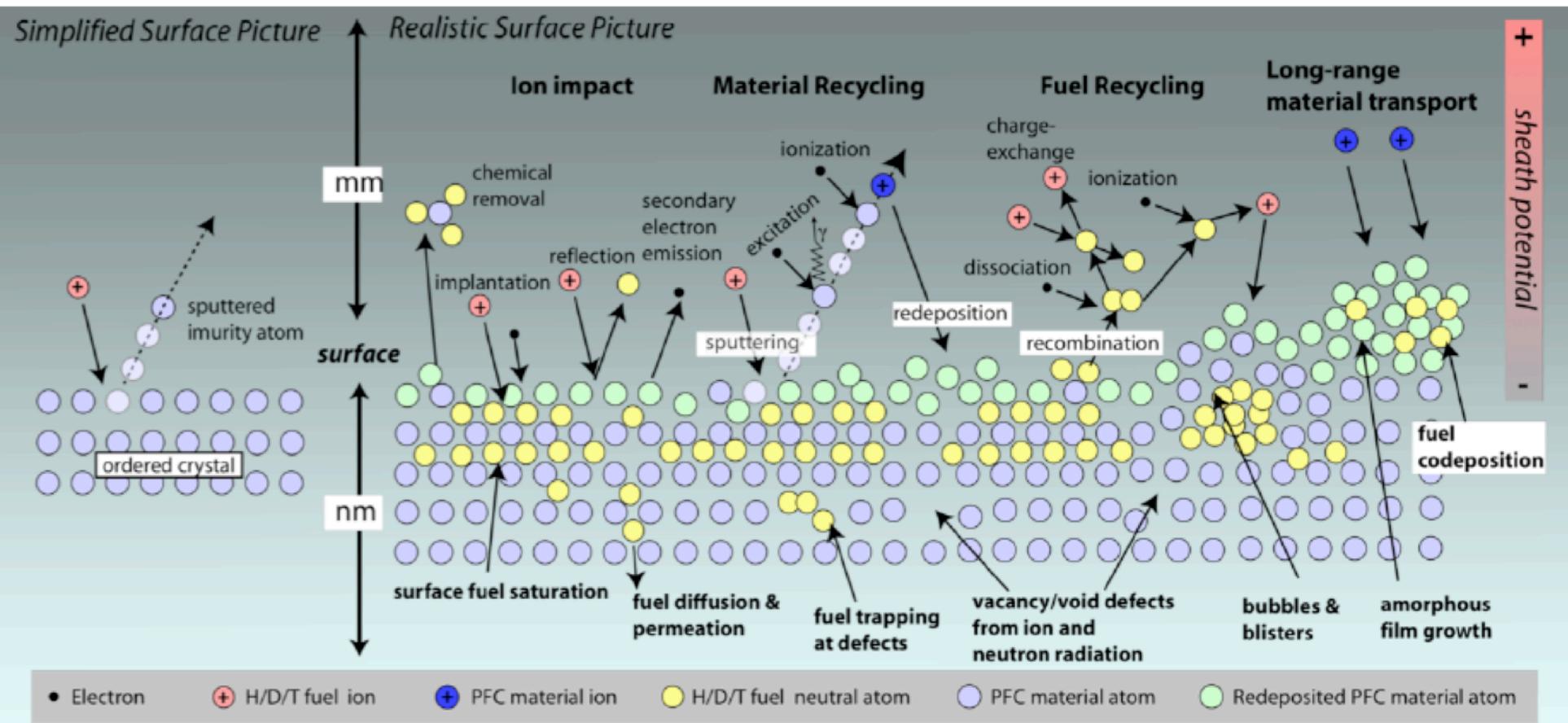


Image from D. Whyte, <http://psisc.org/mission>

# Requirements for fusion plasma materials

The material must:

- withstand the neutron flux
- not retain too much radioactive waste (tritium)
- withstand large heat fluxes / conduct heat
- minimize contamination of the plasma

# Some candidate materials and their properties

## Graphite:

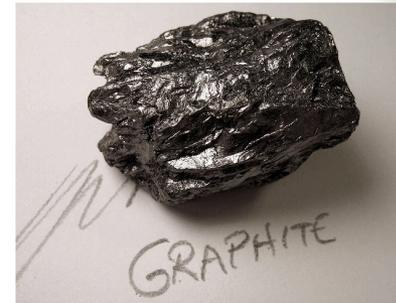
- Does not melt (sublimes)
- Erosion and transport occurs easily leading to C deposits
- Can trap large amounts of tritium

## Beryllium:

- Low Z material
- Good thermal conductivity
- High sputter yields
- Low melting point

## Tungsten:

- High Z material
- Low sputter yield
- High melting point



## High Z materials (e.g. W, Mo):

- Poison the plasma
- Moderate uptake of tritium
- Good thermo-mechanical properties
- Low or negligible erosion at low plasma temperatures

# Liquid metals

## Advantages of liquid metals (lithium):

No erosion

No thermal fatigue

No neutron damage

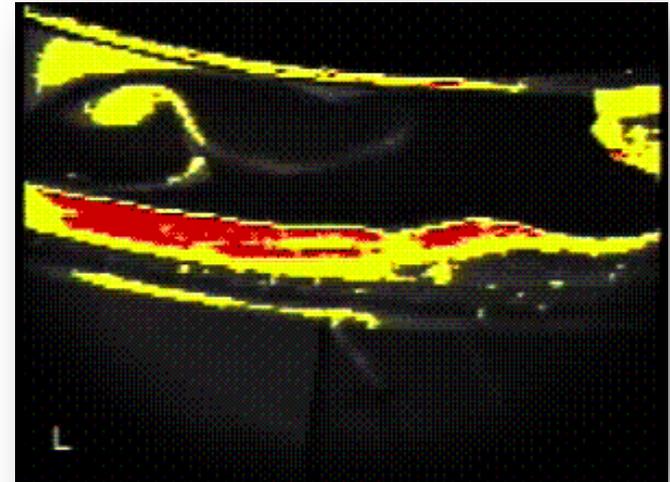
Resilient against high heat fluxes

Refreshes the surface

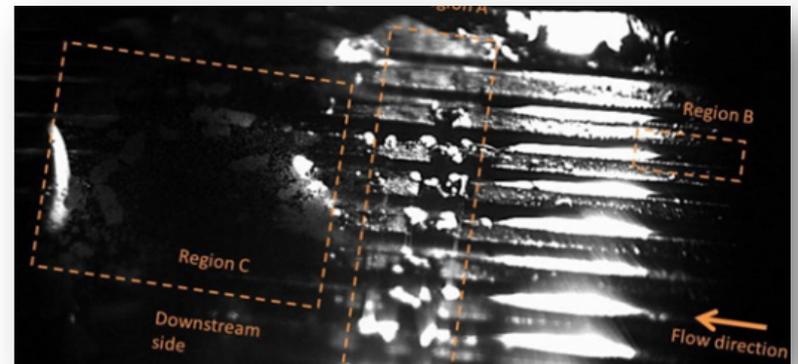
Li concentration in the plasma is low

**Li has shown to improve the  
plasma performance!**

**Improved confinement time  
→ Very important for fusion!**



*Infrared image of liquid lithium a fusion device at PPPL.*



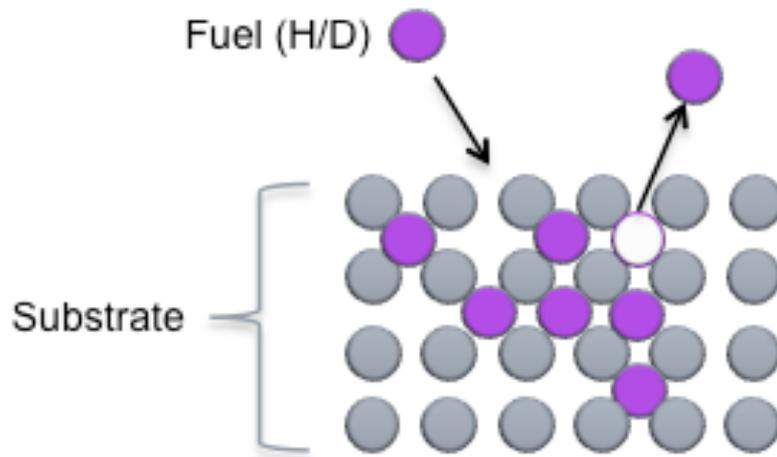
*Flowing liquid Li experiment at University of Illinois at Urbana-Champaign*

# But why does Li help?

## Working hypothesis: Deuterium retention

High D retention  $\rightarrow$  Low recycling  $\rightarrow$  High edge temperature  $\rightarrow$  Reduced temperature gradients

### ■ Recycling Process:



Li absorbs  $D^+$  ions and “retains” them better than other materials

But how is D retained in Li?

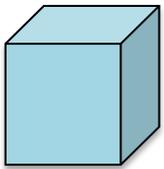
1. Through volumetric conversion of Li to LiD (Baldwin & Doerner)
2. Through complexes that involve oxygen (Krstic, Allain, Taylor)

# Which material is best? We need to understand what happens at the surface!

- Atoms at the surface behave differently than atoms in the bulk material.
- The surface provides an environment where unique chemistry can occur.

So, how do we study surfaces?

**Challenge:** Detect  $10^{14} \text{ cm}^{-2}$  signal on a  $10^{23} \text{ cm}^{-3}$  background



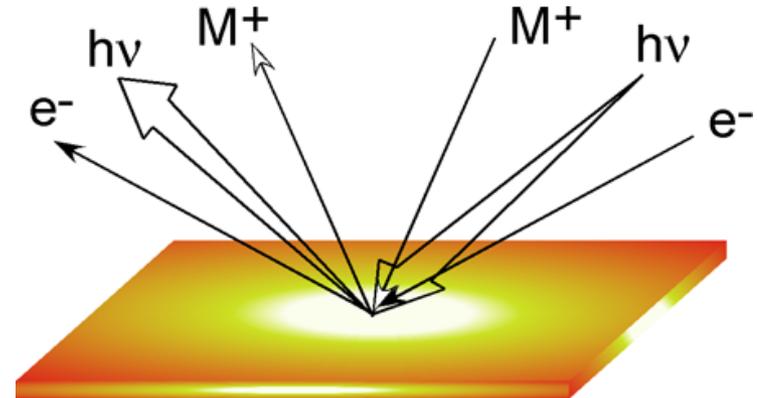
$$\rho = 10^{23} \text{ cm}^{-3}$$

$$\rho_s \approx \rho^{\frac{2}{3}} \approx 10^{14} \text{ cm}^{-2}$$

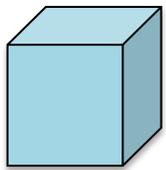
*Surfaces contain  $\sim 10^{14}$  atoms/cm<sup>2</sup>*

# Which material is best? We need to understand what happens at the surface!

- Atoms at the surface behave differently than atoms in the bulk material.
- The surface provides an environment where unique chemistry can occur.



So, how do we study surfaces?



$$\rho = 10^{23} \text{ cm}^{-3}$$

$$\rho_s \approx \rho^{\frac{2}{3}} \approx 10^{14} \text{ cm}^{-2}$$

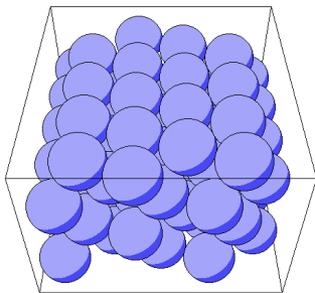
*Surfaces contain  $\sim 10^{14}$  atoms/cm<sup>2</sup>*

**Challenge:** Detect  $10^{14} \text{ cm}^{-2}$  signal on a  $10^{23} \text{ cm}^{-3}$  background.

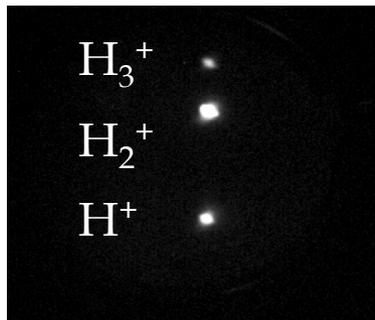
**Solution:** Use probes that strongly interact with matter, such as electrons, ions, and photons (X-rays, UV light).

# From the simple to the complex

## Simple Model Experiments



Single crystal



Monoenergetic ion beam  
(Image of He ions on phosphor screen)

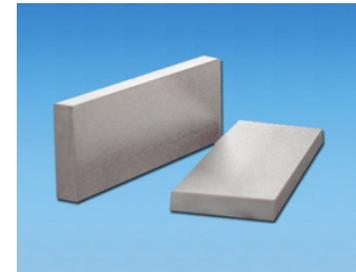


Grain boundaries  
Alloying elements: Ti, Zr, C  
Surface roughness



Multiple species, increased  
fluxes, atoms/ions/  
electrons/radicals

## More Complex Systems

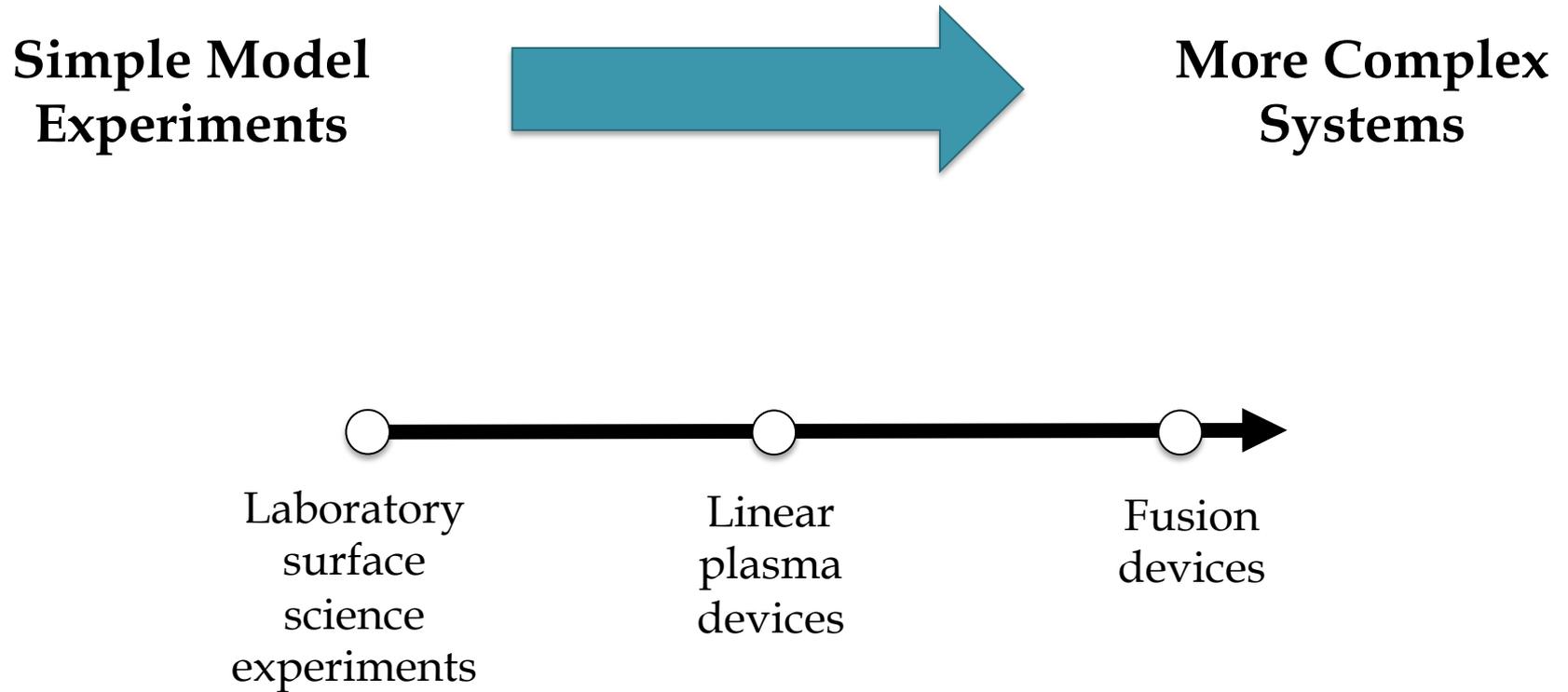


TZM (Engineering materials)



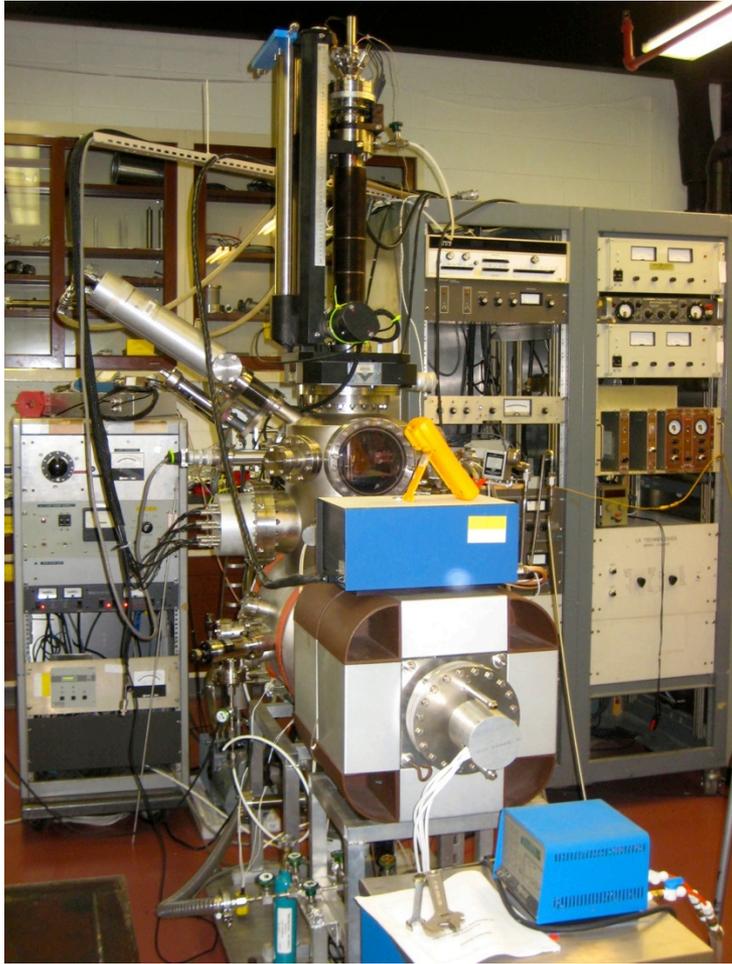
Plasma sources /  
fusion devices

# From the simple to the complex



# Laboratory surface science experiments

simple ○ —————> complex



Key variables affecting chemistry at surface:

- Pressure
- Temperature
- Composition

Lab-based surface science experiments enable independent control of all variables

*...something we cannot achieve in a tokamak or linear plasma device!*

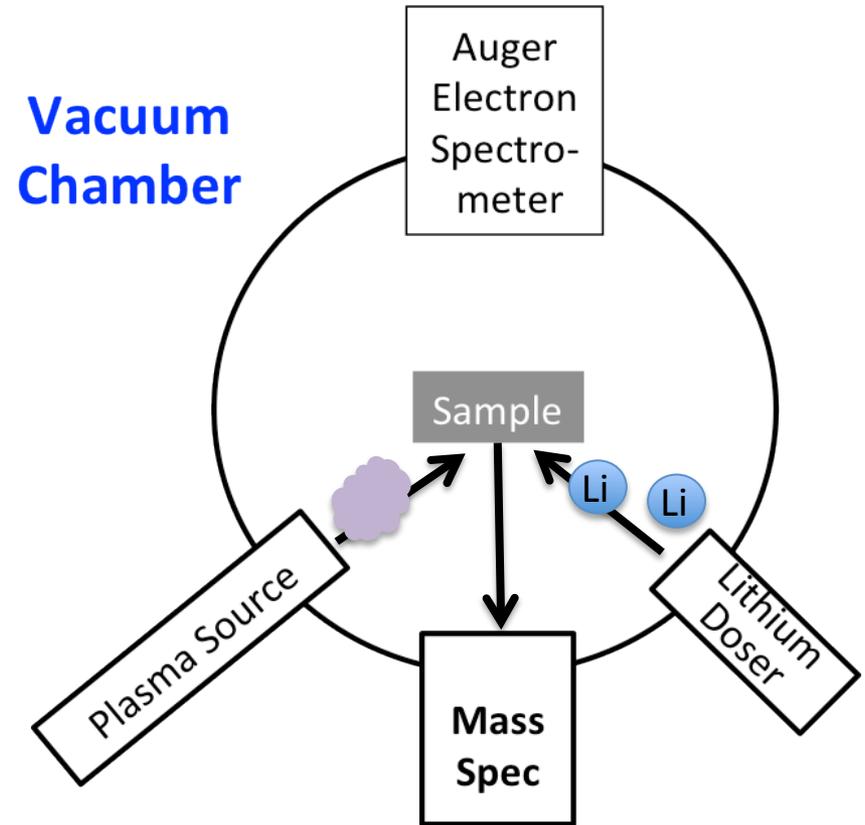
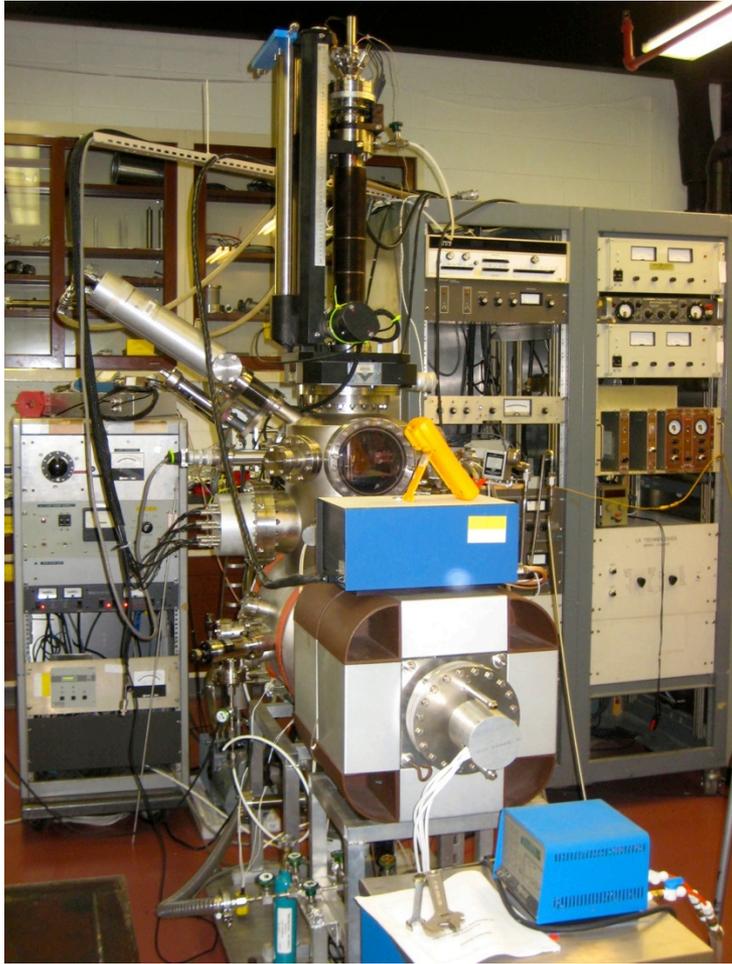
Isolate effects of:

- Chemistry
- Incident particle fluxes and energies
- Substrate temperature
- Surface composition
- Morphology

*Test stand instrumentation in the Surface Science & Technology Lab*

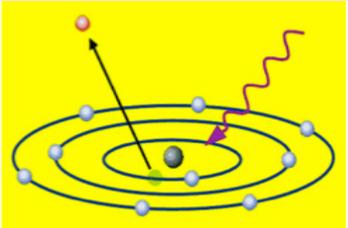
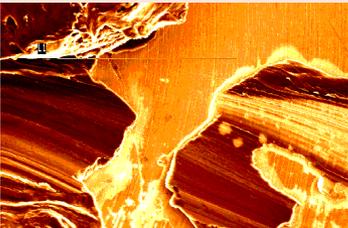
# Laboratory surface science experiments

simple ○ → complex



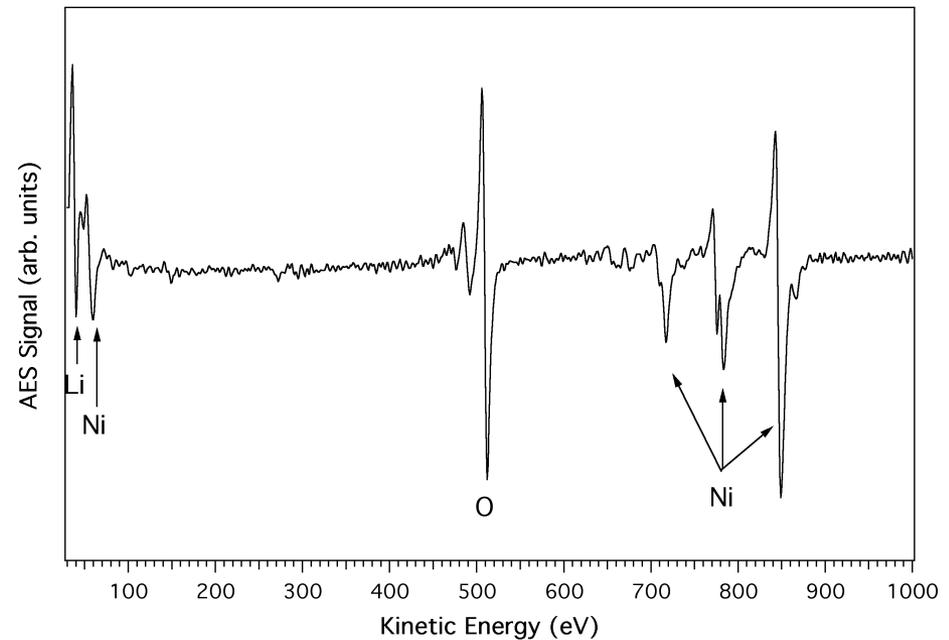
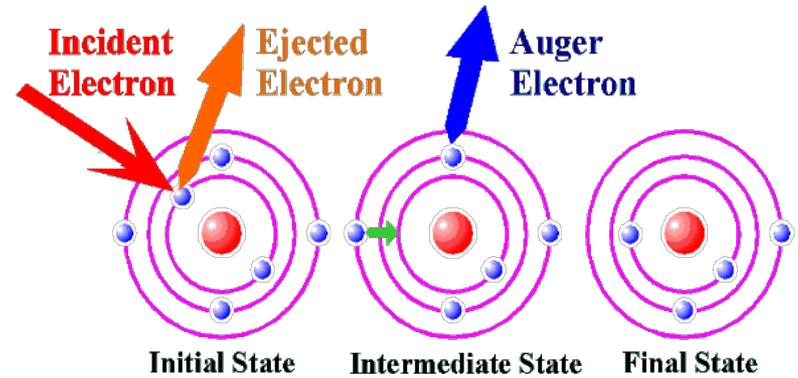
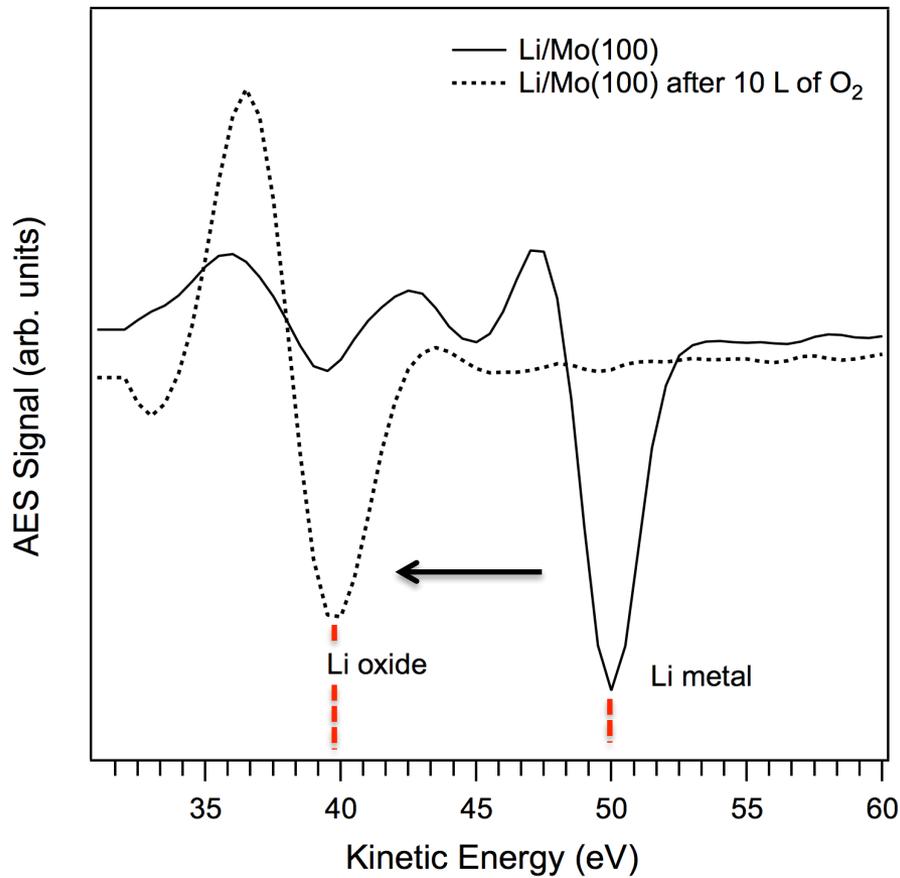
*Test stand instrumentation in the Surface Science & Technology Lab*

# Atomic-Level Diagnostics

	Technique	Info Obtained	Additional Notes
	X-ray Photoelectron Spectroscopy (XPS) / Auger Electron Spectroscopy (AES)	<ul style="list-style-type: none"> <li>• Chemical composition</li> <li>• Oxidation state</li> </ul>	<ul style="list-style-type: none"> <li>• Cannot detect H/D or He</li> <li>• Probe depth ~10 nm</li> </ul>
	Temperature Programmed Desorption (TPD)	<ul style="list-style-type: none"> <li>• Desorption energy</li> <li>• Rate constants</li> </ul>	<ul style="list-style-type: none"> <li>• Detects H</li> <li>• Can determine the total amount of an adsorbed species on the surface</li> </ul>
	Scanning Auger Microscopy (SAM)	<ul style="list-style-type: none"> <li>• 2D elemental map of surface</li> <li>• Ion etching</li> <li>• SEM images</li> </ul>	<ul style="list-style-type: none"> <li>• Cannot detect H/D or He</li> <li>• Can use ion etching to probe into deeper layers</li> </ul>
	Ion Scattering Spectroscopy (ISS)	<ul style="list-style-type: none"> <li>• Atoms/ molecules in top 1-3 layers</li> </ul>	<ul style="list-style-type: none"> <li>• Can use direct recoil spectroscopy to detect H/D</li> </ul>



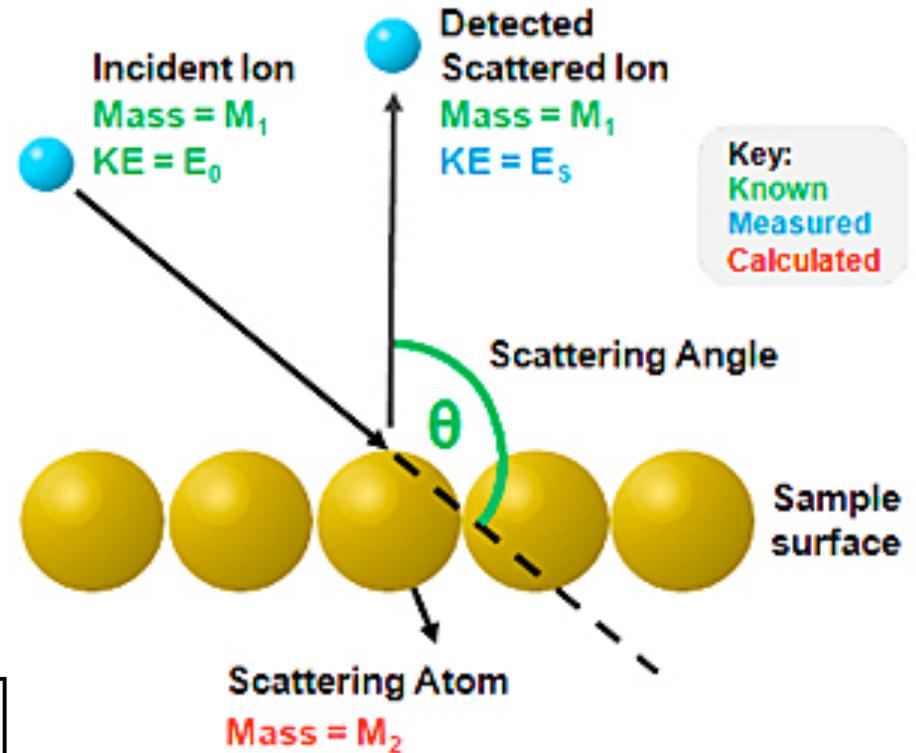
# Auger Electron Spectroscopy



# Low-energy Ion Scattering Spectroscopy (LEISS)

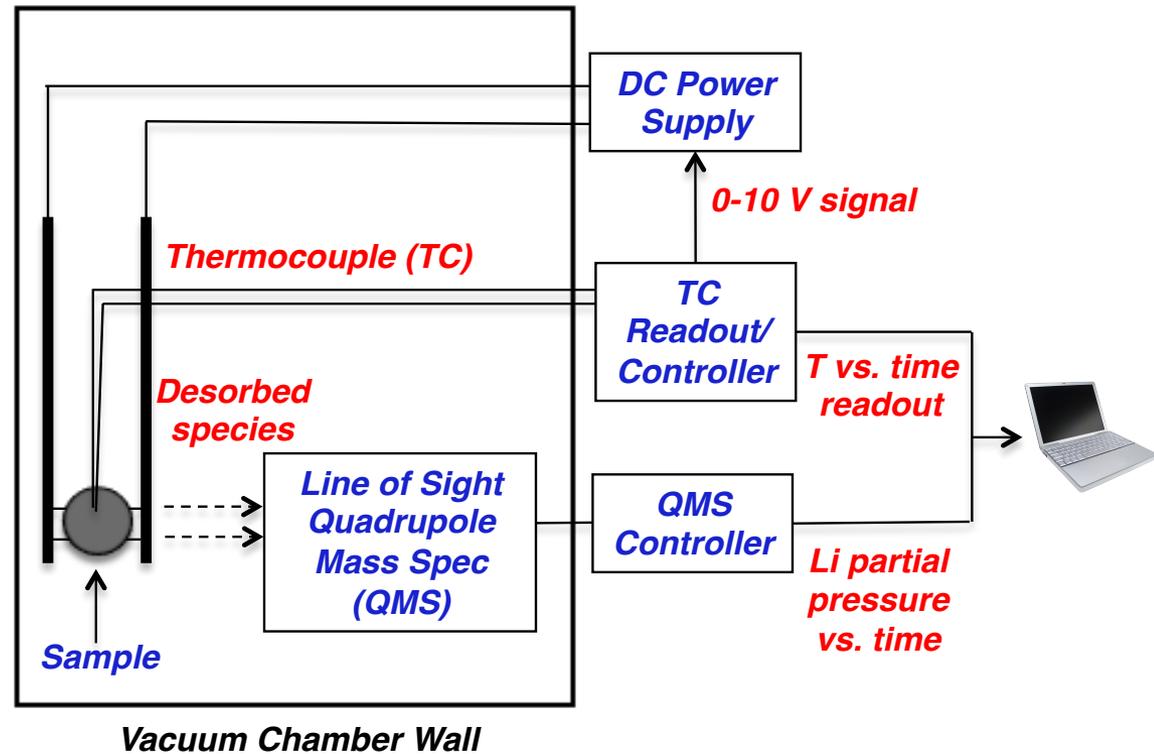
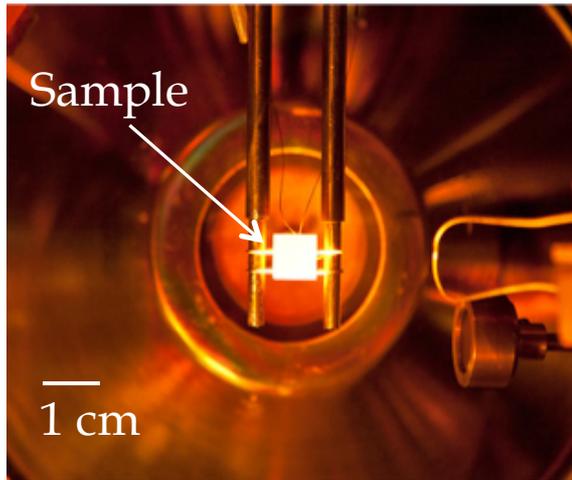
Very surface sensitive  
(probes top 1-3 layers)

He usually used for incident ion



$$\frac{E_s}{E_0} = \left[ \frac{\cos \theta \pm \left[ \left( \frac{M_2}{M_1} \right)^2 - \sin^2 \theta \right]^{1/2}}{1 + \frac{M_2}{M_1}} \right]^2$$

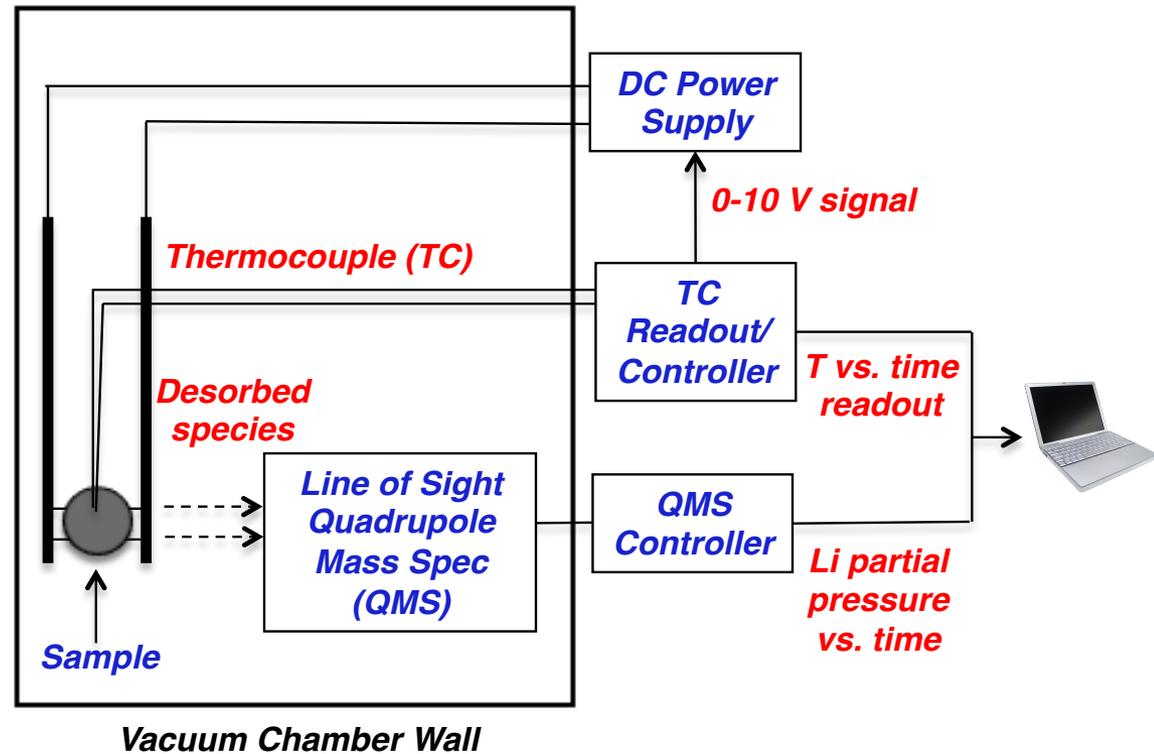
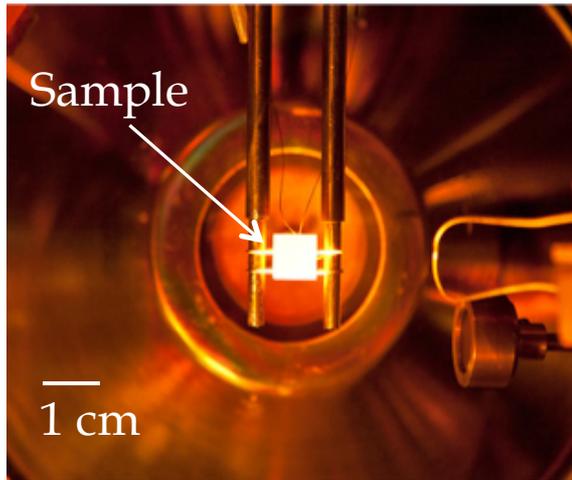
# Temperature programmed desorption



Temperature Programmed Desorption (TPD) Technique:

- Linear temperature ramp applied to sample
- Partial pressure of desorbing species measured
- Temperature of desorption peak relates to binding energy
- Area under pressure vs. time curve proportional to number of atoms desorbed

# Temperature programmed desorption

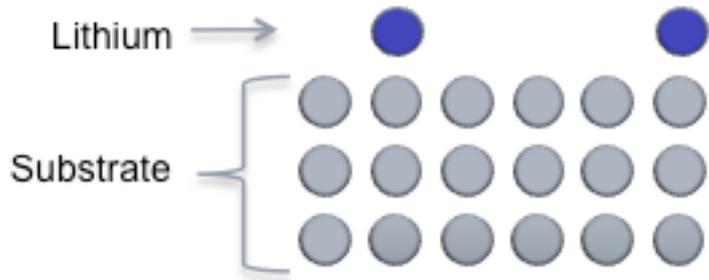


Area under pressure vs. time curve  $\rightarrow$  # of atoms desorbed

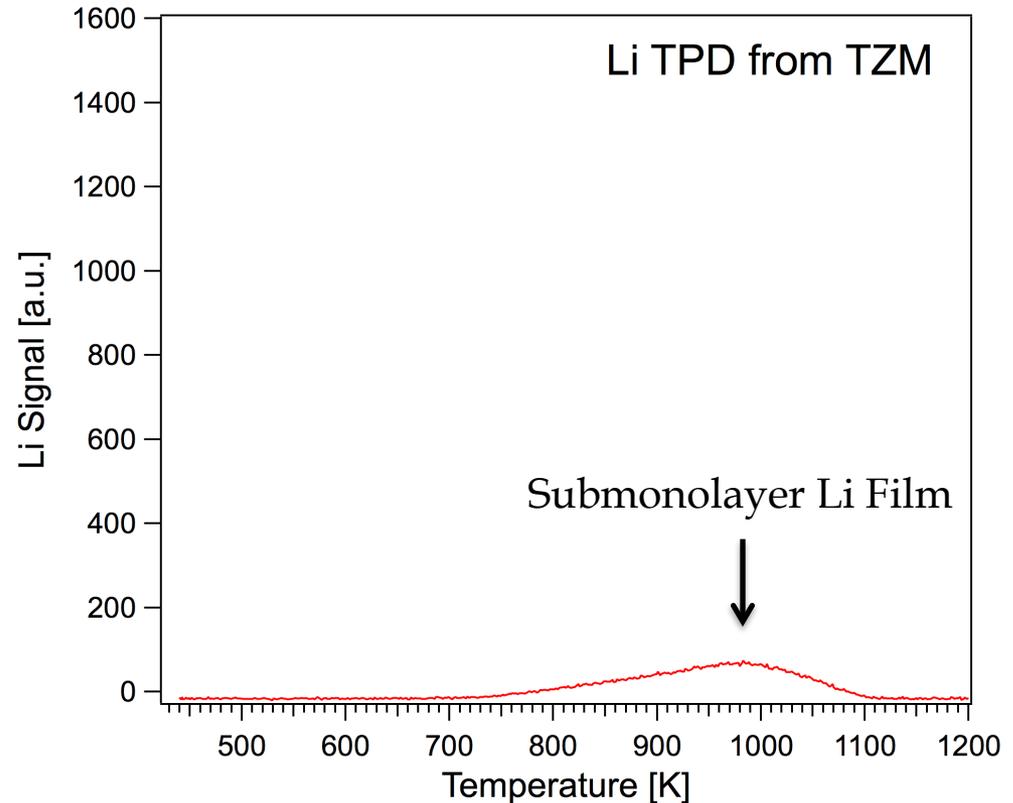
TPD can be used to measure D retention!

# Example: Desorption of Li from Mo

simple ○ → complex



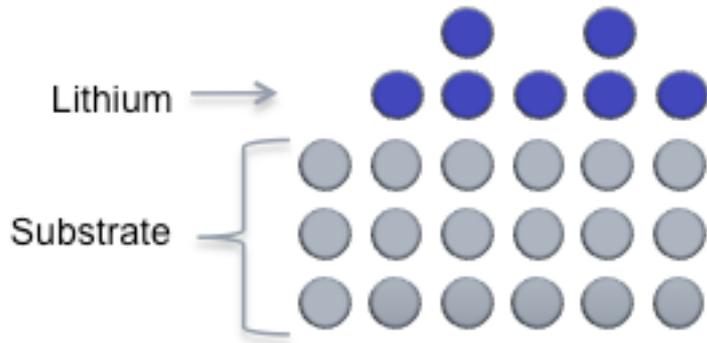
- Submonolayer Li film on TZM stable up to 1000 K
- Represents Li-Mo bonding
- Desorption energy  $\sim 2.7$  eV



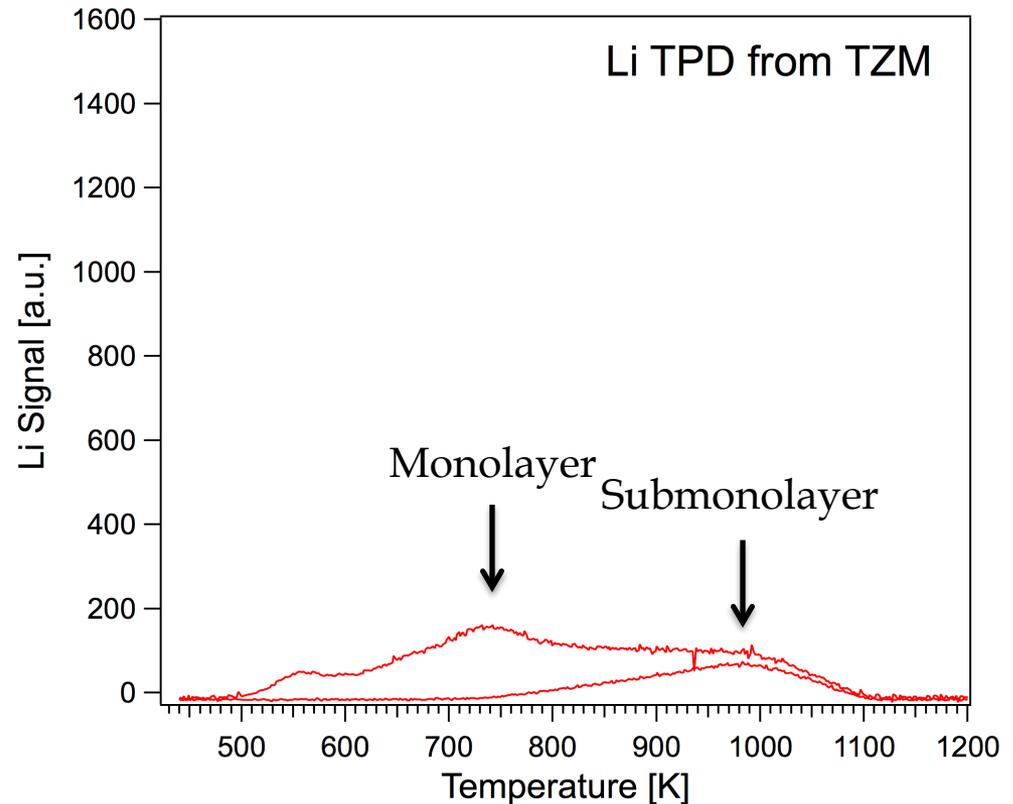
C.H. Skinner et al., JNM 438, S647 (2013)

# Example: Desorption of Li from Mo

simple ○  complex



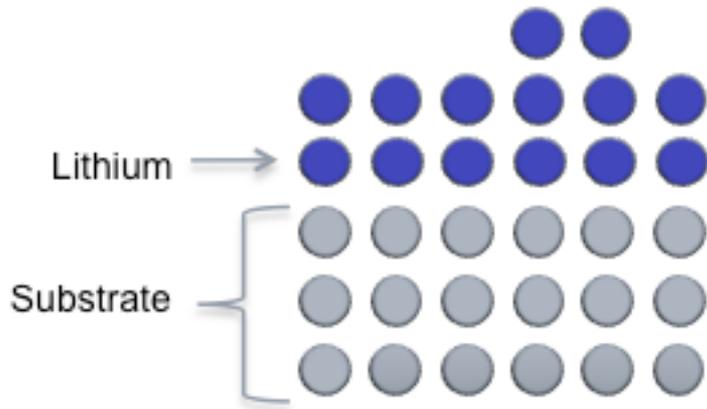
- Area under Li TPD curve increases with Li dose
- Dipole interactions lower the desorption energy ( $\sim 2$  eV)
- $E_d$  is a function of coverage



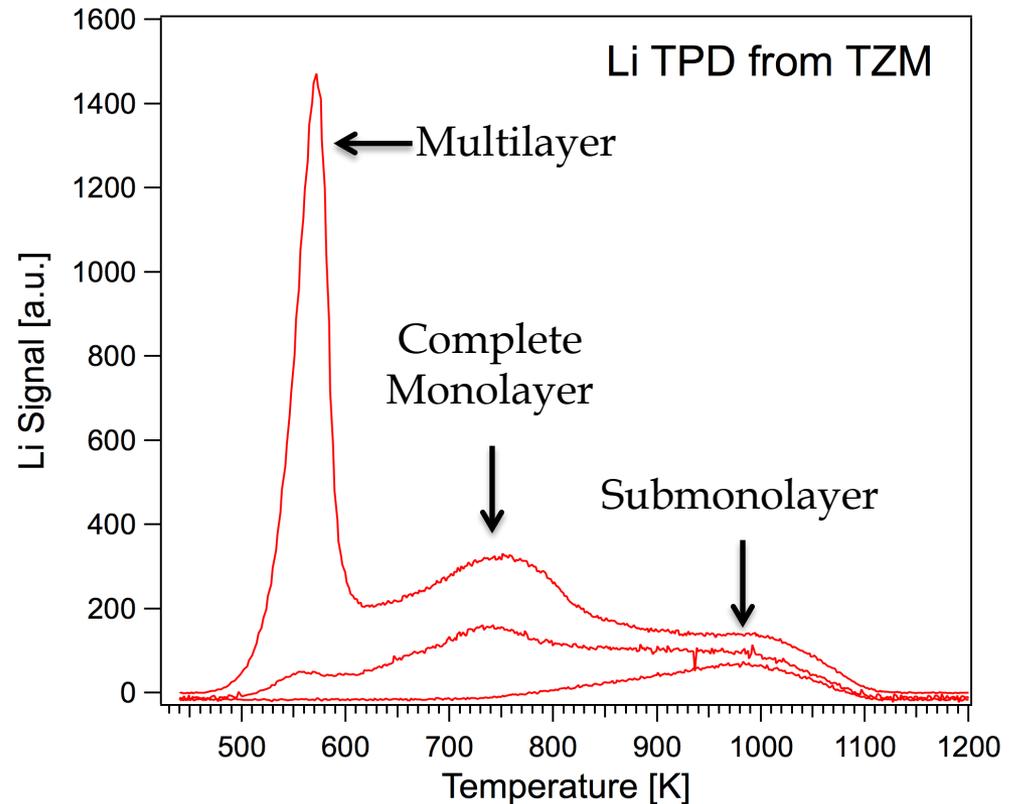
C.H. Skinner et al., JNM 438, S647 (2013)

# Example: Desorption of Li from Mo

simple ○ → complex



- Thick Li films (multilayer) evaporate at 500 K
- Multilayer film represents Li-Li bonding
- Cohesive energy of metallic Li  $\sim 1.7$  eV

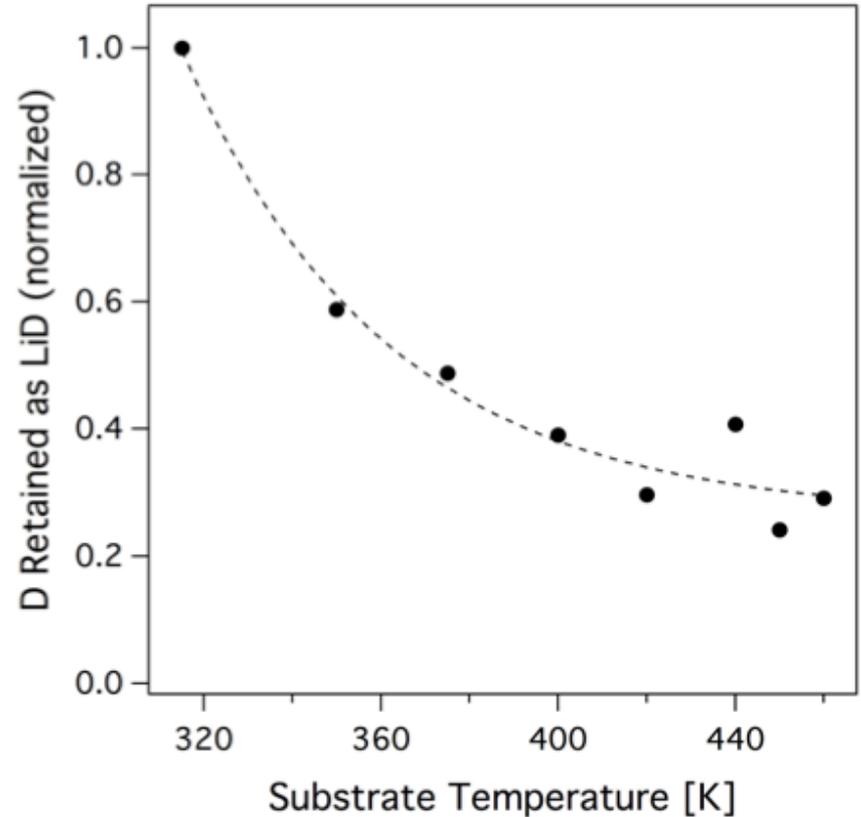
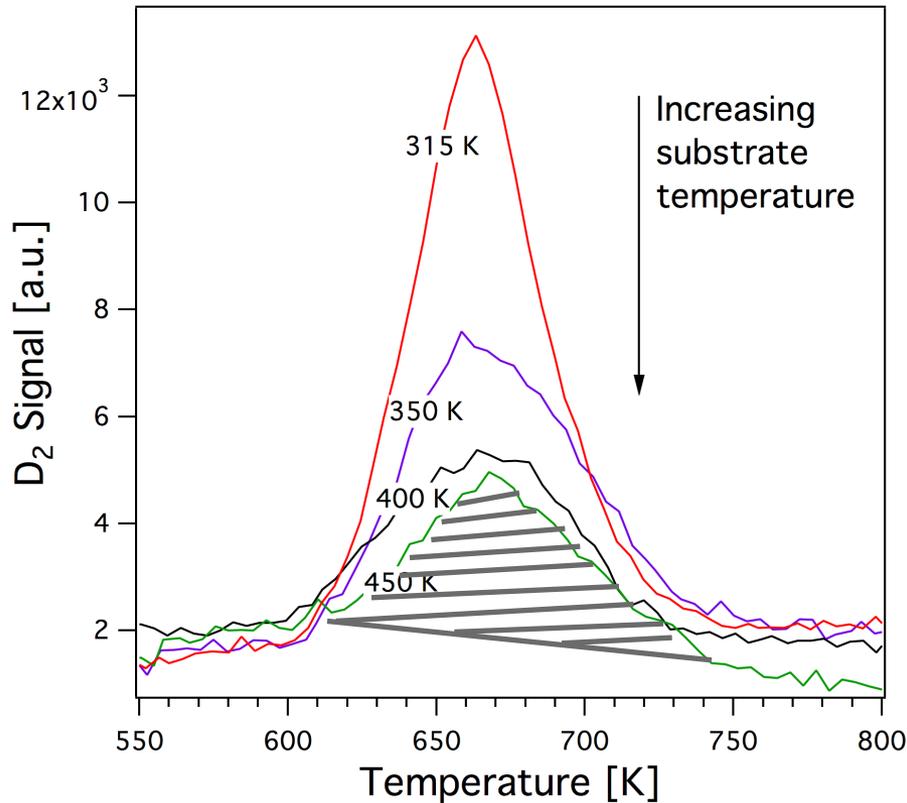


C.H. Skinner et al., JNM 438, S647 (2013)

# TPD can be used to determine D retention

simple  $\circ$   $\longrightarrow$  complex

In lithium films as function of temperature:

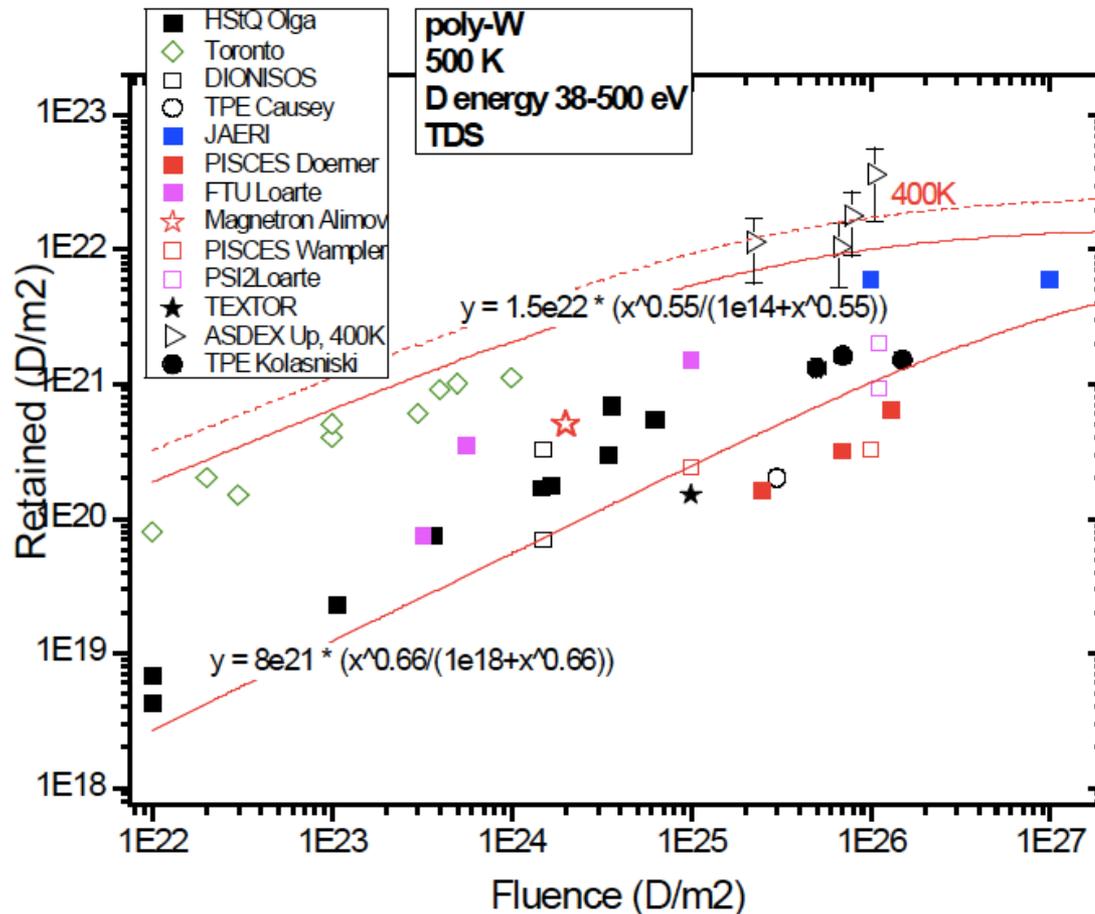


A.M. Capece, et al., JNM (2015)

# TPD can be used to determine D retention

simple  $\longrightarrow$  complex

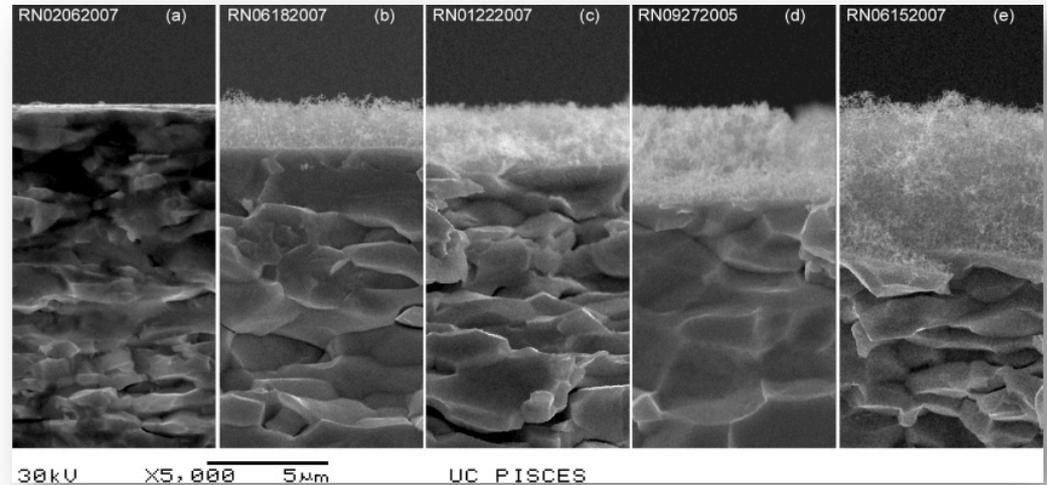
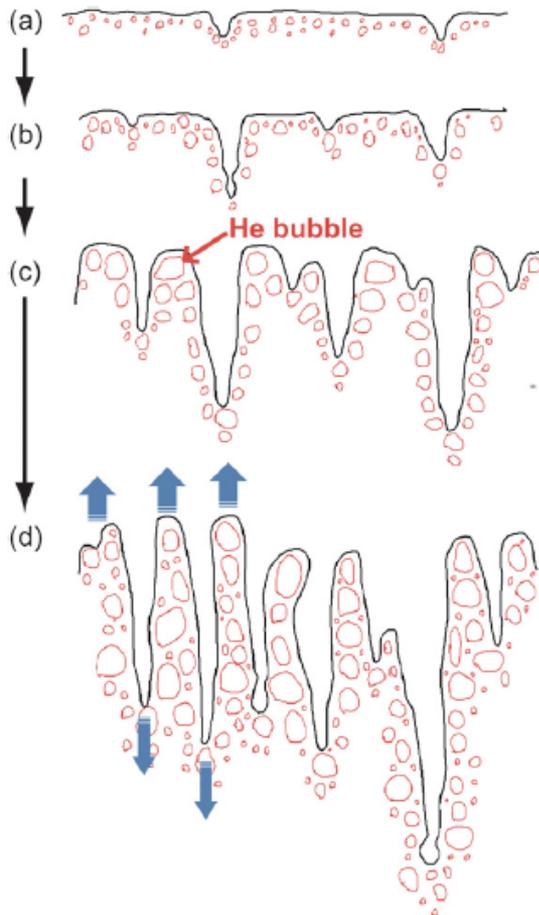
In tungsten as function of fluence:



Lipschultz et al., (2010) MIT Report PSFC/RR-10-4

# SEM used to understand fuzz & bubble formation in W

simple  $\longrightarrow$  complex



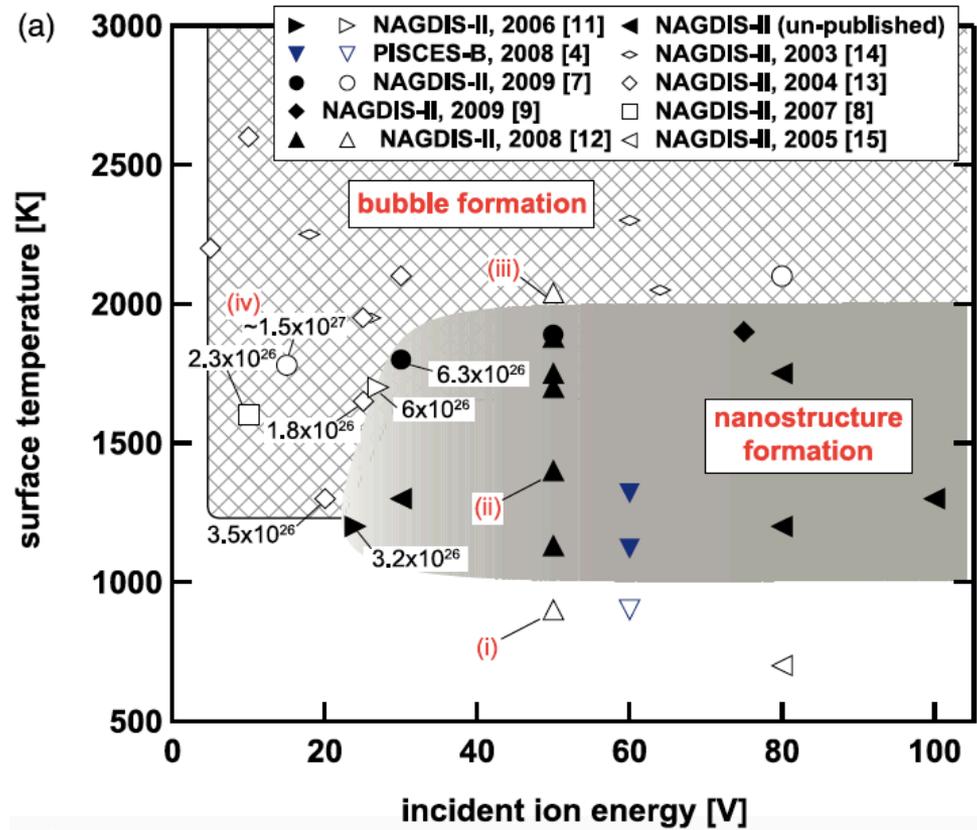
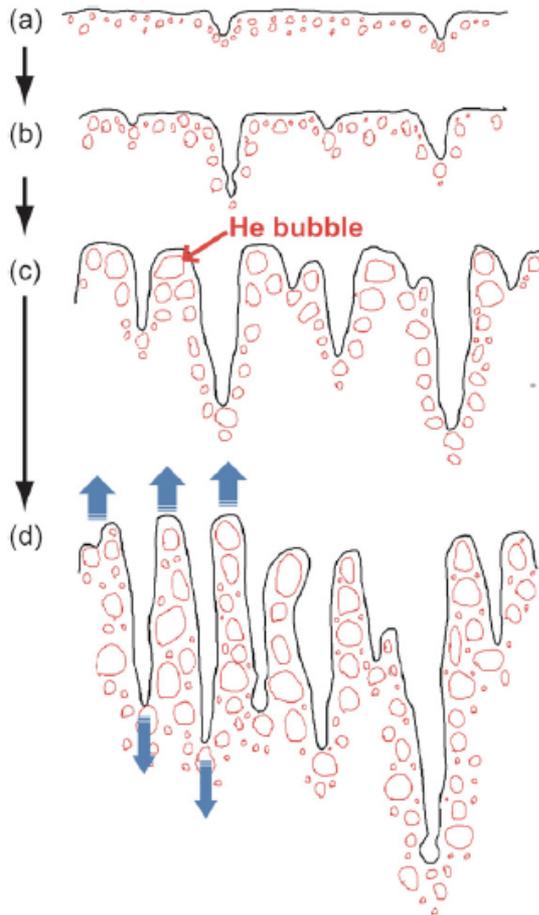
## Tungsten fuzz

*M.J. Baldwin & R.P. Doerner, Nucl. Fusion (2008)*

S. Kajita, Nucl. Fusion 49 (2009) 095005

# SEM used to understand fuzz & bubble formation in W

simple  $\longrightarrow$  complex



S. Kajita, Nucl. Fusion 49 (2009) 095005

# Materials Analysis Particle Probe (MAPP)

simple ————— ○ —————> complex

- Provides in-vacuo analysis of surface exposed to fusion plasma
- Correlates plasma performance with the surface state
- Provides immediate analysis

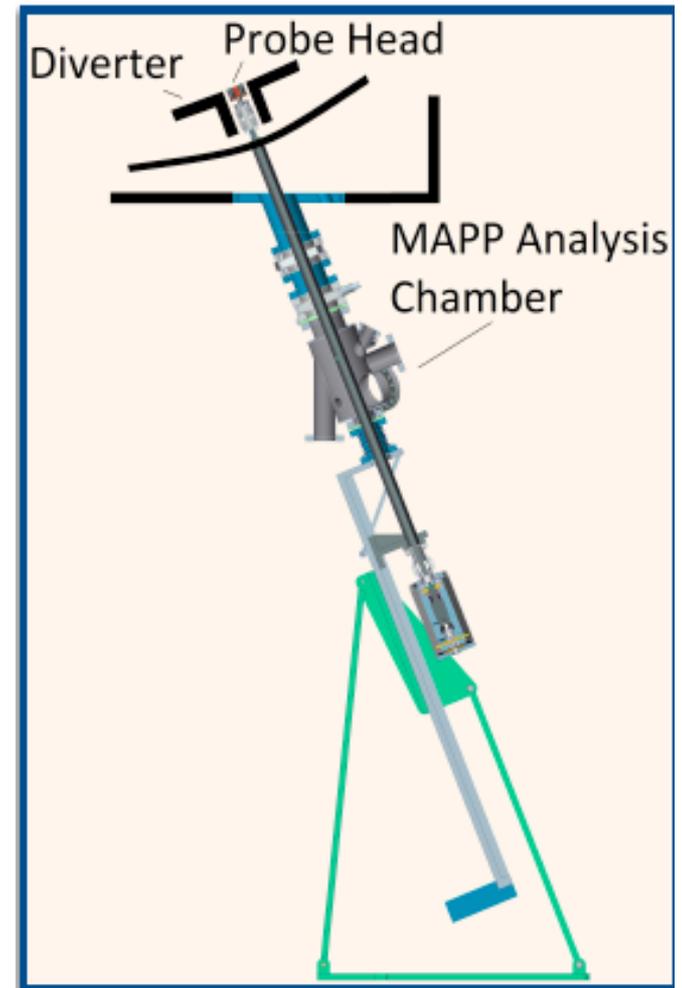
**XPS:** Elemental/  
chemical composition

**Ion Scattering  
Spectroscopy:**  
IDs surface species

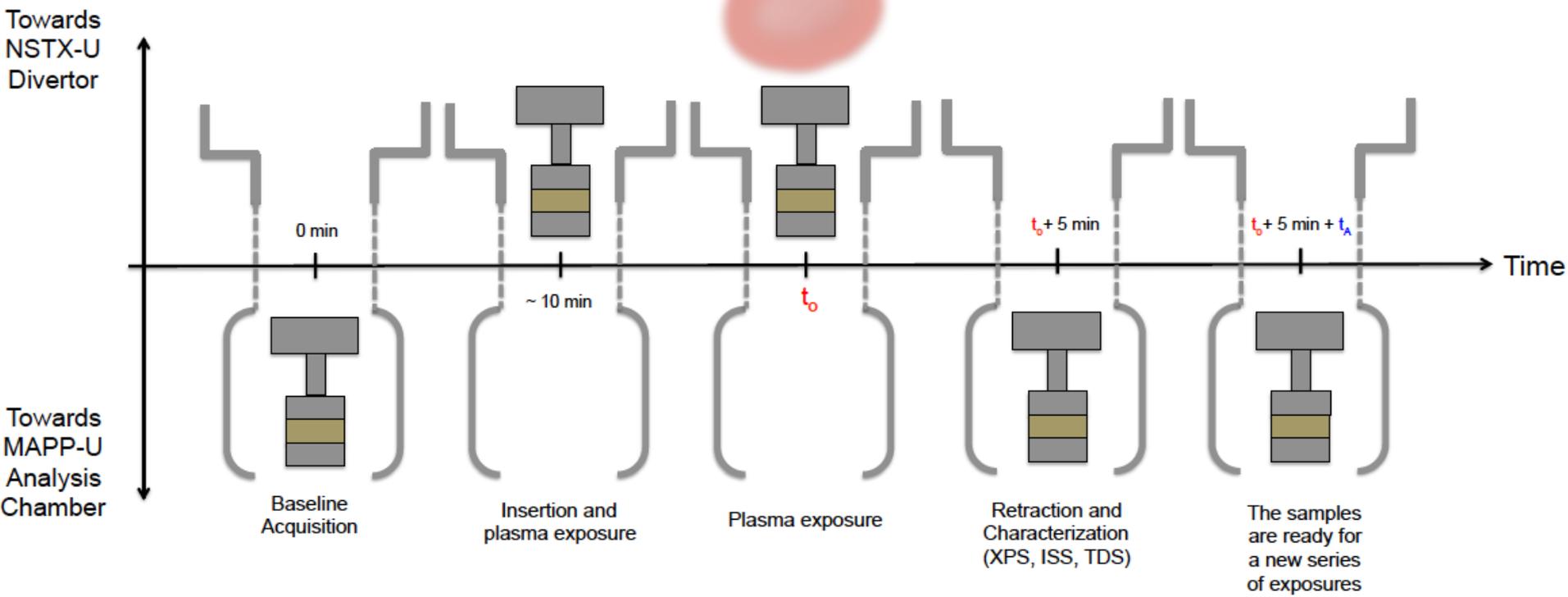
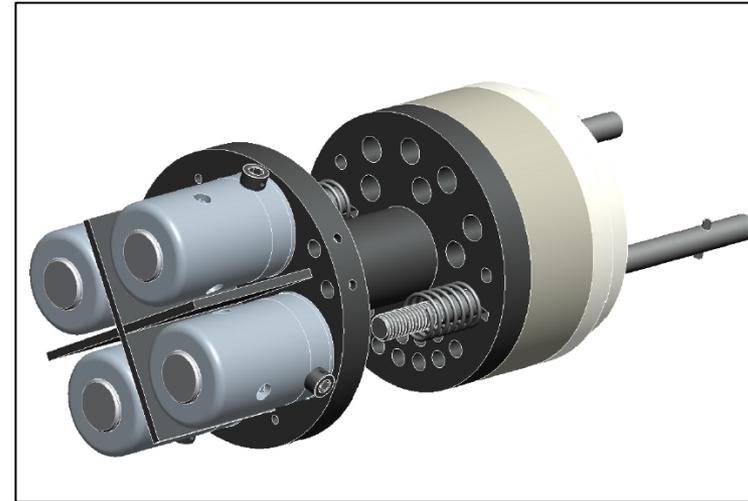
**TPD:** Gives binding  
energies, desorption  
products

**Direct Recoil  
Spectroscopy:**  
Can detect H

Courtesy of F. Bedoya



# Materials Analysis Particle Probe (MAPP)



# Key takeaway messages

- The plasma and material are strongly coupled!
- Key PMI issues in fusion devices include: heat loading, erosion, fuel dilution, tritium retention, nuclear embrittlement
- So far, no perfect fusion material exists. Candidates are graphite, tungsten, beryllium, lithium
- Surface science can help to understand and diagnose the surface in model experiments that can help simulate the tokamak environment
- A variety of experiments of differing complexity are needed